

PROBLEM SUMMARY

Sample Rating Trend

VIS DEBRIS

KAESER 5080978

Component

Compressor

KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

| PROBLEMATIC TEST RESULTS | | | | | | | | | | |
|--------------------------|--------|---------|------|----------|----------|--|--|--|--|--|
| Sample Status | | | | ABNORMAL | ABNORMAL | | | | | |
| Debris | scalar | *Visual | NONE | ▲ MODER | ▲ MODER | | | | | |

Customer Id: PARVAL Sample No.: KCP40564 Lab Number: 05622454 Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS Action Date Done By Description **Status** Change Fluid ? Oil and filter change at the time of sampling has been noted. Change Filter ? Oil and filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of ? Alert particles present in this sample.

HISTORICAL DIAGNOSIS

15 Jun 2021 Diag: Angela Borella

VIS DEBRIS



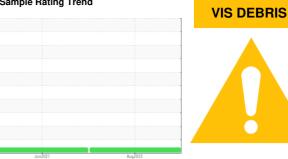
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend



KAESER 5080978

Component

Compressor

KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

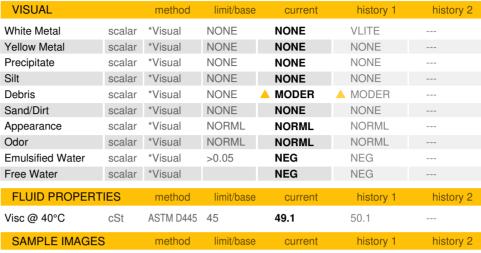
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORM | MATION | method | limit/base | current | history 1 | history 2 |
|------------------|----------|-------------|------------|-------------|-------------|-----------|
| Sample Number | | | | KCP40564 | KCP33167 | |
| Sample Date | | | | 15 Aug 2022 | 15 Jun 2021 | |
| Machine Age | hrs | | | 60978 | 50659 | |
| Oil Age | hrs | | | 0 | 4886 | |
| Oil Changed | | | | Changed | Changed | |
| Sample Status | | | | ABNORMAL | ABNORMAL | |
| WEAR METALS | | method | limit/base | current | history 1 | history 2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | <1 | |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | |
| Nickel | ppm | ASTM D5185m | >3 | 0 | 0 | |
| Titanium | ppm | ASTM D5185m | >3 | 0 | 0 | |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | |
| Aluminum | ppm | ASTM D5185m | >10 | 0 | 0 | |
| Lead | ppm | ASTM D5185m | >10 | 0 | 0 | |
| Copper | ppm | ASTM D5185m | >50 | 12 | 9 | |
| Tin | ppm | ASTM D5185m | >10 | <1 | <1 | |
| Antimony | ppm | ASTM D5185m | >10 | | 0 | |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | |
| | ррпп | | | · · | V | |
| ADDITIVES | | method | limit/base | current | history 1 | history 2 |
| Boron | ppm | ASTM D5185m | 0 | <1 | 15 | |
| Barium | ppm | ASTM D5185m | 90 | 0 | 0 | |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 | |
| Manganese | ppm | ASTM D5185m | | 0 | 0 | |
| Magnesium | ppm | ASTM D5185m | 100 | 0 | 0 | |
| Calcium | ppm | ASTM D5185m | 0 | 0 | 20 | |
| Phosphorus | ppm | ASTM D5185m | 0 | 3 | 12 | |
| Zinc | ppm | ASTM D5185m | 0 | 0 | 3 | |
| Sulfur | ppm | ASTM D5185m | 23500 | 18008 | 13758 | |
| CONTAMINANTS | 3 | method | limit/base | current | history 1 | history 2 |
| Silicon | ppm | ASTM D5185m | >25 | <1 | 1 | |
| Sodium | ppm | ASTM D5185m | | 0 | 1 | |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 0 | |
| Water | % | ASTM D6304 | >0.05 | 0.007 | 0.004 | |
| ppm Water | ppm | ASTM D6304 | >500 | 71.3 | 40.8 | |
| FLUID DEGRADA | ATION | method | limit/base | current | history 1 | history 2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 1.0 | 0.45 | 0.596 | |



OIL ANALYSIS REPORT

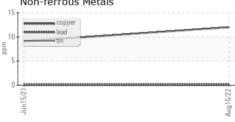


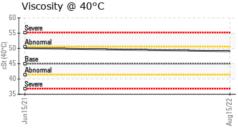


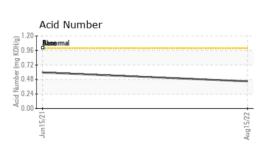
Color no image **Bottom** no image

GRAPHS

Ferrous Alloys Non-ferrous Metals











Certificate L2367

Laboratory Sample No. Lab Number Unique Number

: KCP40564 : 05622454 : 10101961

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received

Diagnosed

: 19 Aug 2022 : 23 Aug 2022

Diagnostician : Don Baldridge

Test Package : IND 2 (Additional Tests: KF, PrtCount) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

PARK MANAGEMENT CORP

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Contact: Service Manager

T: F: