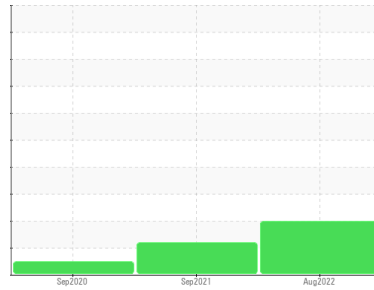


PROBLEM SUMMARY

Sample Rating Trend



ISO



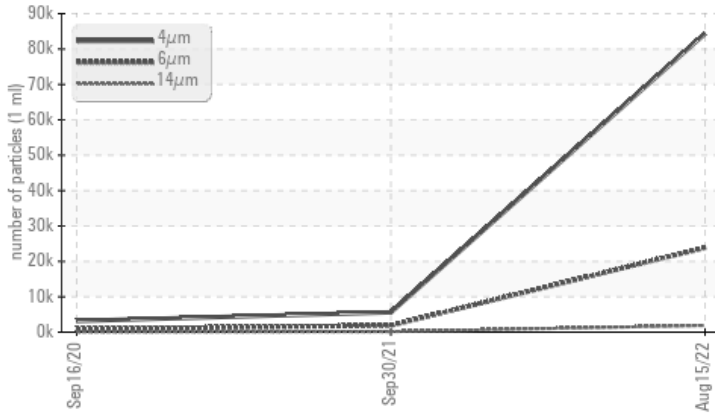
Machine Id
6977209 (S/N 1267)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status	ASTM D7647	ASTM D7647	ABNORMAL	ATTENTION	NORMAL
Particles >6µm	>1300	▲ 23855	▲ 1881	878	
Particles >14µm	>80	▲ 1895	▲ 149	55	
Particles >21µm	>20	▲ 288	▲ 26	10	
Particles >38µm	>4	▲ 11	0	0	
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 24/22/18	▲ 18/14	17/13

Customer Id: ALLCLEVKC
Sample No.: KC100290
Lab Number: 05622466
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

30 Sep 2021 Diag: Jonathan Hester

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



16 Sep 2020 Diag: Jonathan Hester

NORMAL

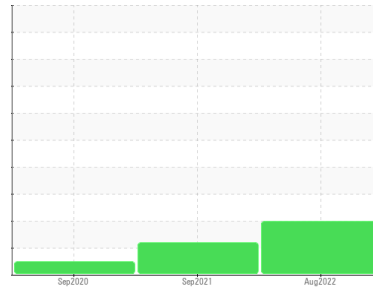


Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



Machine Id
6977209 (S/N 1267)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)



DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			KC100290	KC92464	KC82775
Sample Date			15 Aug 2022	30 Sep 2021	16 Sep 2020
Machine Age	hrs		5441	2935	1166
Oil Age	hrs		2505	1769	1100
Oil Changed			Changed	Changed	Changed
Sample Status			ABNORMAL	ATTENTION	NORMAL

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >50	0	<1	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	<1	0
Aluminum	ppm	ASTM D5185m >10	0	0	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	3	5	2
Tin	ppm	ASTM D5185m >10	<1	0	<1
Antimony	ppm	ASTM D5185m	---	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	1	12
Barium	ppm	ASTM D5185m 90	4	0	4
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m 90	47	55	0
Calcium	ppm	ASTM D5185m 2	0	<1	0
Phosphorus	ppm	ASTM D5185m	0	2	2
Zinc	ppm	ASTM D5185m	6	0	0

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >25	3	0	0
Sodium	ppm	ASTM D5185m	17	20	12
Potassium	ppm	ASTM D5185m >20	0	<1	1
Water	%	ASTM D6304 >0.05	0.019	0.024	0.035
ppm Water	ppm	ASTM D6304 >500	197.2	240.5	351.2

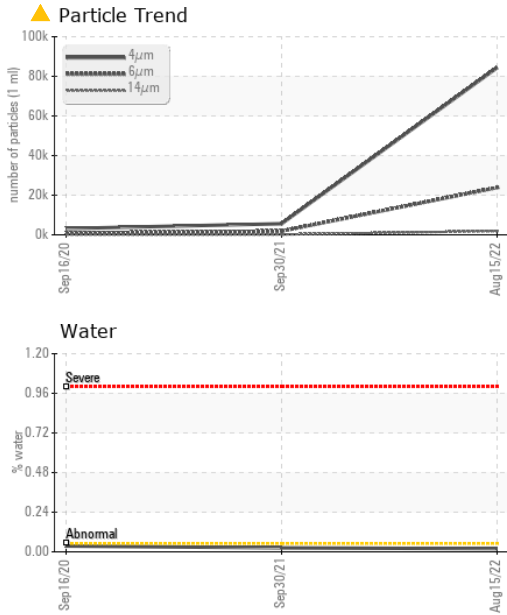
FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		84337	5609	3169
Particles >6µm	ASTM D7647	>1300	▲ 23855	▲ 1881	878
Particles >14µm	ASTM D7647	>80	▲ 1895	▲ 149	55
Particles >21µm	ASTM D7647	>20	▲ 288	▲ 26	10
Particles >38µm	ASTM D7647	>4	▲ 11	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 24/22/18	▲ 18/14	17/13

FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.33	0.334	0.396

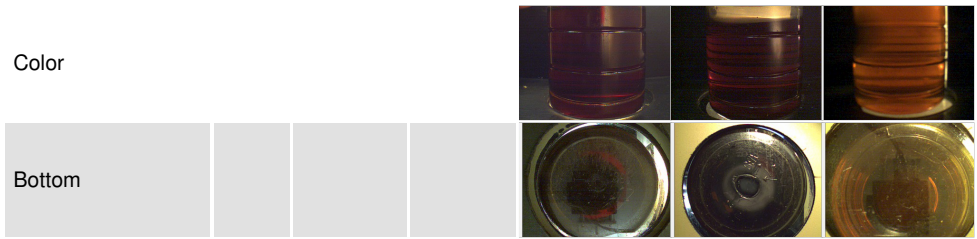
OIL ANALYSIS REPORT



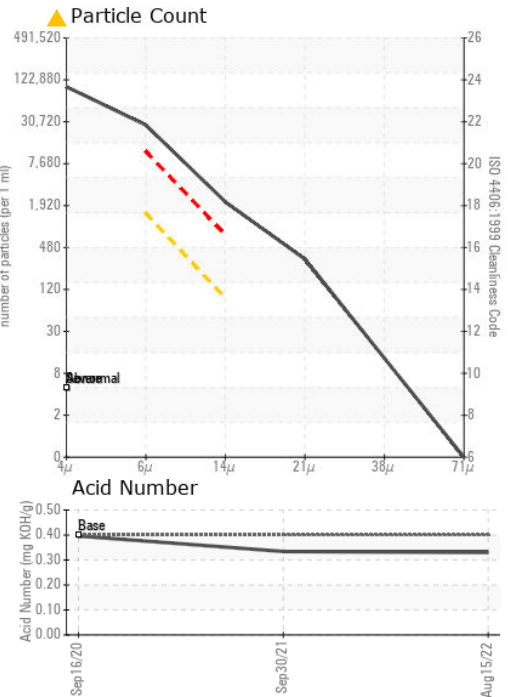
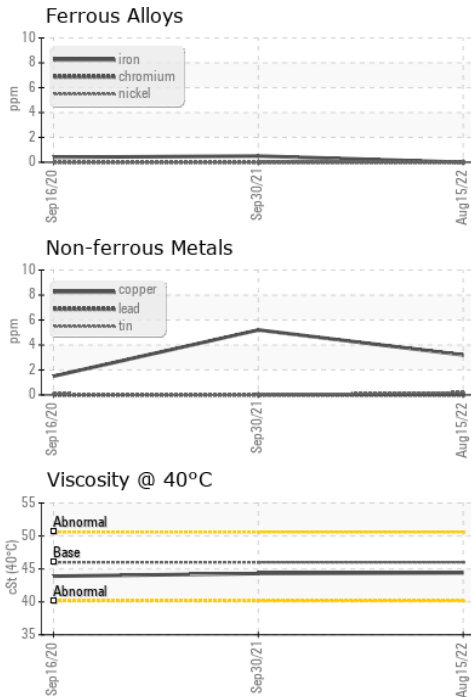
PARAMETER	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445 46	44.4	44.3	43.9

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC100290 **Received** : 19 Aug 2022
Lab Number : 05622466 **Diagnosed** : 23 Aug 2022
Unique Number : 10101973 **Diagnostician** : Don Baldrige
Test Package : IND 2

ALL CUSTOM FABRICATING
 1200 BROOKPARK RD
 CLEVELAND, OH
 USA 44109
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)