

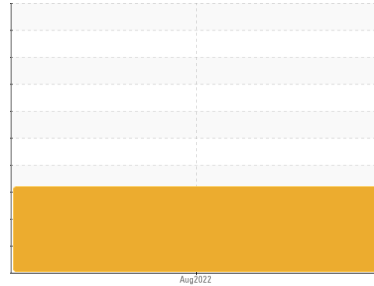
PROBLEM SUMMARY

Sample Rating Trend

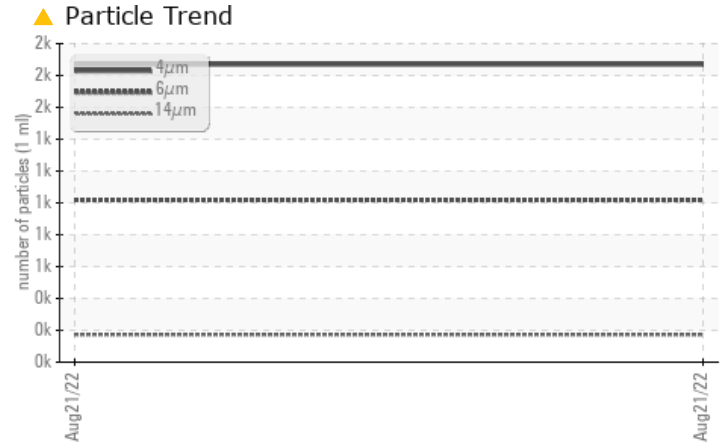
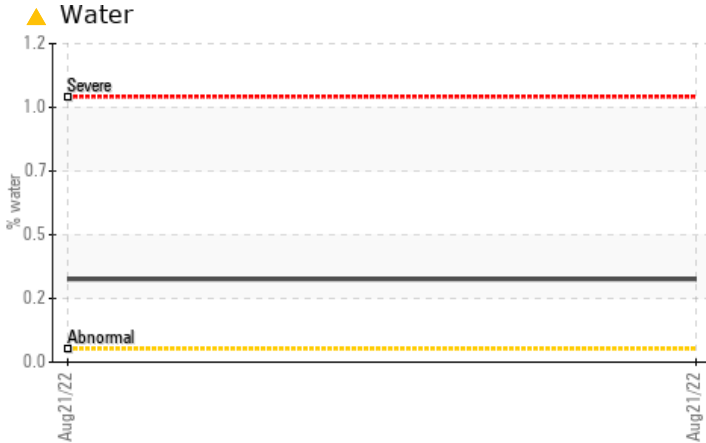
WATER



Machine Id
KAESER SX 7.5 7586692 (S/N 1320)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- QTS)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	---	---
Water	%	ASTM D6304	>0.05	▲ 0.313	---	---
ppm Water	ppm	ASTM D6304	>500	▲ 3130	---	---
Particles >14µm		ASTM D7647	>80	▲ 173	---	---
Particles >21µm		ASTM D7647	>20	▲ 58	---	---
Particles >38µm		ASTM D7647	>4	▲ 9	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 18/17/15	---	---

Customer Id: RIVMAN
Sample No.: KCP48293
Lab Number: 05623852
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

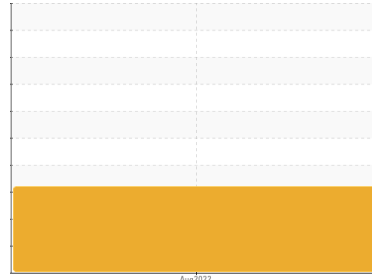
RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
KAESER SX 7.5 7586692 (S/N 1320)

Component
Compressor

Fluid
KAESER SIGMA (OEM) FG-460 (--- QTS)

DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			KCP48293	---	---
Sample Date			21 Aug 2022	---	---
Machine Age	hrs		1565	---	---
Oil Age	hrs		1000	---	---
Oil Changed			Changed	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm ASTM D5185m	>50	3	---	---
Chromium	ppm ASTM D5185m	>10	0	---	---
Nickel	ppm ASTM D5185m	>3	0	---	---
Titanium	ppm ASTM D5185m	>3	0	---	---
Silver	ppm ASTM D5185m	>2	0	---	---
Aluminum	ppm ASTM D5185m	>10	2	---	---
Lead	ppm ASTM D5185m	>10	0	---	---
Copper	ppm ASTM D5185m	>50	5	---	---
Tin	ppm ASTM D5185m	>10	0	---	---
Vanadium	ppm ASTM D5185m		0	---	---
Cadmium	ppm ASTM D5185m		0	---	---

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm ASTM D5185m		0	---	---
Barium	ppm ASTM D5185m		0	---	---
Molybdenum	ppm ASTM D5185m		0	---	---
Manganese	ppm ASTM D5185m		<1	---	---
Magnesium	ppm ASTM D5185m		13	---	---
Calcium	ppm ASTM D5185m		<1	---	---
Phosphorus	ppm ASTM D5185m	500	5	---	---
Zinc	ppm ASTM D5185m		15	---	---
Sulfur	ppm ASTM D5185m		18917	---	---

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm ASTM D5185m	>25	<1	---	---
Sodium	ppm ASTM D5185m		5	---	---
Potassium	ppm ASTM D5185m	>20	5	---	---
Water	% ASTM D6304	>0.05	▲ 0.313	---	---
ppm Water	ppm ASTM D6304	>500	▲ 3130	---	---

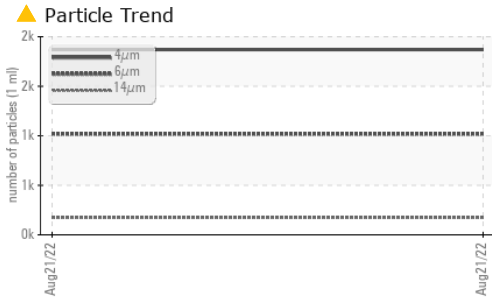
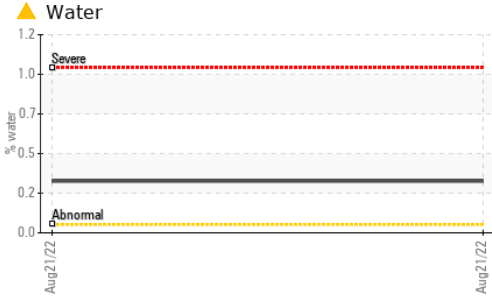
FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		1870	---	---
Particles >6µm	ASTM D7647	>1300	1019	---	---
Particles >14µm	ASTM D7647	>80	▲ 173	---	---
Particles >21µm	ASTM D7647	>20	▲ 58	---	---
Particles >38µm	ASTM D7647	>4	▲ 9	---	---
Particles >71µm	ASTM D7647	>3	1	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 18/17/15	---	---

FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g ASTM D8045	1.5	0.34	---	---

OIL ANALYSIS REPORT



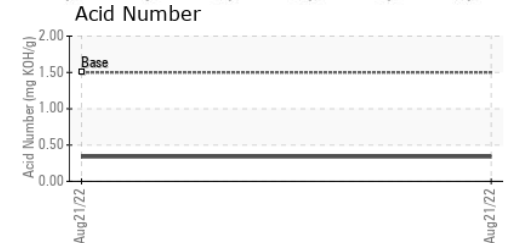
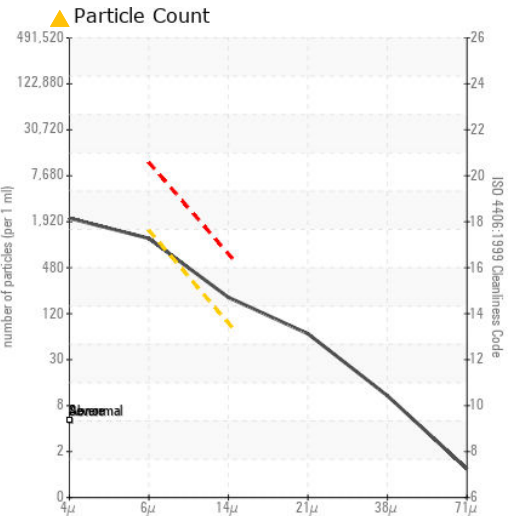
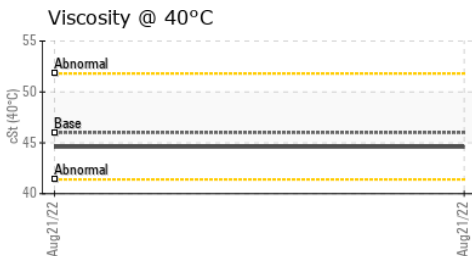
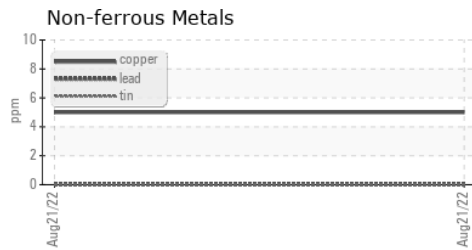
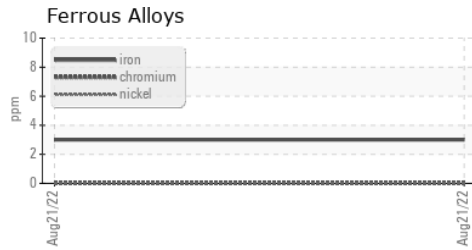
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	VLITE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	0.2%	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	44.6	---

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP48293 **Received** : 22 Aug 2022
Lab Number : 05623852 **Diagnosed** : 25 Aug 2022
Unique Number : 10103359 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

RIVER OAKS ORCHARDS
 9839 HUTCHINSON RD
 MANTECA, CA
 USA 95337
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: