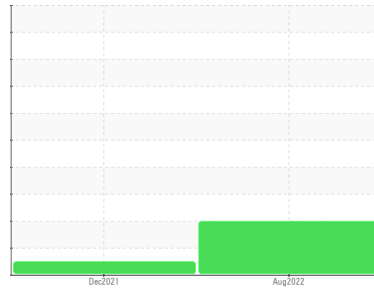


PROBLEM SUMMARY

Sample Rating Trend



ISO



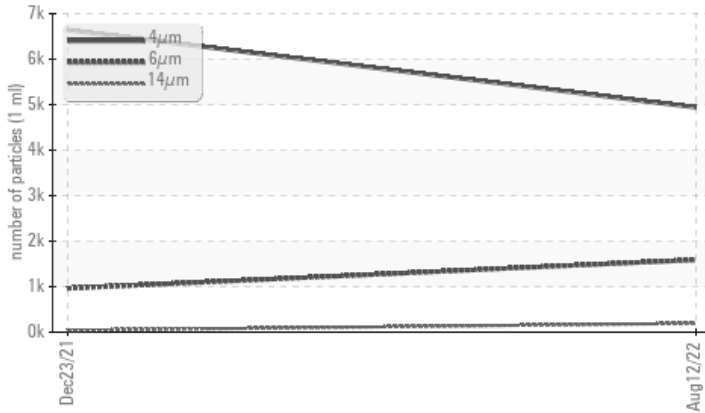
Machine Id
7863277 (S/N 1337)

Component
Compressor

Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	---
Particles >6µm	ASTM D7647	>1300	▲ 1589	961	---
Particles >14µm	ASTM D7647	>80	▲ 193	39	---
Particles >21µm	ASTM D7647	>20	▲ 68	7	---
Particles >38µm	ASTM D7647	>4	▲ 5	0	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 19/18/15	17/12	---

Customer Id: UNIMOUNJ
Sample No.: KCP50016
Lab Number: 05626358
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

23 Dec 2021 Diag: Don Baldrige

NORMAL



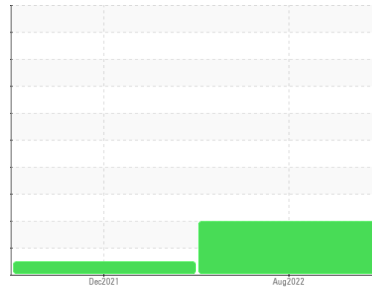
Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
7863277 (S/N 1337)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

DIAGNOSIS

▲ **Recommendation**

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ **Contamination**

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION method limit/base current history 1 history 2

Sample Number			KCP50016	KCP39931	---
Sample Date			12 Aug 2022	23 Dec 2021	---
Machine Age	hrs		4810	2175	---
Oil Age	hrs		1700	2175	---
Oil Changed			Changed	Changed	---
Sample Status			ABNORMAL	NORMAL	---

WEAR METALS method limit/base current history 1 history 2

Iron	ppm	ASTM D5185m	>50	6	<1	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	0	---
Aluminum	ppm	ASTM D5185m	>10	11	<1	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>50	6	10	---
Tin	ppm	ASTM D5185m	>10	<1	<1	---
Antimony	ppm	ASTM D5185m		---	<1	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

ADDITIVES method limit/base current history 1 history 2

Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m		0	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m		<1	1	---
Calcium	ppm	ASTM D5185m		0	0	---
Phosphorus	ppm	ASTM D5185m	500	325	83	---
Zinc	ppm	ASTM D5185m		244	92	---
Sulfur	ppm	ASTM D5185m		3881	10996	---

CONTAMINANTS method limit/base current history 1 history 2

Silicon	ppm	ASTM D5185m	>25	0	<1	---
Sodium	ppm	ASTM D5185m		<1	<1	---
Potassium	ppm	ASTM D5185m	>20	0	0	---
Water	%	ASTM D6304	>0.05	0.008	0.002	---
ppm Water	ppm	ASTM D6304	>500	81.6	22.7	---

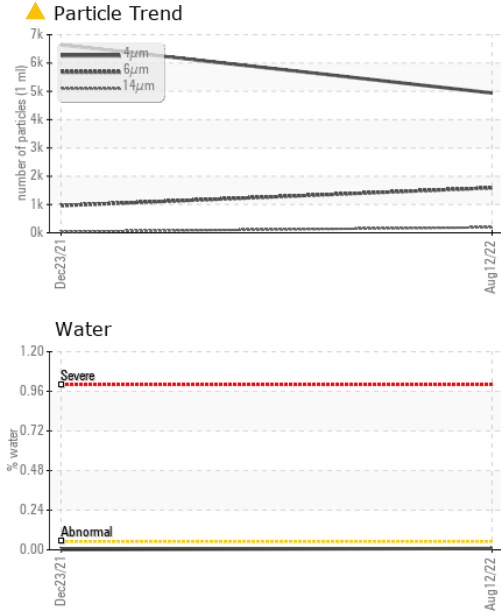
FLUID CLEANLINESS method limit/base current history 1 history 2

Particles >4µm		ASTM D7647		4940	6641	---
Particles >6µm		ASTM D7647	>1300	▲ 1589	961	---
Particles >14µm		ASTM D7647	>80	▲ 193	39	---
Particles >21µm		ASTM D7647	>20	▲ 68	7	---
Particles >38µm		ASTM D7647	>4	▲ 5	0	---
Particles >71µm		ASTM D7647	>3	▲ 1	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 19/18/15	17/12	---

FLUID DEGRADATION method limit/base current history 1 history 2

Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	0.77	0.49	---
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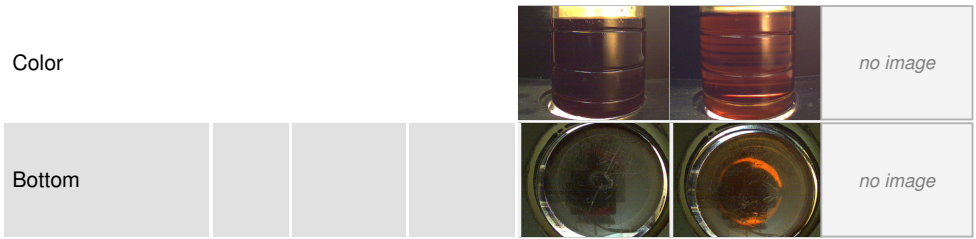
OIL ANALYSIS REPORT



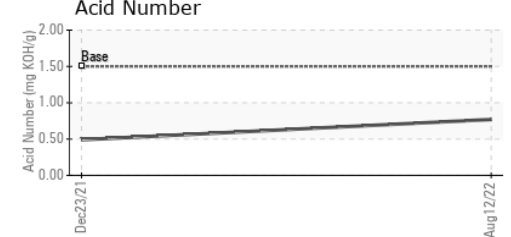
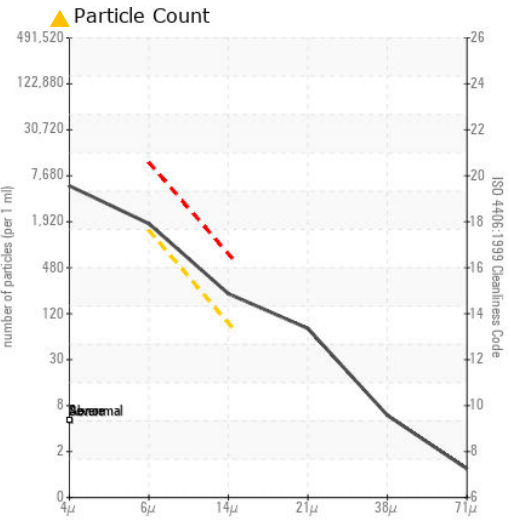
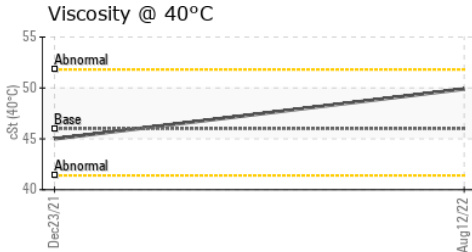
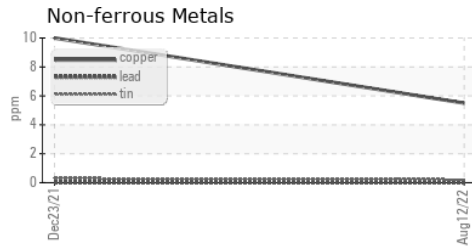
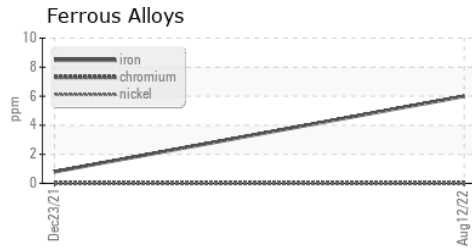
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445 46	49.9	45.0	---

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP50016 **Received** : 24 Aug 2022
Lab Number : 05626358 **Diagnosed** : 26 Aug 2022
Unique Number : 10110879 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

UNIVERSAL SYNERGETICS - THEM
 103 CENTRAL AVE, SUITE 300
 MOUNT LAUREL, NJ
 USA 08054
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: