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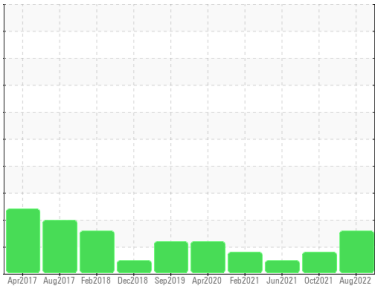
PROBLEM SUMMARY

Sample Rating Trend

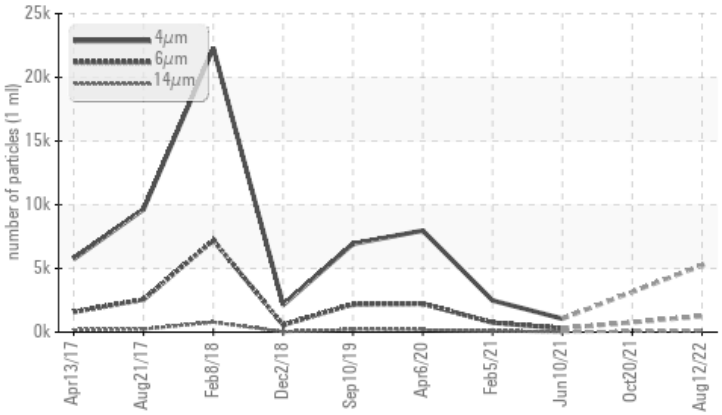


ISO

Machine Id
KAESER BSD 50 4344835 (S/N 1100)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ABNORMAL	NORMAL
Particles >14µm		ASTM D7647	>80	▲ **114**	---	29
Particles >21µm		ASTM D7647	>20	▲ **39**	---	8
Particles >38µm		ASTM D7647	>4	▲ **5**	---	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **20/17/14**	---	15/12

Customer Id: AVIIRV
Sample No.: KCP48257
Lab Number: 05626818
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

20 Oct 2021 Diag: Don Baldridge

SEDIMENT

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. There is a moderate amount of visible silt present in the sample. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

10 Jun 2021 Diag: Angela Borella

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

05 Feb 2021 Diag: Don Baldridge

ISO

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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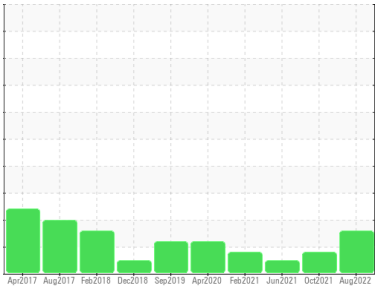
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
KAESER BSD 50 4344835 (S/N 1100)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

▲ Contamination
There is a moderate amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION	method	limit/base	current	history 1	history 2
Sample Number			**KCP48257**	KCP39234	KCP35897
Sample Date			**12 Aug 2022**	20 Oct 2021	10 Jun 2021
Machine Age	hrs		**54695**	51052	49570
Oil Age	hrs		**2345**	1482	3000
Oil Changed			**Not Changd**	Not Changd	Changed
Sample Status			**ATTENTION**	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	**0**	0	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**2**	0	0
Lead	ppm	ASTM D5185m	>10	**0**	0	<1
Copper	ppm	ASTM D5185m	>50	**2**	1	1
Tin	ppm	ASTM D5185m	>10	**<1**	0	0
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		**0**	<1	<1
Barium	ppm	ASTM D5185m	90	**15**	24	41
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m	90	**74**	67	77
Calcium	ppm	ASTM D5185m	2	**1**	0	3
Phosphorus	ppm	ASTM D5185m		**5**	0	2
Zinc	ppm	ASTM D5185m		**<1**	0	0
Sulfur	ppm	ASTM D5185m		**17868**	15994	16226

CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	**<1**	0	<1
Sodium	ppm	ASTM D5185m		**18**	11	16
Potassium	ppm	ASTM D5185m	>20	**0**	1	3
Water	%	ASTM D6304	>0.05	**0.020**	0.032	0.041
ppm Water	ppm	ASTM D6304	>500	**206.8**	321.1	416.2

FLUID CLEANLINESS		method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647		**5249**	---	1055
Particles >6µm		ASTM D7647	>1300	**1246**	---	298
Particles >14µm		ASTM D7647	>80	▲ **114**	---	29
Particles >21µm		ASTM D7647	>20	▲ **39**	---	8
Particles >38µm		ASTM D7647	>4	▲ **5**	---	0
Particles >71µm		ASTM D7647	>3	**2**	---	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **20/17/14**	---	15/12

FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.43**	0.366	0.335

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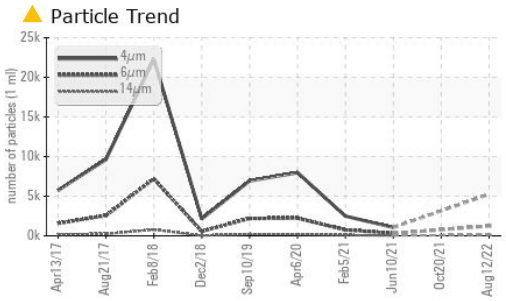
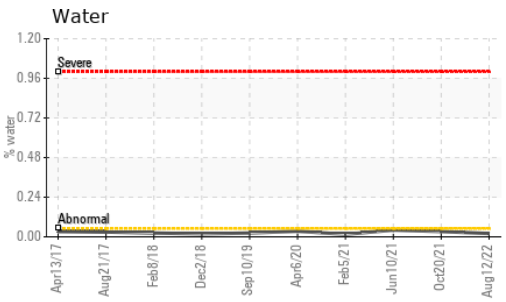
OIL ANALYSIS REPORT

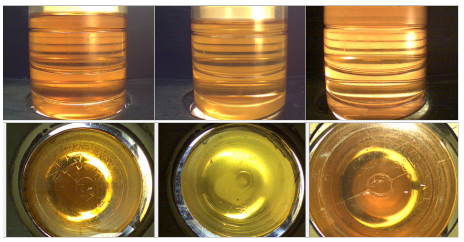




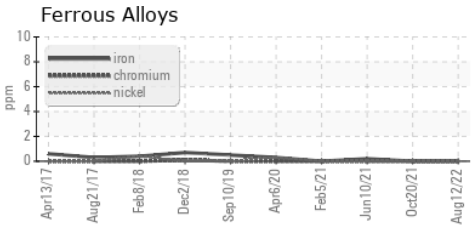
VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	▲ MODER	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

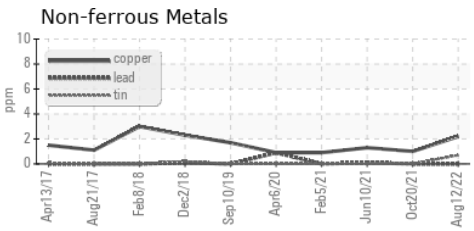
FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	**45.2**	44.6	44.4

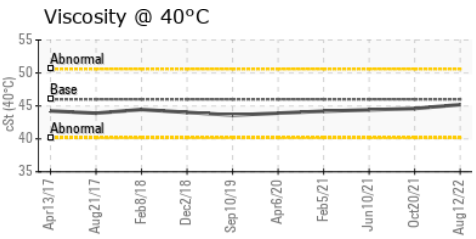
SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color					
Bottom					

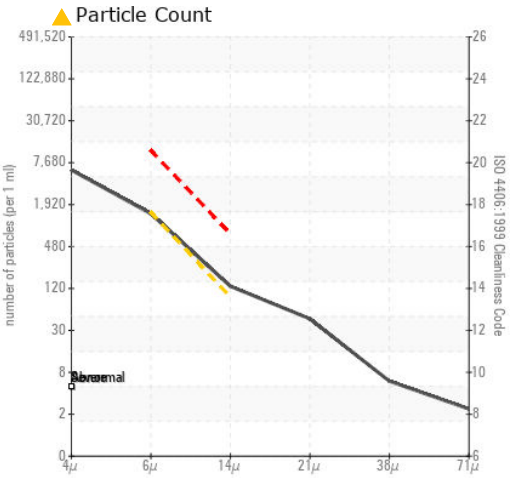


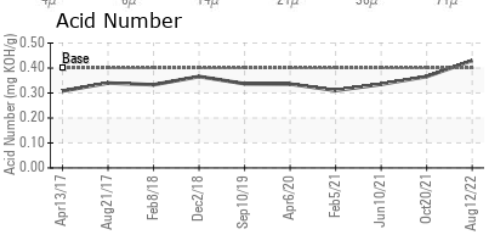
GRAPHS











ANAB ACCREDITED ISO/IEC 17025 TESTING LABORATORY
Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP48257 **Received** : 25 Aug 2022
Lab Number : 05626818 **Diagnosed** : 26 Aug 2022
Unique Number : 10111339 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

AVIALL
2750 REGENT BLVD.
IRVING, TX
USA 75261
Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: