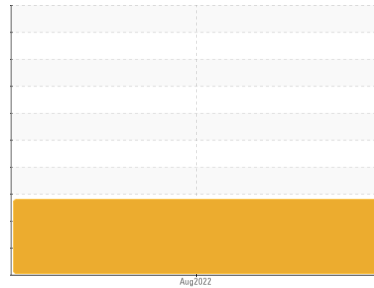


PROBLEM SUMMARY

Sample Rating Trend

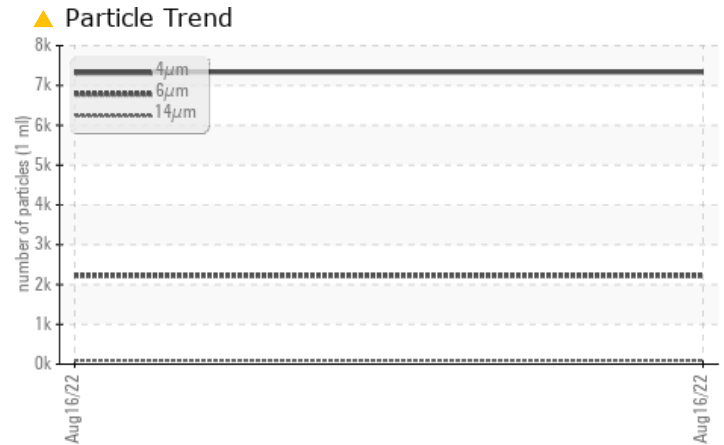


WATER



Machine Id
KAESER 7955020
Component
Compressor
Fluid
KAESER G-680 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	---	---
Water	%	ASTM D6304	>0.05	▲ 0.081	---	---
ppm Water	ppm	ASTM D6304	>500	▲ 816.4	---	---
Particles >6µm		ASTM D7647	>1300	▲ 2222	---	---
Particles >14µm		ASTM D7647	>80	▲ 93	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 20/18/14	---	---

Customer Id: WALNOR
Sample No.: KCP44132
Lab Number: 05626820
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

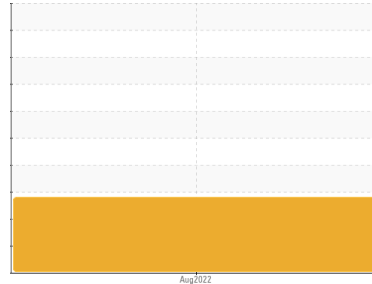
RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
KAESER 7955020
Component
Compressor
Fluid
KAESER G-680 (--- GAL)

DIAGNOSIS

▲ Recommendation

The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate amount of particulates present in the oil. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			KCP44132	---	---
Sample Date			16 Aug 2022	---	---
Machine Age	hrs		718	---	---
Oil Age	hrs		718	---	---
Oil Changed			Not Changed	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm ASTM D5185m	>50	0	---	---
Chromium	ppm ASTM D5185m	>10	0	---	---
Nickel	ppm ASTM D5185m	>3	0	---	---
Titanium	ppm ASTM D5185m	>3	0	---	---
Silver	ppm ASTM D5185m	>2	0	---	---
Aluminum	ppm ASTM D5185m	>10	2	---	---
Lead	ppm ASTM D5185m	>10	5	---	---
Copper	ppm ASTM D5185m	>50	<1	---	---
Tin	ppm ASTM D5185m	>10	<1	---	---
Vanadium	ppm ASTM D5185m		0	---	---
Cadmium	ppm ASTM D5185m		0	---	---

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm ASTM D5185m		0	---	---
Barium	ppm ASTM D5185m		4	---	---
Molybdenum	ppm ASTM D5185m		0	---	---
Manganese	ppm ASTM D5185m		0	---	---
Magnesium	ppm ASTM D5185m		0	---	---
Calcium	ppm ASTM D5185m		0	---	---
Phosphorus	ppm ASTM D5185m		1100	---	---
Zinc	ppm ASTM D5185m		4	---	---
Sulfur	ppm ASTM D5185m		102	---	---

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm ASTM D5185m	>25	3	---	---
Sodium	ppm ASTM D5185m		0	---	---
Potassium	ppm ASTM D5185m	>20	0	---	---
Water	% ASTM D6304	>0.05	▲ 0.081	---	---
ppm Water	ppm ASTM D6304	>500	▲ 816.4	---	---

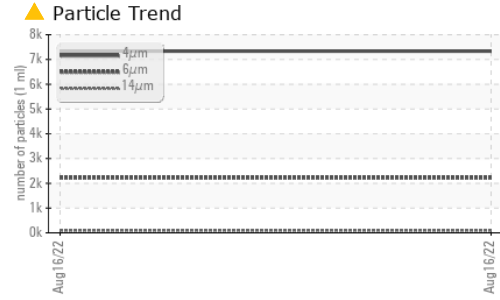
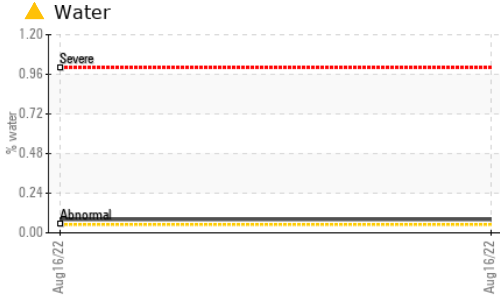
FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		7335	---	---
Particles >6µm	ASTM D7647	>1300	▲ 2222	---	---
Particles >14µm	ASTM D7647	>80	▲ 93	---	---
Particles >21µm	ASTM D7647	>20	20	---	---
Particles >38µm	ASTM D7647	>4	4	---	---
Particles >71µm	ASTM D7647	>3	3	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/18/14	---	---

FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g ASTM D8045		0.42	---	---

OIL ANALYSIS REPORT



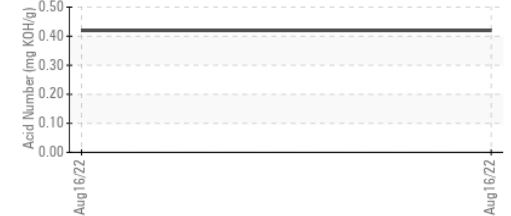
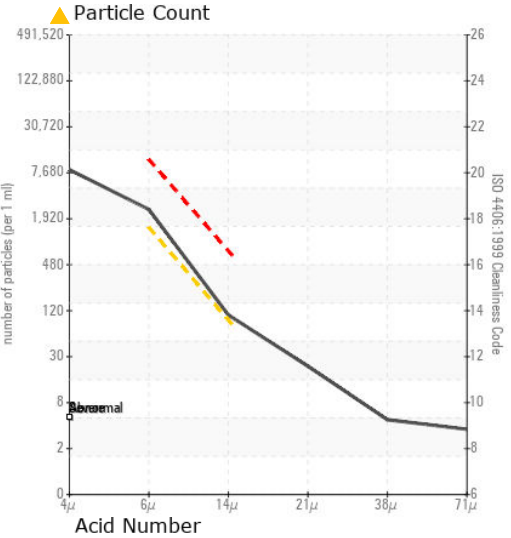
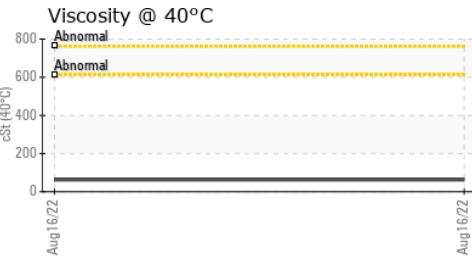
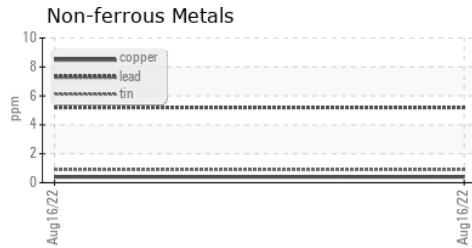
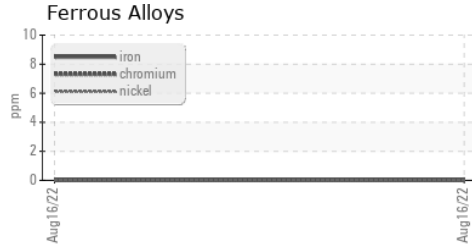
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	62.6	---	---

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP44132 **Received** : 25 Aug 2022
Lab Number : 05626820 **Diagnosed** : 26 Aug 2022
Unique Number : 10111341 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

WALGREENS
 4100 DALE EARNHARDT WAY, SUITE 200
 NORTHLAKE, TX
 USA 76262
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: