

PROBLEM SUMMARY

Sample Rating Trend

WATER

KAESER 7266289

Component

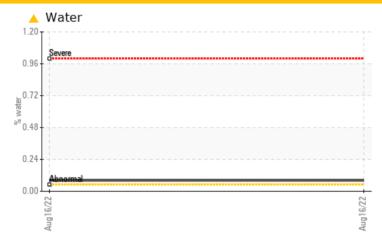
Compressor

KAESER G-680 (--- GAL)





COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS							
Sample Status				ABNORMAL			
Water	%	ASTM D6304	>0.05	▲ 0.081			
ppm Water	ppm	ASTM D6304	>500	A 810.5			

Customer Id: WALNOR Sample No.: KCP48234 Lab Number: 05626824 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 dougb@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

KAESER 7266289

Component

Compressor

KAESER G-680 (--- GAL)

Sample Rating Trend **WATER**

DIAGNOSIS

Recommendation

We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

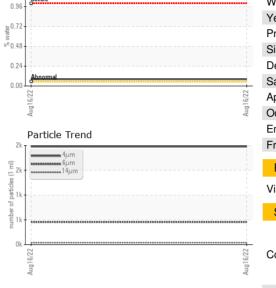
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history 1	history 2
Sample Number				KCP48234		
Sample Date				16 Aug 2022		
Machine Age	hrs			696		
Oil Age	hrs			696		
Oil Changed				Not Changd		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>10	2		
Copper		ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>10	1		
	ppm		>10	0		
Vanadium Cadmium	ppm	ASTM D5185m ASTM D5185m		0		
ADDITIVES	pp	method	limit/base	current	history 1	history 2
	n.n.m		IIIIII/Dase			
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		15		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		1391		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		15		
CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.05	<u></u>		
ppm Water	ppm	ASTM D6304	>500	▲ 810.5		
FLUID CLEANLIN	ESS	method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647		1977		
Particles >6μm		ASTM D7647	>1300	456		
Particles >14µm		ASTM D7647	>80	38		
Particles >21µm		ASTM D7647	>20	9		
Particles >38µm		ASTM D7647	>4	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	18/16/12		
FLUID DEGRADA	TION	method	limit/base	current	history 1	history 2



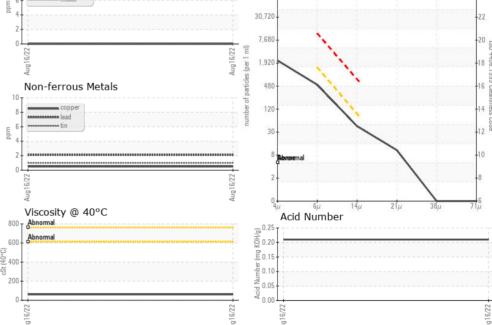
Water

OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	VLITE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.05	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445		61.3		
SAMPLE IMAGES		method	limit/base	current	history 1	history 2

Color	no image	no image
Bottom	no image	no image
GRAPHS		
Ferrous Alloys	Particle Count	T ²⁶
8 - Iron 6 - Managanananan nickel	122,880	-24
4	30,720	-22







Laboratory Sample No. Lab Number Unique Number : 10111345

: KCP48234 : 05626824

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received Diagnosed

: 25 Aug 2022 : 26 Aug 2022

Diagnostician : Doug Bogart

WALGREENS 4100 DALE EARNHARDT WAY, SUITE 200

NORTHLAKE, TX USA 76262

Contact: Service Manager

Test Package : IND 2 (Additional Tests: KF, PrtCount) Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:

F: