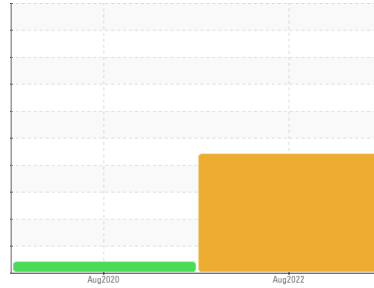


PROBLEM SUMMARY

Sample Rating Trend



WATER

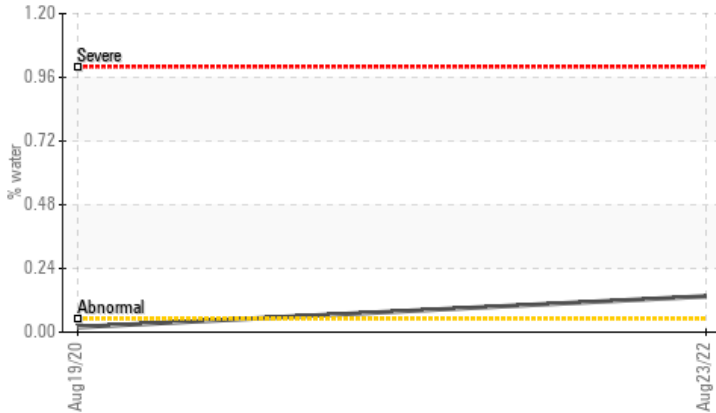


Machine Id
6979543 (S/N 1071)

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Water



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	---
Water	%	ASTM D6304	>0.05	▲ 0.135	0.019	---
ppm Water	ppm	ASTM D6304	>500	▲ 1350	190.2	---
Debris	scalar	*Visual	NONE	▲ MODER	NONE	---
Appearance	scalar	*Visual	NORML	▲ HAZY	NORML	---
Free Water	scalar	*Visual		▲ 1.0	NEG	---

Customer Id: BEVWAU
Sample No.: KCP50592
Lab Number: 05628358
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

19 Aug 2020 Diag: Jonathan Hester

ISO



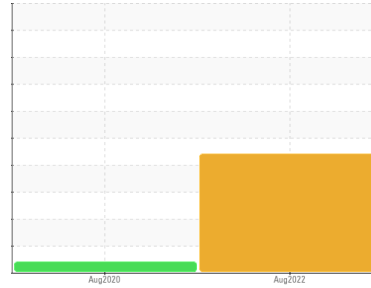
No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Machine Id
6979543 (S/N 1071)

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)



DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

▲ Contamination

Moderate concentration of visible dirt/debris present in the oil. Free water present. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			KCP50592	KCP10422	---
Sample Date			23 Aug 2022	19 Aug 2020	---
Machine Age	hrs		1659	500	---
Oil Age	hrs		1659	500	---
Oil Changed			Changed	Changed	---
Sample Status			ABNORMAL	ABNORMAL	---

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >50	<1	<1	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m >3	<1	0	---
Titanium	ppm	ASTM D5185m >3	0	0	---
Silver	ppm	ASTM D5185m >2	1	<1	---
Aluminum	ppm	ASTM D5185m >10	2	0	---
Lead	ppm	ASTM D5185m >10	0	<1	---
Copper	ppm	ASTM D5185m >50	1	<1	---
Tin	ppm	ASTM D5185m >10	1	0	---
Antimony	ppm	ASTM D5185m	---	0	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	<1	0	---

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m 0	<1	<1	---
Barium	ppm	ASTM D5185m 90	0	14	---
Molybdenum	ppm	ASTM D5185m 0	0	<1	---
Manganese	ppm	ASTM D5185m	1	<1	---
Magnesium	ppm	ASTM D5185m 100	11	26	---
Calcium	ppm	ASTM D5185m 0	0	8	---
Phosphorus	ppm	ASTM D5185m 0	3	16	---
Zinc	ppm	ASTM D5185m 0	43	7	---
Sulfur	ppm	ASTM D5185m 23500	18622	19231	---

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >25	2	5	---
Sodium	ppm	ASTM D5185m	0	0	---
Potassium	ppm	ASTM D5185m >20	0	4	---
Water	%	ASTM D6304 >0.05	▲ 0.135	0.019	---
ppm Water	ppm	ASTM D6304 >500	▲ 1350	190.2	---

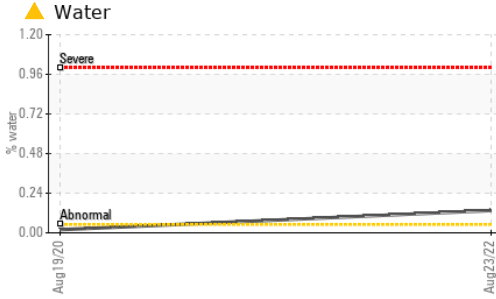
FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		---	11035	---
Particles >6µm	ASTM D7647	>1300	---	▲ 3018	---
Particles >14µm	ASTM D7647	>80	---	25	---
Particles >21µm	ASTM D7647	>20	---	5	---
Particles >38µm	ASTM D7647	>4	---	0	---
Particles >71µm	ASTM D7647	>3	---	0	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	---	▲ 19/12	---

FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.21	0.235	---

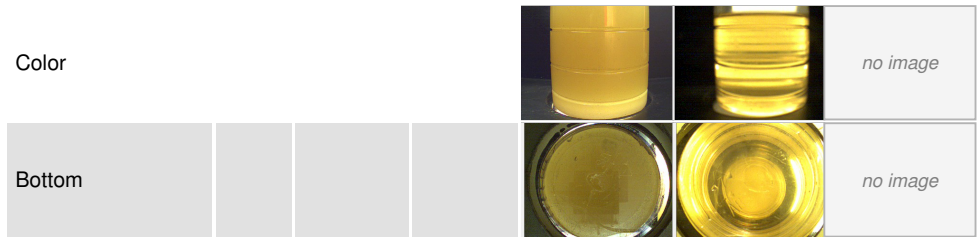
OIL ANALYSIS REPORT



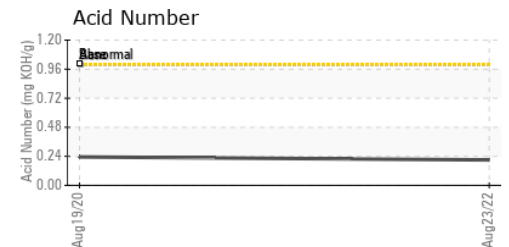
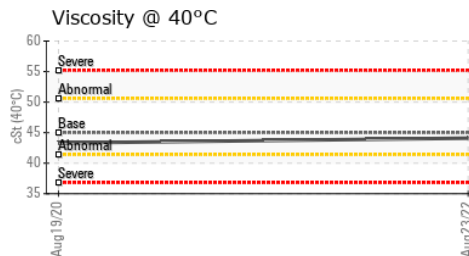
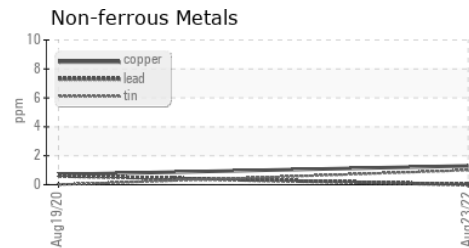
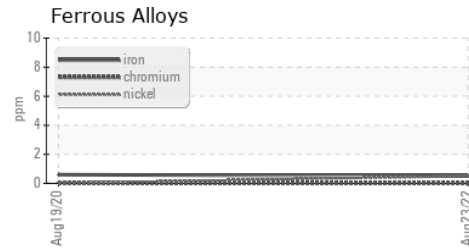
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	▲ MODER	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	▲ HAZY	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	0.2%	---
Free Water	scalar	*Visual		▲ 1.0	---

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	45	44.1	43.3

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP50592 **Received** : 26 Aug 2022
Lab Number : 05628358 **Diagnosed** : 30 Aug 2022
Unique Number : 10112879 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: KF, PrtCount)

BEVCO PRECISION MFG
 21320 DORAL RD
 WAUKESHA, WI
 USA 53186
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: