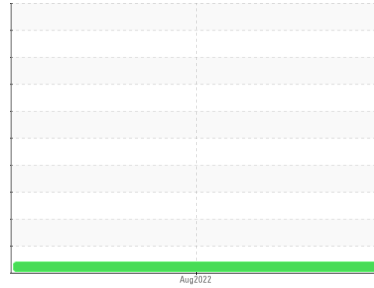


# PROBLEM SUMMARY

Sample Rating Trend



**VIS DEBRIS**



Machine Id  
**8042931 (S/N 1135)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

No relevant graphs to display

## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	---	---
Debris	scalar	*Visual	NONE	<b>▲ MODER</b>	---	---

**Customer Id:** WILBYR  
**Sample No.:** KC96765  
**Lab Number:** 05628373  
**Test Package:** IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Angela Borella +1 800-237-1369  
[angela.borella@wearcheckusa.com](mailto:angela.borella@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

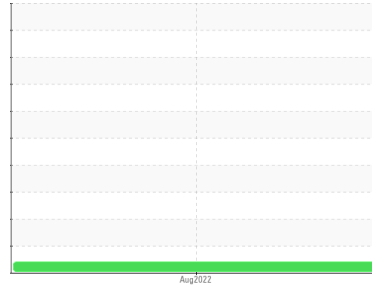
## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

## HISTORICAL DIAGNOSIS

# OIL ANALYSIS REPORT

Sample Rating Trend



**VIS DEBRIS**



Machine Id  
**8042931 (S/N 1135)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

### Wear

All component wear rates are normal.

### ▲ Contamination

Moderate concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			<b>KC96765</b>	---	---
Sample Date			<b>25 Aug 2022</b>	---	---
Machine Age	hrs		<b>2012</b>	---	---
Oil Age	hrs		<b>2012</b>	---	---
Oil Changed			<b>Changed</b>	---	---
Sample Status			<b>ABNORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm ASTM D5185m	>50	<b>4</b>	---	---
Chromium	ppm ASTM D5185m	>10	<b>0</b>	---	---
Nickel	ppm ASTM D5185m	>3	<b>&lt;1</b>	---	---
Titanium	ppm ASTM D5185m	>3	<b>0</b>	---	---
Silver	ppm ASTM D5185m	>2	<b>&lt;1</b>	---	---
Aluminum	ppm ASTM D5185m	>10	<b>4</b>	---	---
Lead	ppm ASTM D5185m	>10	<b>0</b>	---	---
Copper	ppm ASTM D5185m	>50	<b>10</b>	---	---
Tin	ppm ASTM D5185m	>10	<b>1</b>	---	---
Vanadium	ppm ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm ASTM D5185m		<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm ASTM D5185m		<b>0</b>	---	---
Barium	ppm ASTM D5185m	90	<b>0</b>	---	---
Molybdenum	ppm ASTM D5185m		<b>0</b>	---	---
Manganese	ppm ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm ASTM D5185m	90	<b>4</b>	---	---
Calcium	ppm ASTM D5185m	2	<b>0</b>	---	---
Phosphorus	ppm ASTM D5185m		<b>&lt;1</b>	---	---
Zinc	ppm ASTM D5185m		<b>6</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm ASTM D5185m	>25	<b>5</b>	---	---
Sodium	ppm ASTM D5185m		<b>&lt;1</b>	---	---
Potassium	ppm ASTM D5185m	>20	<b>0</b>	---	---
Water	% ASTM D6304	>0.05	<b>0.010</b>	---	---
ppm Water	ppm ASTM D6304	>500	<b>104.7</b>	---	---

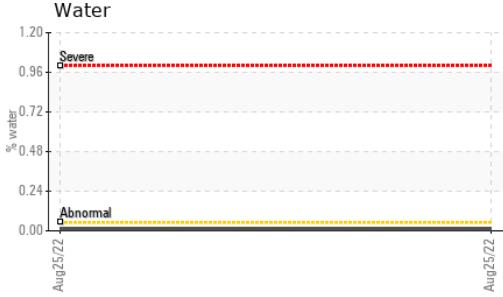
## FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g ASTM D8045	0.4	<b>0.41</b>	---	---

## VISUAL

	method	limit/base	current	history 1	history 2
White Metal	scalar *Visual	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar *Visual	NONE	<b>NONE</b>	---	---
Precipitate	scalar *Visual	NONE	<b>NONE</b>	---	---
Silt	scalar *Visual	NONE	<b>NONE</b>	---	---
Debris	scalar *Visual	NONE	<b>▲ MODER</b>	---	---
Sand/Dirt	scalar *Visual	NONE	<b>NONE</b>	---	---
Appearance	scalar *Visual	NORML	<b>NORML</b>	---	---
Odor	scalar *Visual	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar *Visual	>0.05	<b>NEG</b>	---	---
Free Water	scalar *Visual		<b>NEG</b>	---	---

# OIL ANALYSIS REPORT

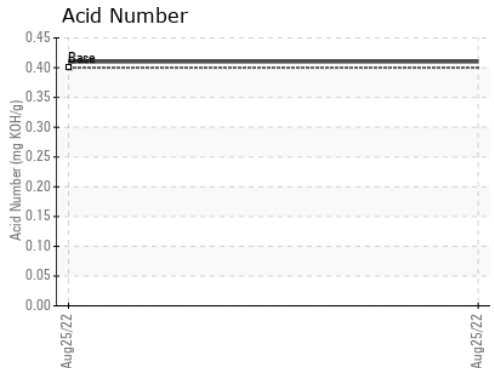
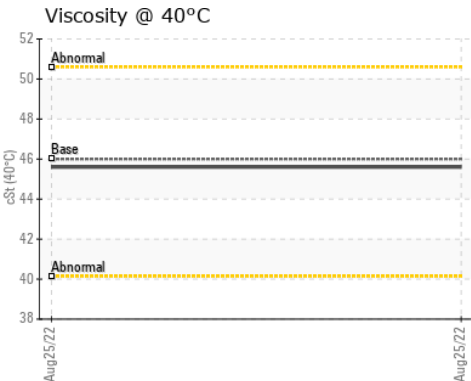
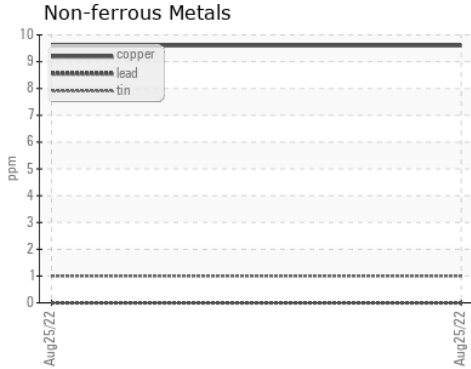
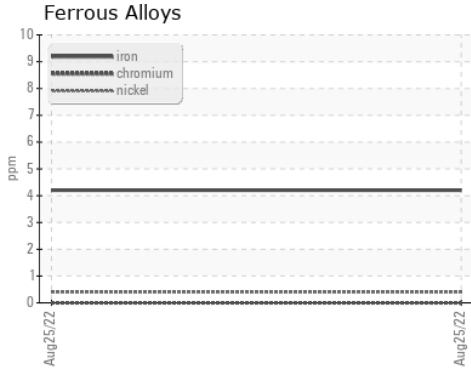


FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445 46	<b>45.6</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
---------------	--------	------------	---------	-----------	-----------

Color					
Bottom					

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC96765 **Received** : 26 Aug 2022  
**Lab Number** : 05628373 **Diagnosed** : 30 Aug 2022  
**Unique Number** : 10112894 **Diagnostician** : Angela Borella  
**Test Package** : IND 2

**WILKAST**  
 9100 COMMERCE DR  
 BYRON CENTER, MI  
 USA 49315  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: