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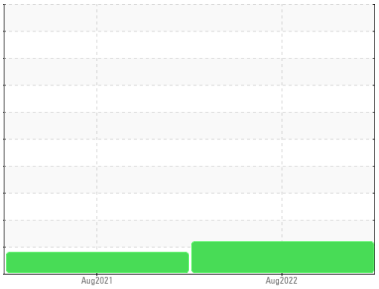
PROBLEM SUMMARY

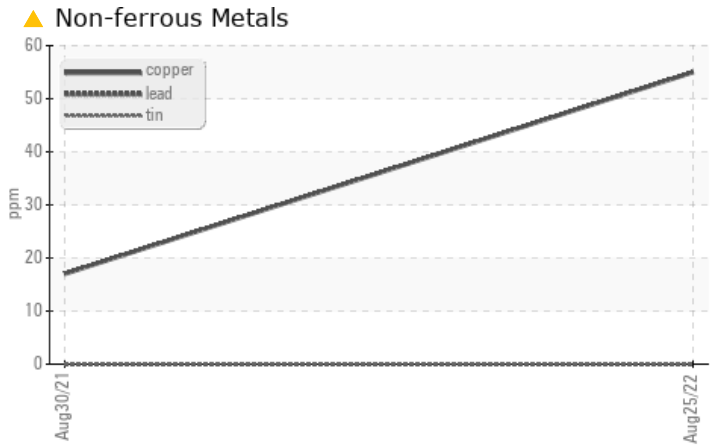
Sample Rating Trend



WEAR

Machine Id
KAESER DSD 150 4512376 (S/N 1045)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ATTENTION	---
Copper	ppm	ASTM D5185m	>50	▲ **55**	17	---
Debris	scalar	*Visual	NONE	▲ **MODER**	LIGHT	---

Customer Id: AMEMOO
Sample No.: KCP37333
Lab Number: 05629602
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

30 Aug 2021 Diag: Don Baldridge

ISO

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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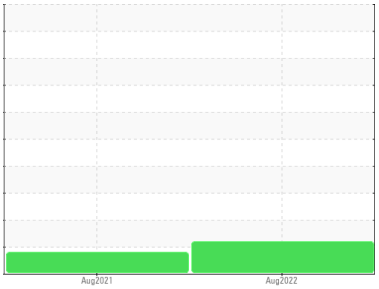
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Machine Id
KAESER DSD 150 4512376 (S/N 1045)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear
The copper level is abnormal. All other component wear rates are normal.

Contamination
Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION	method	limit/base	current	history 1	history 2
Sample Number			**KCP37333**	KCP41611	---
Sample Date			**25 Aug 2022**	30 Aug 2021	---
Machine Age	hrs		**32037**	24007	---
Oil Age	hrs		**4000**	6000	---
Oil Changed			**Changed**	Changed	---
Sample Status			**ABNORMAL**	ATTENTION	---

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	**0**	0	---
Chromium	ppm	ASTM D5185m	>10	**0**	0	---
Nickel	ppm	ASTM D5185m	>3	**0**	0	---
Titanium	ppm	ASTM D5185m	>3	**0**	0	---
Silver	ppm	ASTM D5185m	>2	**0**	0	---
Aluminum	ppm	ASTM D5185m	>10	**0**	<1	---
Lead	ppm	ASTM D5185m	>10	**0**	0	---
Copper	ppm	ASTM D5185m	>50	▲ **55**	17	---
Tin	ppm	ASTM D5185m	>10	**0**	0	---
Antimony	ppm	ASTM D5185m		**---**	0	---
Vanadium	ppm	ASTM D5185m		**0**	0	---
Cadmium	ppm	ASTM D5185m		**0**	0	---

ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		**0**	<1	---
Barium	ppm	ASTM D5185m	90	**<1**	0	---
Molybdenum	ppm	ASTM D5185m		**0**	0	---
Manganese	ppm	ASTM D5185m		**0**	0	---
Magnesium	ppm	ASTM D5185m	90	**0**	<1	---
Calcium	ppm	ASTM D5185m	2	**0**	0	---
Phosphorus	ppm	ASTM D5185m		**2**	<1	---
Zinc	ppm	ASTM D5185m		**0**	0	---
Sulfur	ppm	ASTM D5185m		**11941**	9862	---

CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	**0**	<1	---
Sodium	ppm	ASTM D5185m		**0**	0	---
Potassium	ppm	ASTM D5185m	>20	**0**	0	---
Water	%	ASTM D6304	>0.05	**0.007**	0.007	---
ppm Water	ppm	ASTM D6304	>500	**75.9**	75.2	---

FLUID CLEANLINESS		method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647		**---**	4838	---
Particles >6µm		ASTM D7647	>1300	**---**	1259	---
Particles >14µm		ASTM D7647	>80	**---**	▲ 91	---
Particles >21µm		ASTM D7647	>20	**---**	▲ 22	---
Particles >38µm		ASTM D7647	>4	**---**	0	---
Particles >71µm		ASTM D7647	>3	**---**	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**---**	▲ 17/14	---

FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.40**	0.387	---

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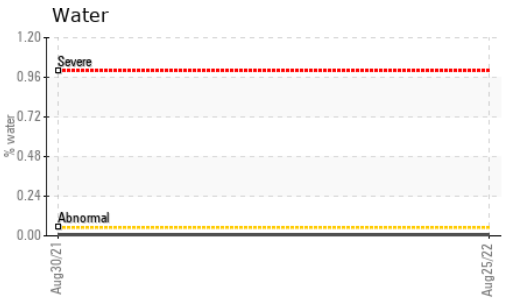
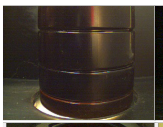
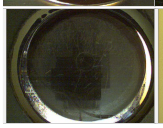
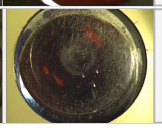
OIL ANALYSIS REPORT

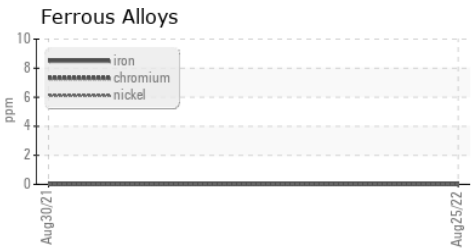


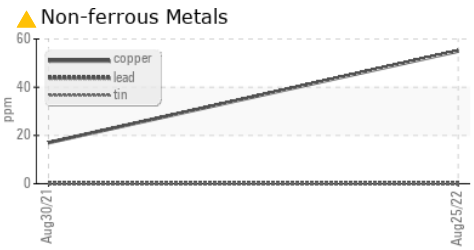
VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	▲ **MODER**	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

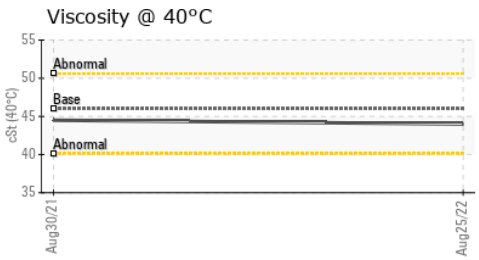
FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	**44.0**	44.5	---

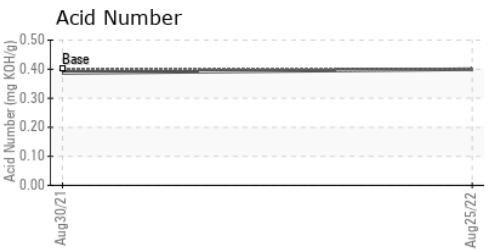
SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color					*no image*
Bottom					*no image*

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP37333 **Received** : 29 Aug 2022
Lab Number : 05629602 **Diagnosed** : 30 Aug 2022
Unique Number : 10114123 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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