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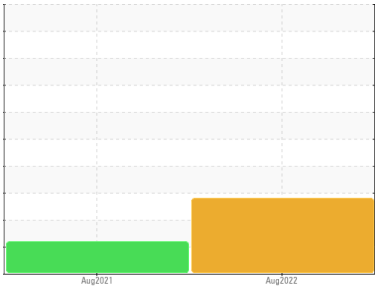
PROBLEM SUMMARY

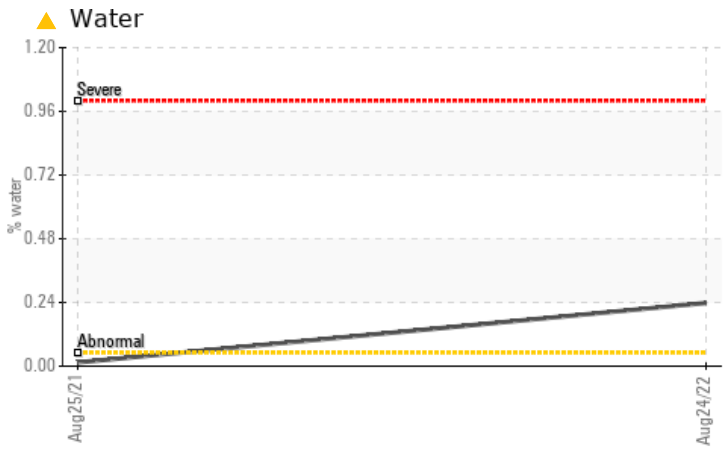
Sample Rating Trend



WATER

Machine Id
KAESER 3671191
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	---
Water	%	ASTM D6304	>0.05	▲ **0.238**	0.014	---
ppm Water	ppm	ASTM D6304	>500	▲ **2380**	148.1	---
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	---
Appearance	scalar	*Visual	NORML	▲ **HAZY**	NORML	---
Emulsified Water	scalar	*Visual	>0.05	▲ **0.2%**	NEG	---

Customer Id: BRABAX
Sample No.: KCP45524
Lab Number: 05629617
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

25 Aug 2021 Diag: Jonathan Hester

ISO

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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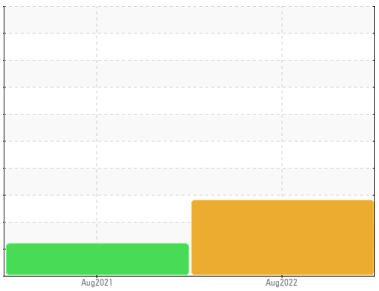
OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
KAESER 3671191
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation
Oil and filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We recommend an early resample in 500 hours to monitor this condition.

Wear
All component wear rates are normal.

▲ Contamination
Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number				**KCP45524**	KCP37785	---
Sample Date				**24 Aug 2022**	25 Aug 2021	---
Machine Age	hrs			**50617**	46799	---
Oil Age	hrs			**0**	0	---
Oil Changed				**Changed**	Changed	---
Sample Status				**ABNORMAL**	ABNORMAL	---

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	**2**	2	---
Chromium	ppm	ASTM D5185m	>10	**0**	0	---
Nickel	ppm	ASTM D5185m	>3	**0**	0	---
Titanium	ppm	ASTM D5185m	>3	**0**	0	---
Silver	ppm	ASTM D5185m	>2	**0**	0	---
Aluminum	ppm	ASTM D5185m	>10	**1**	0	---
Lead	ppm	ASTM D5185m	>10	**0**	0	---
Copper	ppm	ASTM D5185m	>50	**11**	1	---
Tin	ppm	ASTM D5185m	>10	**0**	0	---
Antimony	ppm	ASTM D5185m		**---**	0	---
Vanadium	ppm	ASTM D5185m		**0**	0	---
Cadmium	ppm	ASTM D5185m		**0**	0	---

ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	**0**	0	---
Barium	ppm	ASTM D5185m	90	**4**	0	---
Molybdenum	ppm	ASTM D5185m	0	**0**	0	---
Manganese	ppm	ASTM D5185m		**<1**	0	---
Magnesium	ppm	ASTM D5185m	100	**18**	5	---
Calcium	ppm	ASTM D5185m	0	**0**	0	---
Phosphorus	ppm	ASTM D5185m	0	**3**	27	---
Zinc	ppm	ASTM D5185m	0	**59**	35	---
Sulfur	ppm	ASTM D5185m	23500	**16284**	8199	---

CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	**0**	0	---
Sodium	ppm	ASTM D5185m		**8**	8	---
Potassium	ppm	ASTM D5185m	>20	**0**	1	---
Water	%	ASTM D6304	>0.05	▲ **0.238**	0.014	---
ppm Water	ppm	ASTM D6304	>500	▲ **2380**	148.1	---

FLUID CLEANLINESS		method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647		**---**	17531	---
Particles >6µm		ASTM D7647	>1300	**---**	▲ 5316	---
Particles >14µm		ASTM D7647	>80	**---**	▲ 392	---
Particles >21µm		ASTM D7647	>20	**---**	▲ 59	---
Particles >38µm		ASTM D7647	>4	**---**	3	---
Particles >71µm		ASTM D7647	>3	**---**	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**---**	▲ 20/16	---

FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	**0.38**	0.363	---

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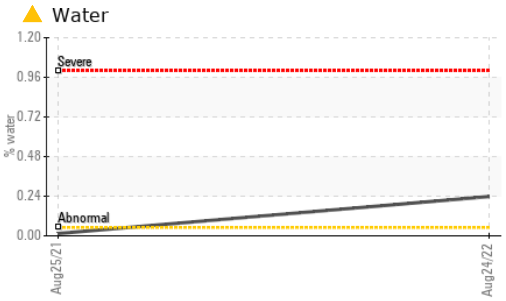
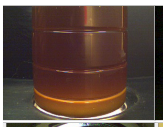
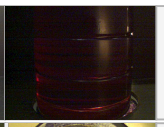
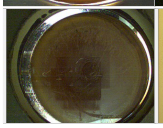
OIL ANALYSIS REPORT

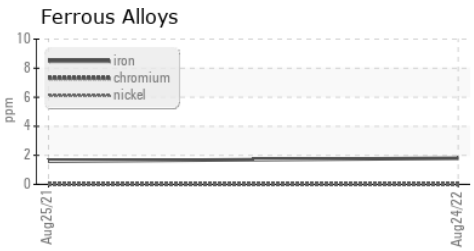


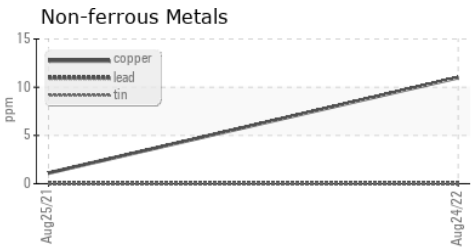
VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	▲ **HAZY**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.05	▲ **0.2%**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

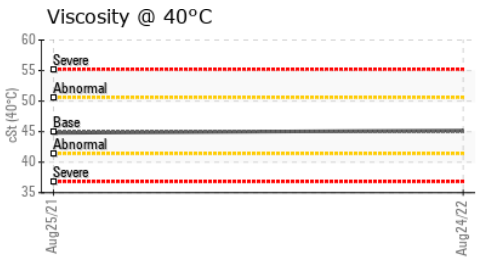
FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	45	**45.2**	44.8	---

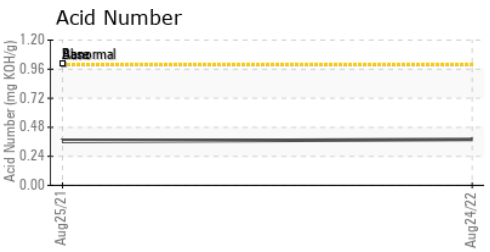
SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color					*no image*
Bottom					*no image*

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP45524 **Received** : 29 Aug 2022
Lab Number : 05629617 **Diagnosed** : 31 Aug 2022
Unique Number : 10114138 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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