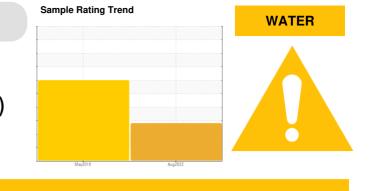


PROBLEM SUMMARY

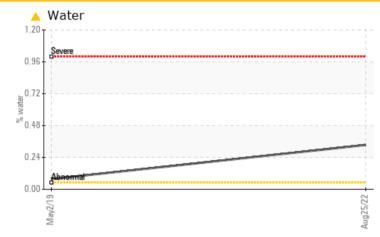
KAESER A/C SM 12 SPECIAL 4489920 (S/N 1233)

Compressor



KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

The filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS Sample Status ABNORMAL ABNORMAL % Water ASTM D6304 >0.05 0.334 ▲ 0.077 ppm Water ASTM D6304 >500 3340 770 ppm Debris NONE NONE scalar *Visual MODER Appearance scalar *Visual NORML HAZY NORML **Emulsified Water** >0.05 scalar *Visual 0.2% NEG

Customer Id: BOUFIT Sample No.: KCP33353 Lab Number: 05629625 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED AC	TIONS		
Action	Status	Date	Done By
Alert			?

Description

We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

02 May 2019 Diag: Doug Bogart



We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample in 500 hours to monitor this condition. The iron level is abnormal. There is a high amount of particulates present in the oil. There is a light concentration of water present in the oil. There is a moderate amount of visible silt present in the sample. The AN level is above the recommended limit. The oil is no longer serviceable.





OIL ANALYSIS

Particles >71µm

Oil Cleanliness

Acid Number (AN)

FLUID DEGRADATION

Built for a lifetime.

Machine Ic KAESER A/C SM 12 SPECIAL 44899 Component

Compressor

KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SIS REPO	ORT	Samp	le Rating Tre	end		WATER
00000 /C/N	1000\					
89920 (S/N	1233)					
		-				
SAMPLE INFOR		mosth o d	^{May2019}	Augžozz	biotom, 1	biotom, 0
		method	IIIIII/Dase		history 1	history 2
Sample Number				KCP33353	KCP19258	
Sample Date	la ura			25 Aug 2022	02 May 2019	
Machine Age	hrs			15967	12494	
Oil Age	hrs			0 Nat Ohannal	365	
Oil Changed				Not Changd	Not Changd	
Sample Status				ABNORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	2	<mark>▲</mark> 72	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m	>3	0	2	
Titanium	ppm	ASTM D5185m	>3	0	0	
Silver	ppm	ASTM D5185m	>2	0	<1	
Aluminum	ppm	ASTM D5185m	>10	<1	0	
Lead	ppm	ASTM D5185m	>10	0	<1	
Copper	ppm	ASTM D5185m	>50	10	41	
Tin	ppm	ASTM D5185m	>10	0	0	
Antimony	ppm	ASTM D5185m			0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	0	2	
Barium	ppm	ASTM D5185m	90	15	3	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m	100	22	2	
Calcium	ppm	ASTM D5185m	0	<1	2	
Phosphorus	ppm	ASTM D5185m	0	4	10	
Zinc	ppm	ASTM D5185m	0	24	13	
Sulfur	ppm	ASTM D5185m	23500	16810	21029	
CONTAMINANT	S	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	<1	0	
Sodium	ppm	ASTM D5185m		2	6	
Potassium	ppm	ASTM D5185m	>20	0	1	
Water	%	ASTM D6304	>0.05	0.334	▲ 0.077	
ppm Water	ppm	ASTM D6304	>500	A 3340	▲ 770	
FLUID CLEANLI	NESS	method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647			2435	
Particles >6µm		ASTM D7647	>1300		1 326	
Particles >14µm		ASTM D7647	>80		2 26	
Particles >21µm		ASTM D7647			A 76	
Particles >38µm		ASTM D7647	>4		1 1	
			0		4	

Report Id: BOUFIT [WUSCAR] 05629625 (Generated: 09/01/2022 13:44:52)

mg KOH/g ASTM D8045 1.0

limit/base

current

ASTM D7647 >3

method

ISO 4406 (c) >--/17/13

0.38 **1.788** Contact/Location: Service Manager - BOUFIT

history 1

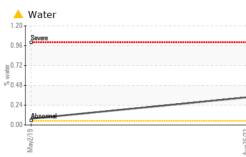
1

🔺 18/15

history 2



OIL ANALYSIS REPORT



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 BOUTWELL OWENS AND CO ING Sample No. : KCP33353 Received : 29 Aug 2022 251 AUTHORITY DI Lab Number : 05629625 Diagnosed : 31 Aug 2022 FITCHBURG, M. Unique Number : 10114146 Diagnostician : Don Baldridge USA 0142 iscuss this sample report, contact Customer Service at 1-800-237-1369. Contact: Service Manage		VISUAL		method	limit/base	current	history 1	history 2
Precipitale scalar Visual NONE NONE NONE MODER		White Metal	scalar	*Visual	NONE	NONE	LIGHT	
Sitt scalar 'Visual NONE NONE AMODER		Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Debris scalar 'Visual NONE MONE NONE Sand/Dirt scalar 'Visual NORML NONE NONE NONE NONE NONE NORML NORML Codor scalar 'Visual NORML NORML NORML NORML Enuised Water scalar 'Visual NORML NORML NORML Free Water scalar 'Visual NORML NORML NORML Free Water scalar 'Visual NORML NORML NORML Free Water scalar 'Visual NORML NORML NORML NORML Free Water scalar 'Visual NORML NORML NORML NORML NORML Free Water scalar 'Visual NORML NORML NORML NORML NORML NORML Free Water scalar 'Visual NORML NOR		Precipitate	scalar	*Visual	NONE	NONE	NONE	
SandDirt soalar 'Visual NONE NONE NONE Appearance scalar 'Visual NONL A HAZY NORMU Free Water scalar 'Visual >0.05 A 0.2% NEG Free Water scalar 'Visual >0.05 A 0.2% NEG To image Visc @ 40°C c5t ASTM D45 45 44.8 46.0 SAMPLE IMAGES method Imitbase current history 1 history 2 Color no image Bottom no image Ferrous Alloys Ferrous Alloys Ferrous Alloys Uscostry @ 40°C Uscostry & 40°C Uscostry @ 40°C Uscostry & 40°C Us		Silt	scalar	*Visual	NONE	NONE	A MODER	
Appearance scalar 'Visual NORML HAY NORML Emulsified Water scalar 'Visual >0.05 NEG NEG Free Water scalar 'Visual >0.07 NE NEG NEG Free Water scalar 'Visual >0.07 NEG		Debris	scalar	*Visual	NONE	A MODER	NONE	
Emulaified Water scalar 'Visual >0.05 NEG Free Water scalar 'Visual NEG NEG FLUID PROPERTIES method innitbase current history 1 history 2 Visc @ 40°C cSt ASTM D445 45 44.8 46.0 SAMPLE IMAGES method innitbase current history 1 history 2 Color no image Bottom no image GRAPHS Ferrous Alloys		Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Emulaified Water scalar 'Visual >0.05 NEG Free Water scalar 'Visual NEG NEG FLUID PROPERTIES method innitbase current history 1 history 2 Visc @ 40°C cSt ASTM D445 45 44.8 46.0 SAMPLE IMAGES method innitbase current history 1 history 2 Color no image Bottom no image GRAPHS Ferrous Alloys	5/22	Appearance	scalar	*Visual	NORML	🔺 HAZY	NORML	
Free Water scalar 'Visual NEG NEG FLUID PROPERTIES method imit/base current history 1 history 2 Vise @ 40°C cS1 ASTM D445 45 44.8 46.0 SAMPLE IMAGES method imit/base current history 1 history 2 Color Imit/base current history 1 history 2 no image Bottom Imit/base current history 1 no image Olor Imit/base current history 1 no image Imit base Imit base current history 1 no image Imit base Imit base current history 1 no image Imit base Imit base current history 1 no image Imit base Imit base Imit base imit base no image Imit base Imit base Imit base imit base imit base Imit base Imit base Imit base imit base imit base Imit base Imit base Imit base	Aug2	Odor	scalar	*Visual	NORML	NORML	NORML	
FLUID PROPERTIES method limit/base current history 1 history 2 Visc @ 40°C cS1 ASTM D445 45 44.8 46.0 SAMPLE IMAGES method imit/base current history 1 history 2 Color Imit/base current history 1 history 2 Bottom Imit/base current history 1 history 2 Reperts Imit/base current history 1 history 2 Non-ferrous Alloys Imit/base molimage molimage Viscosity @ 40°C Imit/base Imit/base Add Number Imit Color Imit Color Imit Color Imit Color Viscosity @ 40°C Imit Color Imit Color Imit Color Imit Color Viscosity @ 40°C Imit Color Imit Color Imit Color Imit Color Imit Color Sample No. Weachbeck USA - 501 Madison Ave., Cary, NC 27513 Imit Color 251 AUTHORITY DI Imit Color 251 AUTHORITY DI Imit Color 251 AUTHORITY DI Lab Number Index Color 250 Diagnosed 31 Aug 2022 31 Aug 2022 Imit Color 251 AUTH		Emulsified Water	scalar	*Visual	>0.05	6.2%	NEG	
Visc @ 40°C CSI ASTM D445 45 44.8 46.0 SAMPLE IMAGES method imitbase current history 1 history 2 Color no image Bottom Color no image CRAPHS Ferrous Alloys		Free Water	scalar	*Visual		NEG	NEG	
Visc @ 40°C CSI ASTM D445 45 44.8 46.0 SAMPLE IMAGES method imitbase current history 1 history 2 Color no image Bottom Color no image CRAPHS Ferrous Alloys		FLUID PROPER	TIES	method	limit/base	current	history 1	history 2
Color no image Bottom no image CRAPHS Ferrous Alloys 0 0 0 0 0 0 0 0 0 0 0 0 0								
Color no image Bottom no image CRAPHS Ferrous Alloys 0 0 0 0 0 0 0 0 0 0 0 0 0			S	method	limit/base	current	history 1	history 2
CRAPHS Ferrous Alloys On-ferrous Metals Add Number Viscosity @ 40°C On-ferrous Metals Viscosity @ 40°C On-ferrous Metals Output Viscosity @ 40°C Output Output Viscosity @ 40°C Output Output Superiors Superiors Superiors Viscosity @ 40°C Output Output Output Output Output Output Output Output Output Superiors Superiors Superiors Output Output Output Output Output								
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Laboratory Sample No. Laboratory Sample No. Lab Number USCOS bit Sample ro. Lab Number Second Structure Second Structure S		nickal						
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Laboratory WearCheck USA - 501 Madison Ave., Cary, NC 27513 BOUTWELL OWENS AND CO INV Sample No. KCP33353 Received :29 Aug 2022 251 AUTHORITY DI Unique Number :10114146 Diagnostician Don Baldridge USA 0142 Contact: Service Manage :ND 2 (Additional Tests: KF, PrfCount) Contact: Service Manage			als		Aug			
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Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : KCP33353 Received : 29 Aug 2022 Lab Number : 05629625 Diagnosed : 31 Aug 2022 S1 AUTHORITY DI Unique Number : 10114146 Diagnostician : Don Baldridge USA 0142 Test Package : IND 2 (Additional Tests: KF, PrtCount) Contact: Service Manage		Non-ferrous Meta	ils					
Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : KCP33353 Received : 29 Aug 2022 251 AUTHORITY DI Lab Number : 05629625 Diagnosed : 31 Aug 2022 FITCHBURG, M. Unique Number : 10114146 Diagnostician : Don Baldridge USA 0142 Contact: Service Manage iscuss this sample report, contact Customer Service at 1-800-237-1369.		Non-ferrous Meta				Acid Number		
Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : KCP33353 Received : 29 Aug 2022 251 AUTHORITY DI Lab Number : 05629625 Diagnosed : 31 Aug 2022 FITCHBURG, M. Unique Number : 10114146 Diagnostician : Don Baldridge USA 0142 Contact: Service Manage iscuss this sample report, contact Customer Service at 1-800-237-1369.		Non-ferrous Meta			Aug25/22			
Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : KCP33353 Received : 29 Aug 2022 251 AUTHORITY DI Lab Number : 05629625 Diagnosed : 31 Aug 2022 FITCHBURG, M. Unique Number : 10114146 Diagnostician : Don Baldridge USA 0142 Contact: Service Manage iscuss this sample report, contact Customer Service at 1-800-237-1369.		Non-ferrous Meta			Aug25/22			
Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : KCP33353 Received : 29 Aug 2022 251 AUTHORITY DI Lab Number : 05629625 Diagnosed : 31 Aug 2022 FITCHBURG, M. Unique Number : 10114146 Diagnostician : Don Baldridge USA 0142 iscute 12307 Test Package : IND 2 (Additional Tests: KF, PrtCount) Contact: Service Manage		Non-ferrous Meta			Aug25/22			
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enotes test methods that are outside of the ISO 17025 scope of accreditation.	Sample No. Lab Number Unique Number Test Package	Non-ferrous Meta	501 Madia Received Diagnos Diagnost	d : 29 / ed : 31 / tician : Dor PrtCount)	(0)Hoy Mu 22/52 ^{Dn} W (0)Hoy Mu 22/52 ^{Dn} W (0) (0) (0) (0) (0) (0) (0) (0) (0) (0)	0 5 6 1 7 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	JTWELL OWENS 251 AI FIT	UTHORITY DF FCHBURG, M/ USA 0142

Contact/Location: Service Manager - BOUFIT Page 4 of 4