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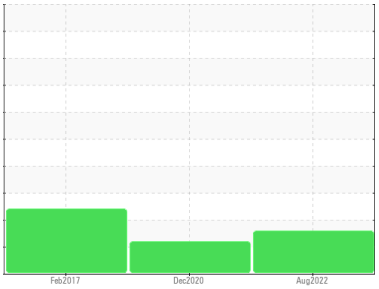
# PROBLEM SUMMARY

**Sample Rating Trend**

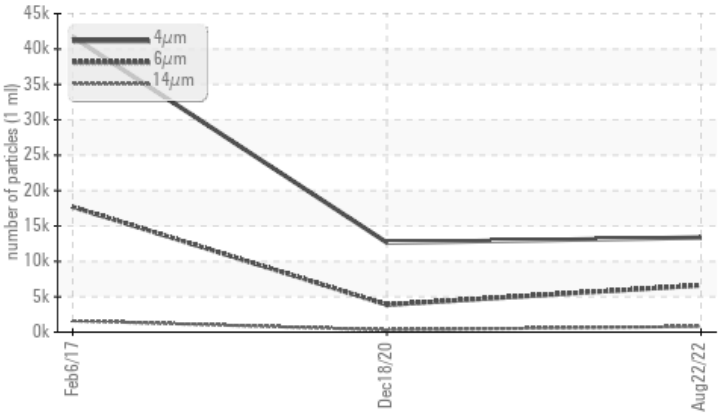



**ISO**

Machine Id
## KAESER SK 15 5506982 (S/N 1885)
Component
**Compressor**
Fluid
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend




## RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

| Sample Status | | | | **ABNORMAL** | ABNORMAL | ABNORMAL |
|---|---|---|---|---|---|---|
| Particles >6µm | | ASTM D7647 | >1300 | ▲ **6634** | ▲ 3875 | ▲ 17699 |
| Particles >14µm | | ASTM D7647 | >80 | ▲ **809** | ▲ 320 | ▲ 1607 |
| Particles >21µm | | ASTM D7647 | >20 | ▲ **110** | ▲ 85 | ▲ 222 |
| Oil Cleanliness | | ISO 4406 (c) | >--/17/13 | ▲ **21/20/17** | ▲ 19/15 | ▲ 21/18 |

**Customer Id:** YOUCHAMN
**Sample No.:** KCP50645
**Lab Number:** 05629645
**Test Package:** IND 2

*To manage this report scan the QR code*

*To discuss the diagnosis or test data:*
Don Baldridge +1
don.b505@comcast.net

*To change component or sample information:*
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

## RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|---|---|---|---|---|
| Change Fluid | --- | --- | ? | Oil and filter change at the time of sampling has been noted. |
| Change Filter | --- | --- | ? | Oil and filter change at the time of sampling has been noted. |

## HISTORICAL DIAGNOSIS

**18 Dec 2020 Diag: Doug Bogart**

ISO

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

**06 Feb 2017 Diag: Jonathan Hester**

ISO

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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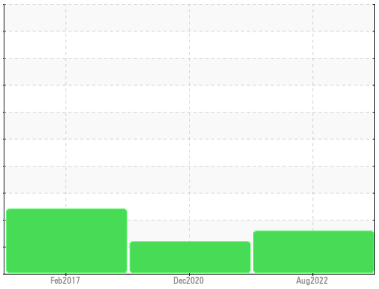
# OIL ANALYSIS REPORT

Sample Rating Trend




ISO

Machine Id
## KAESER SK 15 5506982 (S/N 1885)
Component
**Compressor**
Fluid
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

**Recommendation**
No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

**Wear**
All component wear rates are normal.

**Contamination**
There is a high amount of particulates present in the oil.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | method | limit/base | current | history 1 | history 2 |
|---|---|---|---|---|---|
| Sample Number | | | **KCP50645** | KCP27392 | KCP29741 |
| Sample Date | | | **22 Aug 2022** | 18 Dec 2020 | 06 Feb 2017 |
| Machine Age | hrs | | **9745** | 7374 | 2301 |
| Oil Age | hrs | | **2371** | 5073 | 2301 |
| Oil Changed | | | **Changed** | Changed | N/A |
| Sample Status | | | **ABNORMAL** | ABNORMAL | ABNORMAL |

| WEAR METALS | | method | limit/base | current | history 1 | history 2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >50 | **0** | <1 | 3 |
| Chromium | ppm | ASTM D5185m | >10 | **0** | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >3 | **0** | 0 | 0 |
| Titanium | ppm | ASTM D5185m | >3 | **0** | 0 | 0 |
| Silver | ppm | ASTM D5185m | >2 | **0** | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >10 | **0** | 0 | 0 |
| Lead | ppm | ASTM D5185m | >10 | **0** | <1 | 2 |
| Copper | ppm | ASTM D5185m | >50 | **9** | 26 | 4 |
| Tin | ppm | ASTM D5185m | >10 | **0** | 0 | 0 |
| Antimony | ppm | ASTM D5185m | | **---** | 0 | 2 |
| Vanadium | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | **0** | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history 1 | history 2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | 0 | **0** | 0 | 0 |
| Barium | ppm | ASTM D5185m | 90 | **<1** | 0 | 4 |
| Molybdenum | ppm | ASTM D5185m | 0 | **0** | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | **0** | 0 | <1 |
| Magnesium | ppm | ASTM D5185m | 100 | **2** | 0 | 55 |
| Calcium | ppm | ASTM D5185m | 0 | **0** | 0 | 1 |
| Phosphorus | ppm | ASTM D5185m | 0 | **1** | 4 | 3 |
| Zinc | ppm | ASTM D5185m | 0 | **5** | 0 | 5 |
| Sulfur | ppm | ASTM D5185m | 23500 | **17360** | 17204 | 17452 |

| CONTAMINANTS | | method | limit/base | current | history 1 | history 2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >25 | **0** | 0 | <1 |
| Sodium | ppm | ASTM D5185m | | **<1** | 0 | 15 |
| Potassium | ppm | ASTM D5185m | >20 | **0** | 0 | <1 |
| Water | % | ASTM D6304 | >0.05 | **0.011** | 0.005 | 0.018 |
| ppm Water | ppm | ASTM D6304 | >500 | **113.4** | 51.2 | 180 |

| FLUID CLEANLINESS | | method | limit/base | current | history 1 | history 2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | | **13366** | 12653 | 41737 |
| Particles >6µm | | ASTM D7647 | >1300 | ▲ **6634** | ▲ 3875 | ▲ 17699 |
| Particles >14µm | | ASTM D7647 | >80 | ▲ **809** | ▲ 320 | ▲ 1607 |
| Particles >21µm | | ASTM D7647 | >20 | ▲ **110** | ▲ 85 | ▲ 222 |
| Particles >38µm | | ASTM D7647 | >4 | **2** | 4 | ▲ 6 |
| Particles >71µm | | ASTM D7647 | >3 | **0** | 0 | ▲ 2 |
| Oil Cleanliness | | ISO 4406 (c) | >--/17/13 | ▲ **21/20/17** | ▲ 19/15 | ▲ 21/18 |

| FLUID DEGRADATION | | method | limit/base | current | history 1 | history 2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 1.0 | **0.38** | 0.384 | 0.377 |

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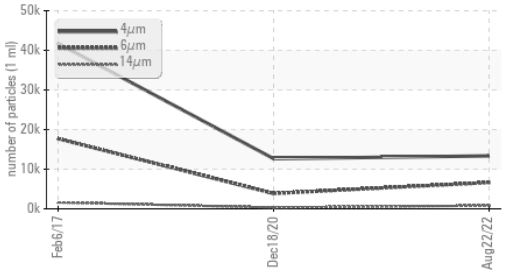
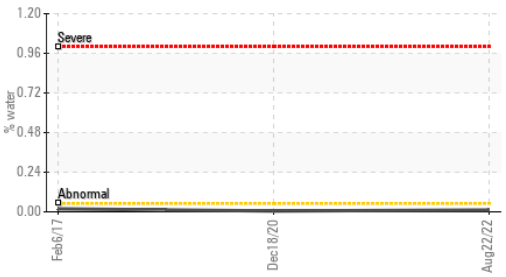
# OIL ANALYSIS REPORT

Particle Trend

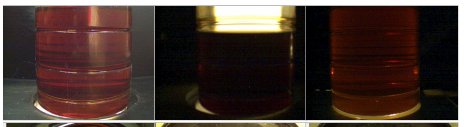



Water



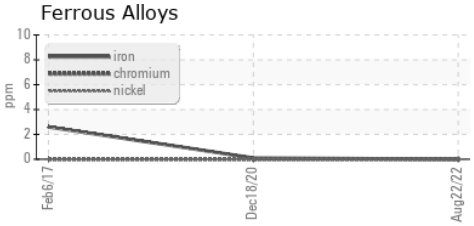

| VISUAL | | method | limit/base | current | history 1 | history 2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | VLITE |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Debris | scalar | *Visual | NONE | **LIGHT** | NONE | LIGHT |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | **NEG** | NEG | NEG |
| Free Water | scalar | *Visual | | **NEG** | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history 1 | history 2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | 45 | **47.4** | 48.5 | 44.38 |

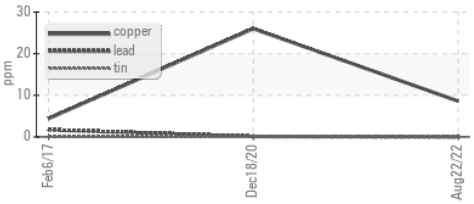
| SAMPLE IMAGES | method | limit/base | current | history 1 | history 2 |
|---|---|---|---|---|---|
| Color | | |  | | |
| Bottom | | |  | | |

## GRAPHS

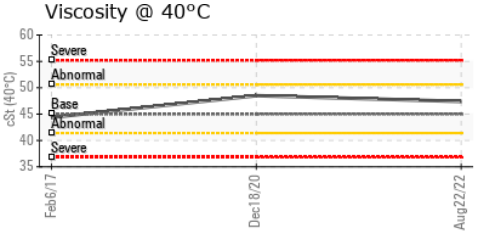
Ferrous Alloys



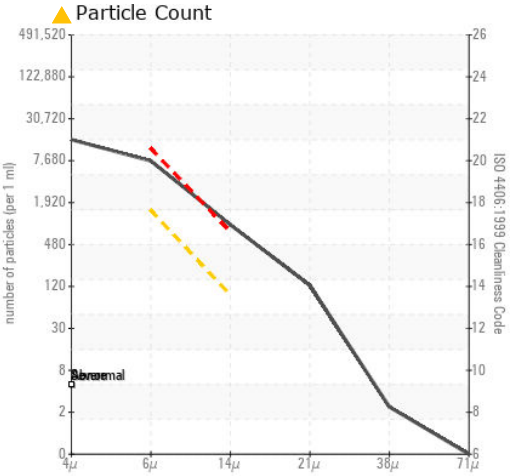

Non-ferrous Metals



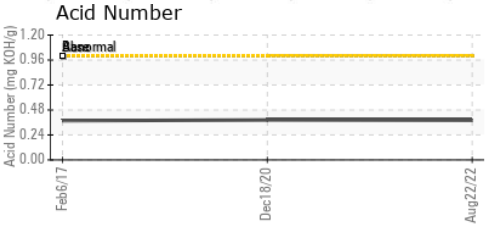

Viscosity @ 40°C




Particle Count




Acid Number




Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : KCP50645 **Received** : 29 Aug 2022
**Lab Number** : 05629645 **Diagnosed** : 31 Aug 2022
**Unique Number** : 10114166 **Diagnostician** : Don Baldridge
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

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