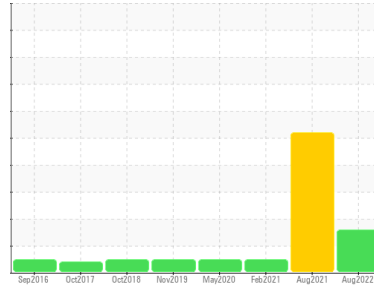


PROBLEM SUMMARY

Sample Rating Trend



ISO



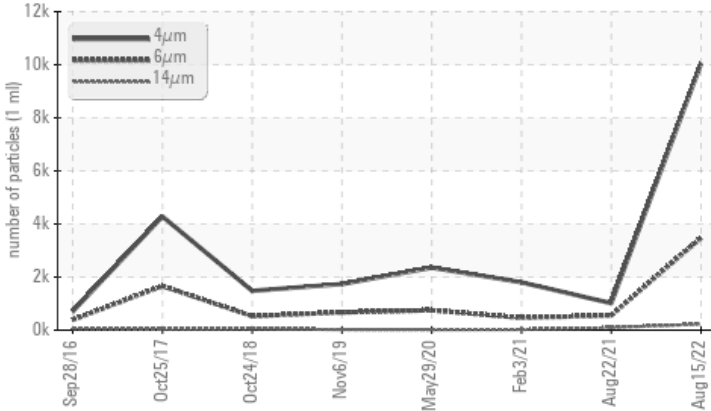
Machine Id
KAESER SK 15 4967477 (S/N 1581)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status	ASTM D7647	ABNORMAL	ABNORMAL	NORMAL
Particles >6µm	>1300	▲ 3478	552	465
Particles >14µm	>80	▲ 226	▲ 94	23
Particles >21µm	>20	▲ 46	▲ 32	5
Oil Cleanliness	ISO 4406 (c) >17/13	▲ 19/15	▲ 16/14	16/12

Customer Id: ARGBOW
Sample No.: KC104581
Lab Number: 05630597
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

22 Aug 2021 Diag: Doug Bogart

WATER



The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition. All component wear rates are normal. There is a moderate amount of particulates present in the oil. There is a moderate concentration of water present in the oil. Free water present. The AN level is acceptable for this fluid.

[view report](#)



03 Feb 2021 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



29 May 2020 Diag: Angela Borella

NORMAL



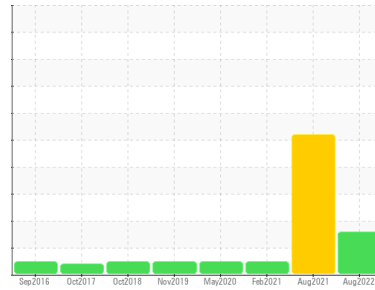
Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



Machine Id
KAESER SK 15 4967477 (S/N 1581)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)



DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			KC104581	KC97943	KC90379
Sample Date			15 Aug 2022	22 Aug 2021	03 Feb 2021
Machine Age	hrs		16676	14241	12766
Oil Age	hrs		2332	1475	1362
Oil Changed			Changed	Not Changd	Changed
Sample Status			ABNORMAL	ABNORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >50	<1	<1	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	<1	0
Aluminum	ppm	ASTM D5185m >10	<1	<1	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	13	5	2
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	---	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	14	10
Barium	ppm	ASTM D5185m 90	<1	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 90	2	30	44
Calcium	ppm	ASTM D5185m 2	0	0	0
Phosphorus	ppm	ASTM D5185m	<1	1	<1
Zinc	ppm	ASTM D5185m	16	6	10

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >25	0	0	0
Sodium	ppm	ASTM D5185m	1	0	9
Potassium	ppm	ASTM D5185m >20	0	0	0
Water	%	ASTM D6304 >0.05	0.010	▲ 0.506	0.042
ppm Water	ppm	ASTM D6304 >500	102.2	▲ 5060	425.8

FLUID CLEANLINESS

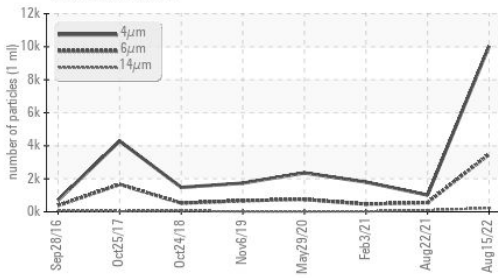
	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		10038	1014	1801
Particles >6µm	ASTM D7647	>1300	▲ 3478	552	465
Particles >14µm	ASTM D7647	>80	▲ 226	▲ 94	23
Particles >21µm	ASTM D7647	>20	▲ 46	▲ 32	5
Particles >38µm	ASTM D7647	>4	1	▲ 5	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>17/13	▲ 19/15	▲ 16/14	16/12

FLUID DEGRADATION

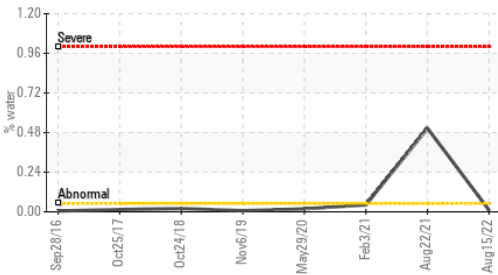
	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.40	0.379	0.470

OIL ANALYSIS REPORT

▲ Particle Trend



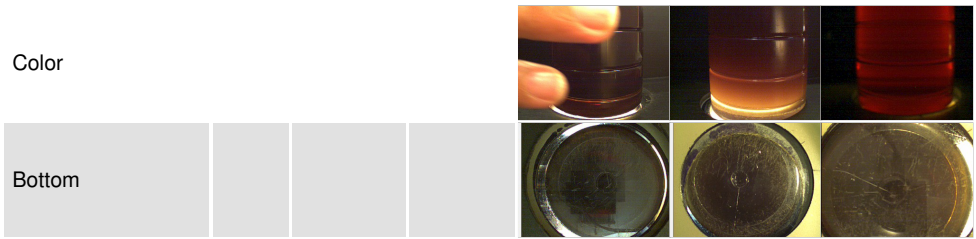
Water



VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	▲ HAZY	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		▲ 1.0	NEG

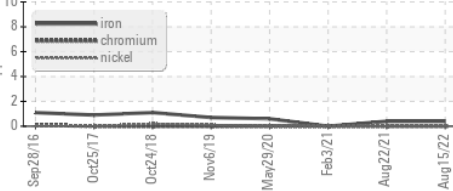
FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	44.68	43.6

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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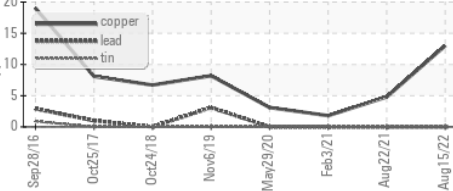


GRAPHS

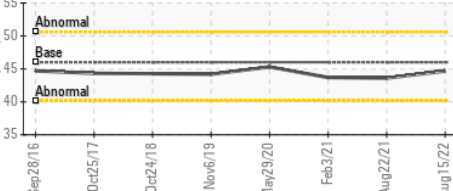
Ferrous Alloys



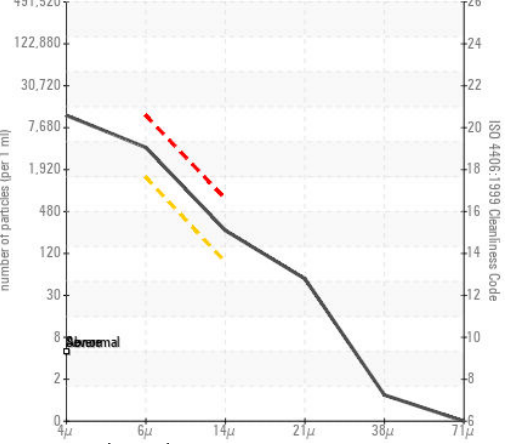
Non-ferrous Metals



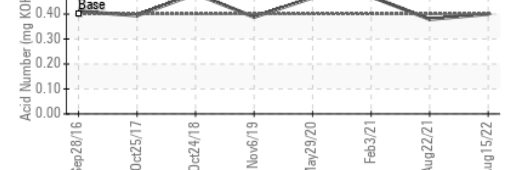
Viscosity @ 40°C



▲ Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC104581 **Received** : 30 Aug 2022
Lab Number : 05630597 **Diagnosed** : 02 Sep 2022
Unique Number : 10115118 **Diagnostician** : Doug Bogart
Test Package : IND 2

ARGO-HYTOS
 1835 N RESEARCH DR
 BOWLING GREEN, OH
 USA 43402
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)