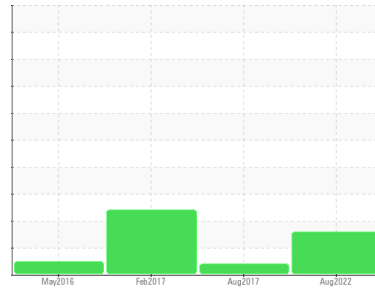


# PROBLEM SUMMARY

Sample Rating Trend



ISO

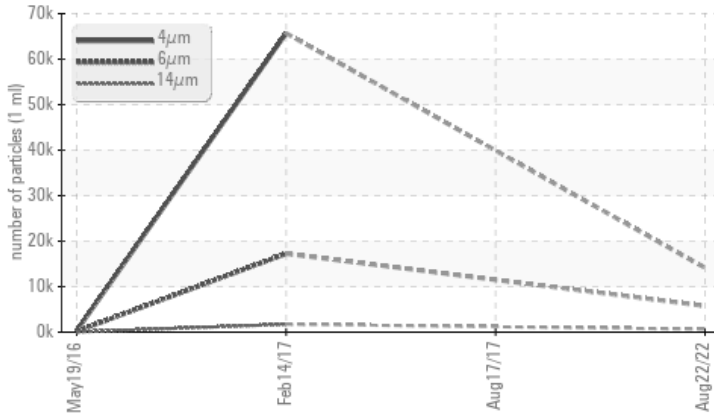


Machine Id  
**KAESER SX 5 4932376 (S/N 1103)**

Component  
**Compressor**  
Fluid  
**NOT GIVEN (--- QTS)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ 5762	---	▲ 17249
Particles >14µm	ASTM D7647	>80	▲ 645	---	▲ 1722
Particles >21µm	ASTM D7647	>20	▲ 167	---	▲ 493
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/20/17	---	▲ 21/18

Customer Id: JIMMAH  
Sample No.: KC107471  
Lab Number: 05630632  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Angela Borella +1 800-237-1369  
[angela.borella@wearcheckusa.com](mailto:angela.borella@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

## HISTORICAL DIAGNOSIS

### 17 Aug 2017 Diag: Don Baldrige

#### VIS DEBRIS



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. High concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

[view report](#)



### 14 Feb 2017 Diag: Jonathan Hester

#### ISO



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



### 19 May 2016 Diag: Doug Bogart

#### NORMAL



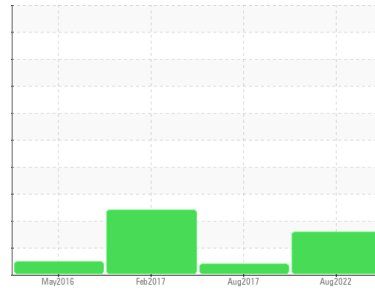
Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system is acceptable. There is no indication of any contamination in the component. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



Machine Id  
**KAESER SX 5 4932376 (S/N 1103)**

Component  
**Compressor**  
Fluid  
**NOT GIVEN (--- QTS)**



## DIAGNOSIS

### ▲ Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			<b>KC107471</b>	KC64191	KC55584
Sample Date			<b>22 Aug 2022</b>	17 Aug 2017	14 Feb 2017
Machine Age	hrs		<b>68439</b>	25300	20900
Oil Age	hrs		<b>3000</b>	4399	4102
Oil Changed			<b>Changed</b>	Changed	Changed
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm ASTM D5185m	>50	<b>0</b>	3	<1
Chromium	ppm ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm ASTM D5185m	>2	<b>0</b>	0	<1
Aluminum	ppm ASTM D5185m	>10	<b>0</b>	<1	0
Lead	ppm ASTM D5185m	>10	<b>0</b>	<1	0
Copper	ppm ASTM D5185m	>50	<b>8</b>	42	18
Tin	ppm ASTM D5185m	>10	<b>0</b>	<1	<1
Antimony	ppm ASTM D5185m		<b>---</b>	0	0
Vanadium	ppm ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm ASTM D5185m		<b>0</b>	0	0
Barium	ppm ASTM D5185m		<b>&lt;1</b>	1	0
Molybdenum	ppm ASTM D5185m		<b>0</b>	0	<1
Manganese	ppm ASTM D5185m		<b>0</b>	<1	0
Magnesium	ppm ASTM D5185m		<b>0</b>	<1	1
Calcium	ppm ASTM D5185m		<b>0</b>	<1	<1
Phosphorus	ppm ASTM D5185m		<b>3</b>	0	2
Zinc	ppm ASTM D5185m		<b>0</b>	32	25

## CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm ASTM D5185m	>25	<b>0</b>	0	<1
Sodium	ppm ASTM D5185m		<b>0</b>	0	3
Potassium	ppm ASTM D5185m	>20	<b>0</b>	<1	<1
Water	% ASTM D6304	>0.05	<b>0.007</b>	0.007	0.007
ppm Water	ppm ASTM D6304	>500	<b>71.3</b>	70	70

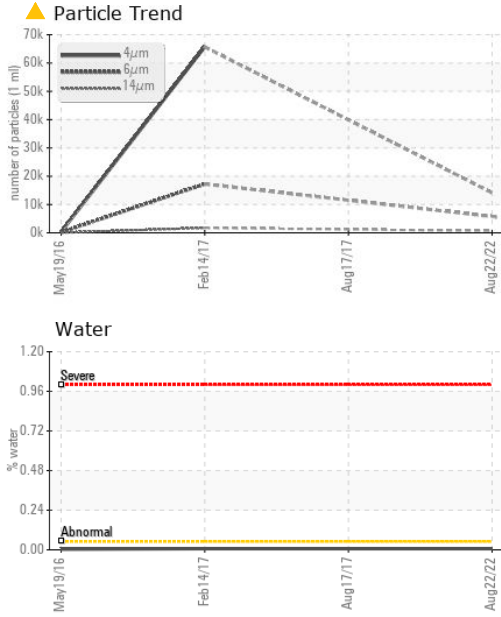
## FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		<b>14144</b>	---	65684
Particles >6µm	ASTM D7647	>1300	<b>▲ 5762</b>	---	▲ 17249
Particles >14µm	ASTM D7647	>80	<b>▲ 645</b>	---	▲ 1722
Particles >21µm	ASTM D7647	>20	<b>▲ 167</b>	---	▲ 493
Particles >38µm	ASTM D7647	>4	<b>5</b>	---	▲ 39
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	▲ 2
Oil Cleanliness	ISO 4406 (c)	>--/17/13	<b>▲ 21/20/17</b>	---	▲ 21/18

## FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g ASTM D8045		<b>0.34</b>	0.321	0.285

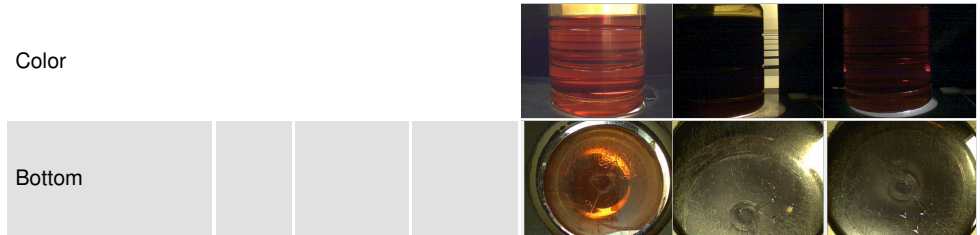
# OIL ANALYSIS REPORT



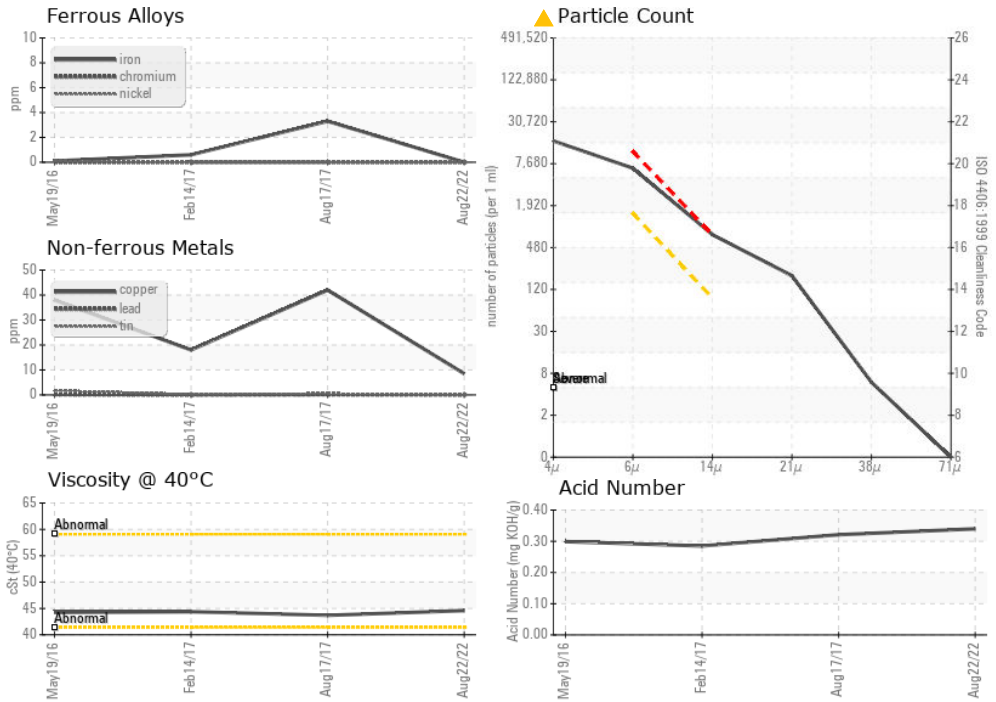
PARAMETER	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	<b>LIGHT</b>	<b>HEAVY</b>
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	<b>44.6</b>	43.69	44.38

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
---------------	--------	------------	---------	-----------	-----------



## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC107471 **Received** : 30 Aug 2022  
**Lab Number** : 05630632 **Diagnosed** : 01 Sep 2022  
**Unique Number** : 10115153 **Diagnostician** : Angela Borella  
**Test Package** : IND 2

**JIM STEINMETZ**  
 2326 170TH ST  
 MAHNOMEN, MN  
 USA 56557  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: