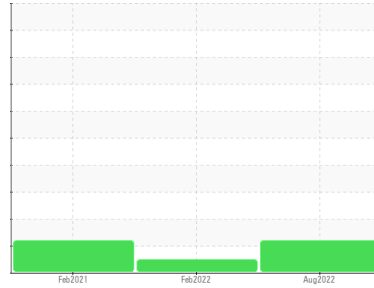


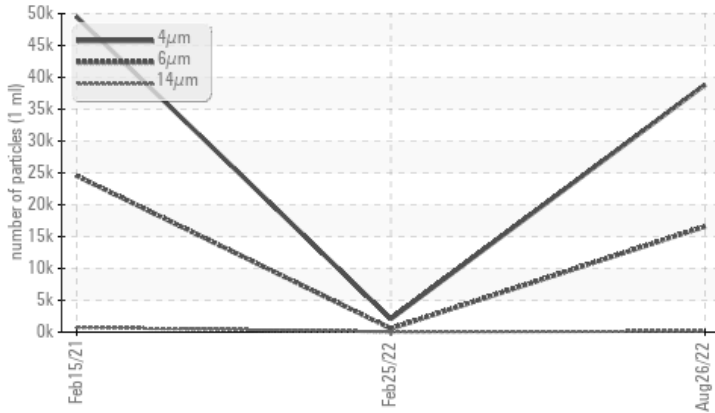


Machine Id
KAESER SK15T 7093357 (S/N 1224)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ 16594	566	▲ 24541
Particles >14µm	ASTM D7647	>80	▲ 143	47	▲ 747
Oil Cleanliness	ISO 4406 (c)	>17/13	▲ 21/14	16/13	▲ 22/17

Customer Id: ARLHUD
Sample No.: KC104523
Lab Number: 05632386
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

25 Feb 2022 Diag: Angela Borella

NORMAL



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



15 Feb 2021 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

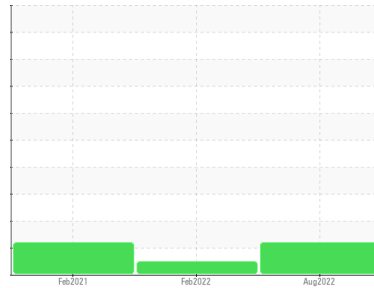
[view report](#)



Machine Id
KAESER SK15T 7093357 (S/N 1224)

Component
Compressor

Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)



DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			KC104523	KC96478	KC91460
Sample Date			26 Aug 2022	25 Feb 2022	15 Feb 2021
Machine Age	hrs		5924	3778	1922
Oil Age	hrs		2146	1856	1922
Oil Changed			Changed	Changed	Changed
Sample Status			ABNORMAL	NORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm ASTM D5185m	>50	2	7	<1
Chromium	ppm ASTM D5185m	>10	0	0	0
Nickel	ppm ASTM D5185m	>3	0	0	1
Titanium	ppm ASTM D5185m	>3	0	0	0
Silver	ppm ASTM D5185m	>2	0	0	0
Aluminum	ppm ASTM D5185m	>10	5	4	0
Lead	ppm ASTM D5185m	>10	0	<1	<1
Copper	ppm ASTM D5185m	>50	4	<1	1
Tin	ppm ASTM D5185m	>10	<1	0	0
Antimony	ppm ASTM D5185m		---	0	0
Vanadium	ppm ASTM D5185m		0	0	0
Cadmium	ppm ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm ASTM D5185m		0	0	0
Barium	ppm ASTM D5185m		0	0	0
Molybdenum	ppm ASTM D5185m		0	0	0
Manganese	ppm ASTM D5185m		0	0	0
Magnesium	ppm ASTM D5185m		<1	0	0
Calcium	ppm ASTM D5185m		0	0	0
Phosphorus	ppm ASTM D5185m	500	110	235	26
Zinc	ppm ASTM D5185m		101	207	30

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm ASTM D5185m	>25	9	2	<1
Sodium	ppm ASTM D5185m		0	1	<1
Potassium	ppm ASTM D5185m	>20	<1	0	17
Water	% ASTM D6304	>0.05	0.005	---	0.004
ppm Water	ppm ASTM D6304	>500	53.2	---	42.4

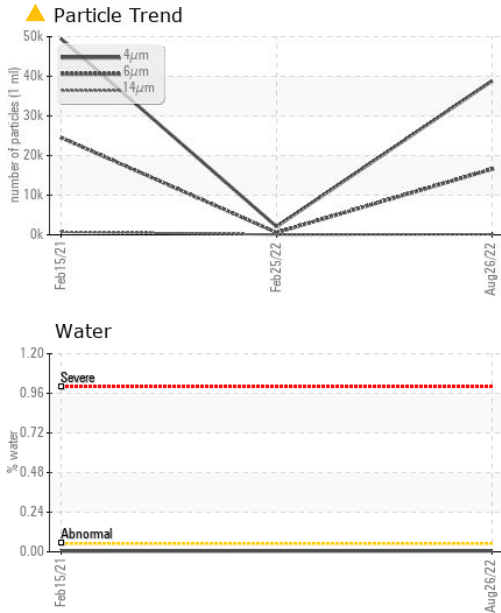
FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		38844	2063	49474
Particles >6µm	ASTM D7647	>1300	▲ 16594	566	▲ 24541
Particles >14µm	ASTM D7647	>80	▲ 143	47	▲ 747
Particles >21µm	ASTM D7647	>20	11	11	▲ 80
Particles >38µm	ASTM D7647	>4	2	0	2
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>17/13	▲ 21/14	16/13	▲ 22/17

FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g ASTM D8045	1.5	0.39	0.56	0.159

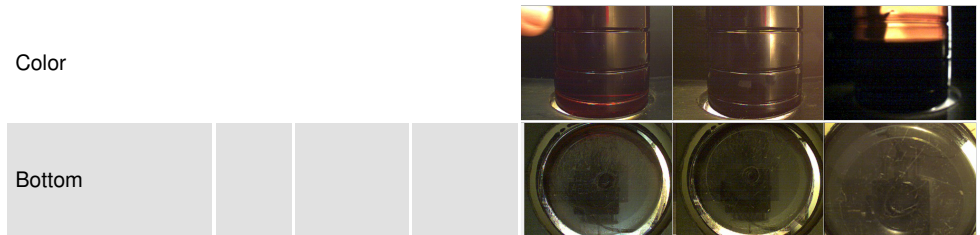
OIL ANALYSIS REPORT



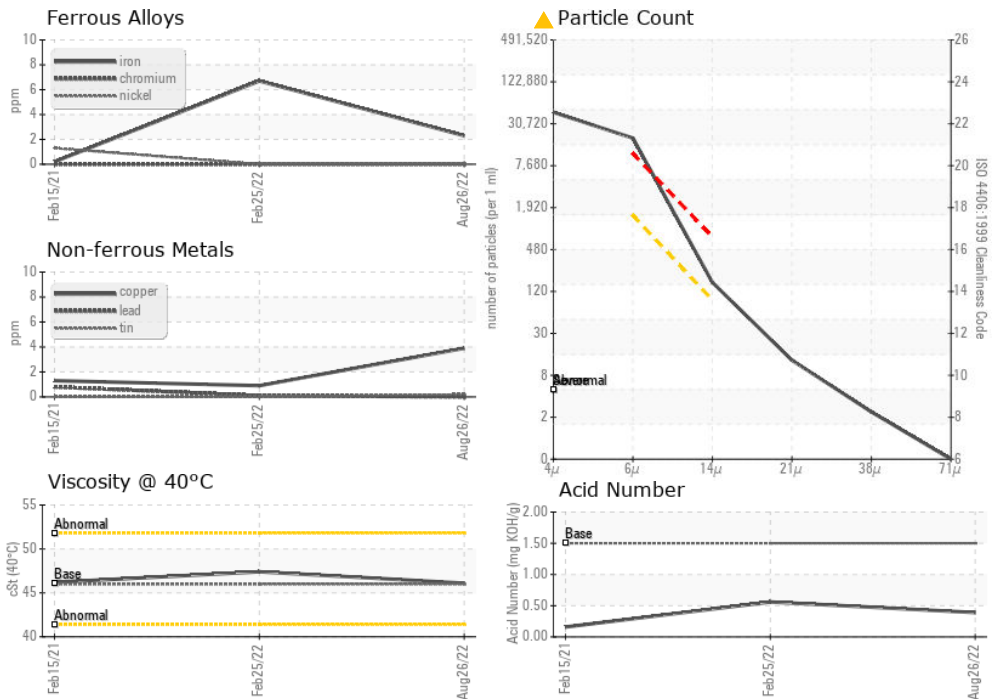
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445 46	46.1	47.4	46.2

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : KC104523
 Lab Number : 05632386
 Unique Number : 10116907
 Test Package : IND 2

ARLINGTON VALLEY FARMS
 5369 HUDSON DR
 HUDSON, OH
 USA 44236
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: