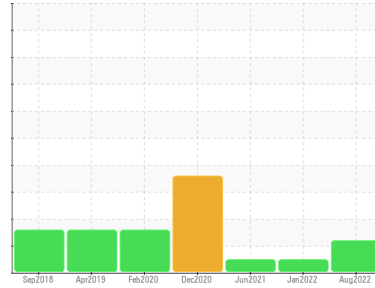
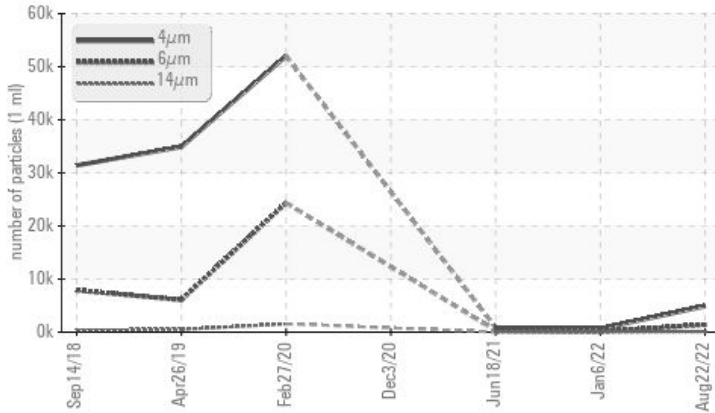


Machine Id
KAESER SX 5 4843531 (S/N 1241)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	NORMAL	NORMAL
Particles >6µm	ASTM D7647	>1300	▲ 1391	113	316
Particles >14µm	ASTM D7647	>80	▲ 104	9	15
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 19/18/14	14/10	15/11

Customer Id: PLADAL
Sample No.: KCP51742
Lab Number: 05633633
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

06 Jan 2022 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



18 Jun 2021 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



03 Dec 2020 Diag: Jonathan Hester

WATER



We advise that you stop the unit and follow the water drain-off procedure for this component. The filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Free water present. There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

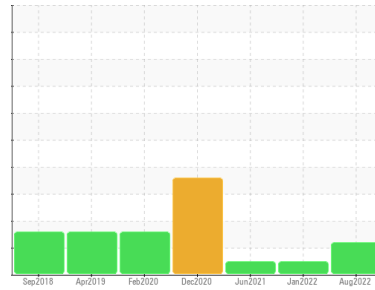
view report



Machine Id
KAESER SX 5 4843531 (S/N 1241)

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)



DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			KCP51742	KCP39650	KCP32939
Sample Date			22 Aug 2022	06 Jan 2022	18 Jun 2021
Machine Age	hrs		32322	30863	29712
Oil Age	hrs		1452	2614	1463
Oil Changed			Changed	Changed	Changed
Sample Status			ATTENTION	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >50	0	<1	<1
Chromium	ppm	ASTM D5185m >10	0	0	<1
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	<1	<1	0
Lead	ppm	ASTM D5185m >10	<1	0	<1
Copper	ppm	ASTM D5185m >50	<1	<1	2
Tin	ppm	ASTM D5185m >10	<1	<1	<1
Antimony	ppm	ASTM D5185m	---	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m 0	0	0	<1
Barium	ppm	ASTM D5185m 90	7	14	<1
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m 100	72	72	51
Calcium	ppm	ASTM D5185m 0	<1	<1	1
Phosphorus	ppm	ASTM D5185m 0	5	5	3
Zinc	ppm	ASTM D5185m 0	7	10	0
Sulfur	ppm	ASTM D5185m 23500	20169	18932	17225

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >25	2	2	1
Sodium	ppm	ASTM D5185m	9	12	16
Potassium	ppm	ASTM D5185m >20	2	0	2
Water	%	ASTM D6304 >0.05	0.020	0.012	0.028
ppm Water	ppm	ASTM D6304 >500	205.8	121.6	285.2

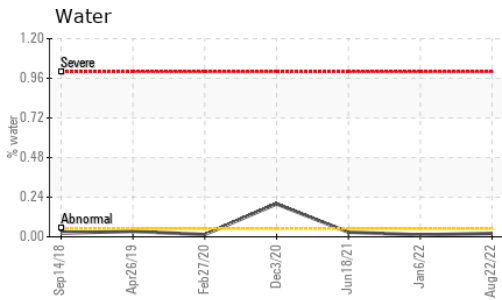
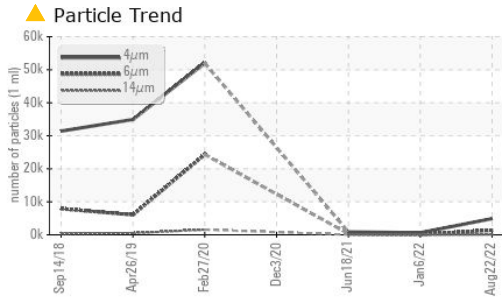
FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		4895	634	880
Particles >6µm	ASTM D7647	>1300	▲ 1391	113	316
Particles >14µm	ASTM D7647	>80	▲ 104	9	15
Particles >21µm	ASTM D7647	>20	17	3	5
Particles >38µm	ASTM D7647	>4	1	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 19/18/14	14/10	15/11

FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.34	0.31	0.302

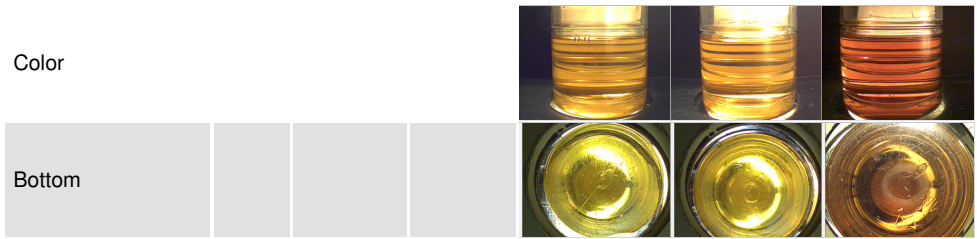
OIL ANALYSIS REPORT



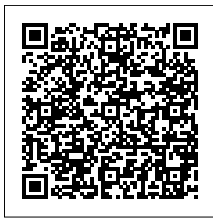
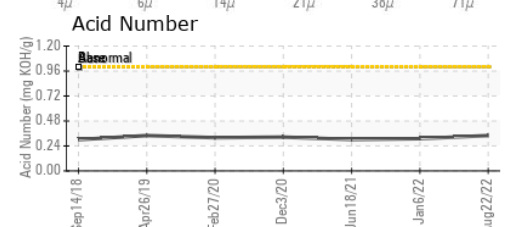
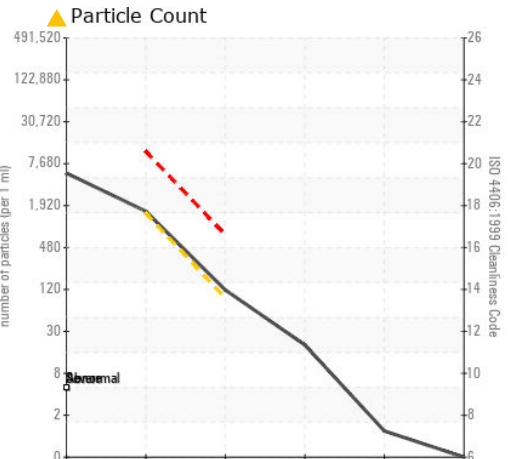
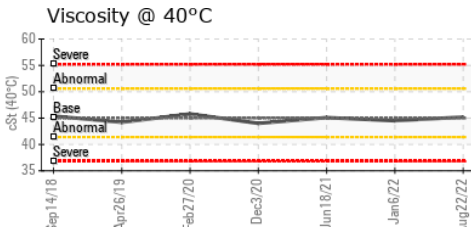
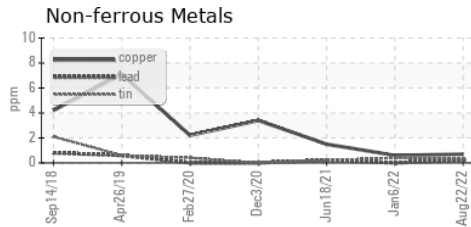
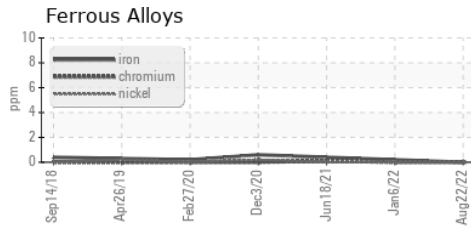
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	45	45.2	44.5

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP51742 **Received** : 02 Sep 2022
Lab Number : 05633633 **Diagnosed** : 06 Sep 2022
Unique Number : 10118154 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

PLASMA LOGISTICS
 5015 CATRON DR
 DALLAS, TX
 USA 75227
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)