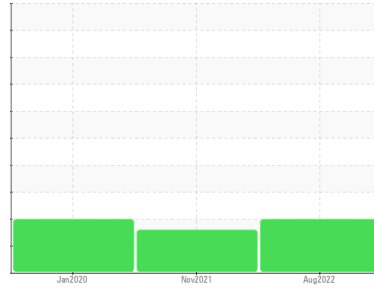


# PROBLEM SUMMARY

## Sample Rating Trend



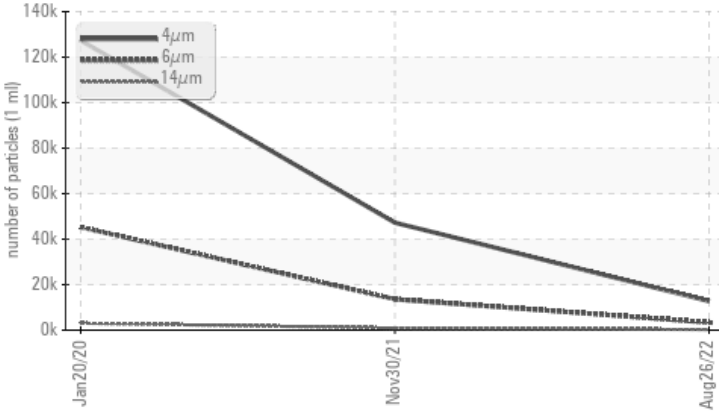
ISO



Machine Id  
**KAESER SK 15 AIRCENTER 5572684 (S/N 1980)**  
Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ <b>3394</b>	▲ 13582	▲ 45257
Particles >14µm	ASTM D7647	>80	▲ <b>238</b>	▲ 880	▲ 3053
Particles >21µm	ASTM D7647	>20	▲ <b>51</b>	▲ 200	▲ 817
Particles >38µm	ASTM D7647	>4	▲ <b>6</b>	▲ 31	▲ 83
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ <b>21/19/15</b>	▲ 21/17	▲ 23/19

Customer Id: CONFORTEX  
Sample No.: KCP28680  
Lab Number: 05633640  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

## HISTORICAL DIAGNOSIS

### 30 Nov 2021 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



### 20 Jan 2020 Diag: Jonathan Hester

ISO

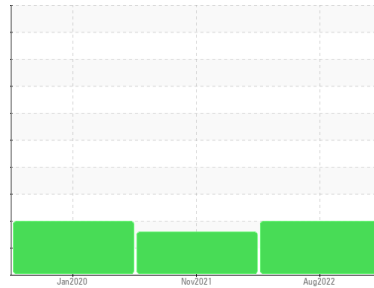


Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



Machine Id  
**KAESER SK 15 AIRCENTER 5572684 (S/N 1980)**  
Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**



## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			<b>KCP28680</b>	KCP43550	KCP25953
Sample Date			<b>26 Aug 2022</b>	30 Nov 2021	20 Jan 2020
Machine Age	hrs		<b>15311</b>	12827	7253
Oil Age	hrs		<b>2983</b>	3000	7253
Oil Changed			<b>Changed</b>	Changed	Changed
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >50	<b>&lt;1</b>	0	2
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	<1	<1
Aluminum	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>5</b>	14	17
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Antimony	ppm	ASTM D5185m	<b>---</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	<1
Barium	ppm	ASTM D5185m 90	<b>3</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m 100	<b>36</b>	4	7
Calcium	ppm	ASTM D5185m 0	<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185m 0	<b>3</b>	2	9
Zinc	ppm	ASTM D5185m 0	<b>50</b>	37	0
Sulfur	ppm	ASTM D5185m 23500	<b>19150</b>	17866	17918

## CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>7</b>	2	2
Potassium	ppm	ASTM D5185m >20	<b>3</b>	0	<1
Water	%	ASTM D6304 >0.05	<b>0.016</b>	0.009	0.008
ppm Water	ppm	ASTM D6304 >500	<b>162.7</b>	92.0	83.5

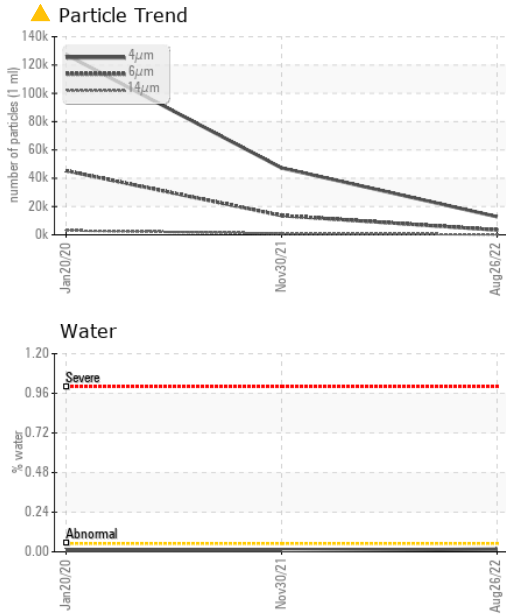
## FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		<b>12776</b>	47253	127359
Particles >6µm	ASTM D7647	>1300	▲ <b>3394</b>	▲ 13582	▲ 45257
Particles >14µm	ASTM D7647	>80	▲ <b>238</b>	▲ 880	▲ 3053
Particles >21µm	ASTM D7647	>20	▲ <b>51</b>	▲ 200	▲ 817
Particles >38µm	ASTM D7647	>4	▲ <b>6</b>	▲ 31	▲ 83
Particles >71µm	ASTM D7647	>3	▲ <b>1</b>	▲ 3	▲ 5
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ <b>21/19/15</b>	▲ 21/17	▲ 23/19

## FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	<b>0.36</b>	0.367	0.294

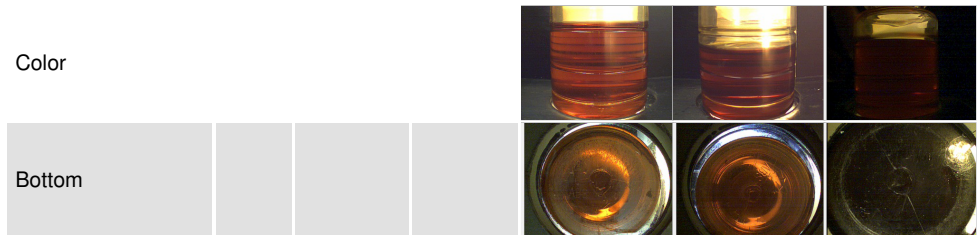
# OIL ANALYSIS REPORT



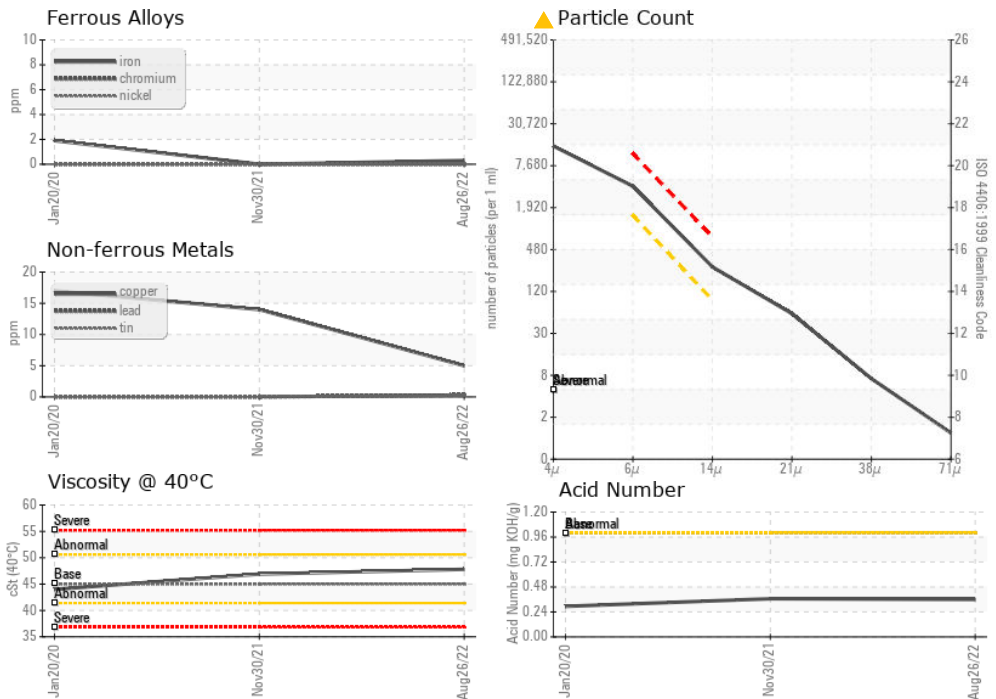
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445 45	47.8	46.9	44.0

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCP28680 **Received** : 02 Sep 2022  
**Lab Number** : 05633640 **Diagnosed** : 06 Sep 2022  
**Unique Number** : 10118161 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**CONE CRAFT**  
 3209 S GROVE ST  
 FORT WORTH, TX  
 USA 76110  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: