

# **PROBLEM SUMMARY**

Sample Rating Trend

ISO

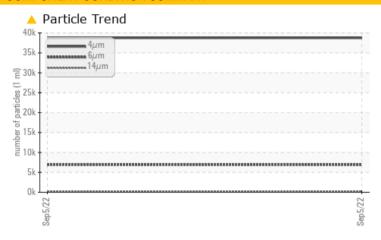
Machine Id **6474583 (S/N 1006)** 

Component

Compressor

KAESER SIGMA (OEM) M-460 (--- QTS)

### **COMPONENT CONDITION SUMMARY**



#### RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST I	RESULTS			
Sample Status			ABNORMAL	 
Particles >6µm	ASTM D7647	>1300	<u></u> 6901	 
Particles >14μm	ASTM D7647	>80	<b>246</b>	 
Particles >21µm	ASTM D7647	>20	<b>△</b> 33	 
Oil Cleanliness	ISO 4406 (c)	>/17/13	<b>22/20/15</b>	 

Customer Id: BENBENCA Sample No.: KCP49329 Lab Number: 05633647 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 dougb@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Fluid			?	Oil and filter change at the time of sampling has been noted.		
Change Filter			?	Oil and filter change at the time of sampling has been noted.		

# HISTORICAL DIAGNOSIS

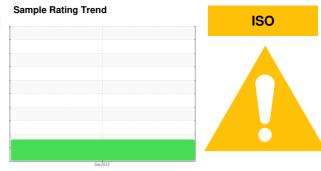


**OIL ANALYSIS REPORT** 

6474583 (S/N 1006)

Compressor

KAESER SIGMA (OEM) M-460 (--- QTS)



## **DIAGNOSIS**

#### Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of particulates present in the oil.

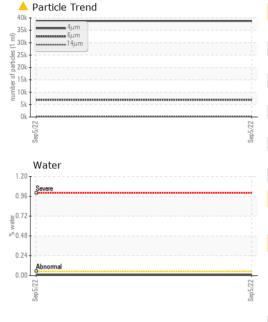
#### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Sep2022		
SAMPLE INFORM	MATION	method	limit/base	current	history 1	history 2
Sample Number				KCP49329		
Sample Date				05 Sep 2022		
Machine Age	hrs			562		
Oil Age	hrs			200		
Oil Changed				Changed		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	90	2		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	100	17		
Calcium	ppm	ASTM D5185m	0	<1		
Phosphorus	ppm	ASTM D5185m	0	6		
Zinc	ppm	ASTM D5185m	0	14		
Sulfur	ppm	ASTM D5185m	23500	3945		
CONTAMINANTS	3	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	5		
Sodium	ppm	ASTM D5185m		4		
Potassium	ppm	ASTM D5185m	>20	2		
Water	%	ASTM D6304	>0.05	0.010		
ppm Water	ppm	ASTM D6304	>500	109.2		
FLUID CLEANLIN	IESS	method	limit/base	current	history 1	history 2
Particles >4μm		ASTM D7647		38746		
Particles >6µm		ASTM D7647	>1300	<u>▲</u> 6901		
Particles >14μm		ASTM D7647	>80	<u>^</u> 246		
Particles >21µm		ASTM D7647	>20	<b>△</b> 33		
Particles >38µm		ASTM D7647	>4	4		
Particles >71μm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	<u>22/20/15</u>		
FLUID DEGRADA	ATION	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.22		



## **OIL ANALYSIS REPORT**



VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE		
ellow Metal	scalar	*Visual	NONE	NONE		
recipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
)ebris	scalar	*Visual	NONE	NONE		
and/Dirt	scalar	*Visual	NONE	NONE		
ppearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
mulsified Water	scalar	*Visual	>0.05	NEG		
ree Water	scalar	*Visual		NEG		
FLUID PROPER	TIES	method	limit/base	current	history 1	history 2
/isc @ 40°C	cSt	ASTM D445	45	43.6		
SAMPLE IMAGE	S	method	limit/base	current	history 1	history 2
Color					no image	no image
Bottom					no image	no image
GRAPHS						
Ferrous Alloys				Particle Count		
iron			491,52	0		T <sup>26</sup>
**************************************			122,88	0-		-24
			30,72			-22
			7,68	1		+20
Sep5/22				1.		
			83	1	`	
Non-ferrous Meta	ıls		opput 48	0		16
copper			- Je 12	0+	1	-14
**************************************					1	-12
			3		1	112
				8 Serenemal	,	10
2				2		
Sep 5/22			Sep5/22	4		10
62			co l	0 4μ 6μ	14μ 21μ	38µ 71µ





Laboratory Sample No. Lab Number

Unique Number : 10118168

mdd

ppm

: KCP49329 : 05633647

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received Diagnosed

: 02 Sep 2022 : 06 Sep 2022 Diagnostician : Doug Bogart

**Test Package**: IND 2 (Additional Tests: KF, PrtCount) To discuss this sample report, contact Customer Service at 1-800-237-1369.

Viscosity @ 40°C

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) **BENICIA HIGH SCHOOL** 1101 MILITARY W

BENICIA, CA USA 94510

Contact: Service Manager

T:

F:

Acid Number

(B) 1.20 (B) 0.96 E 0.72 을 0.48 0.24 0.00