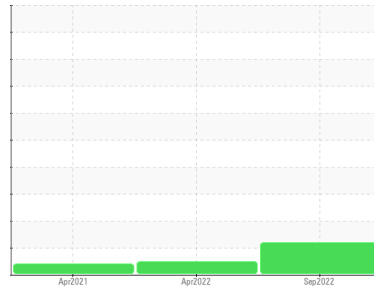


PROBLEM SUMMARY

Sample Rating Trend



ISO



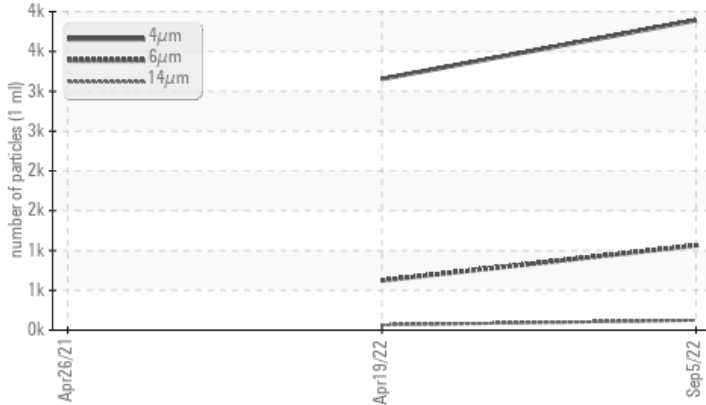
Machine Id
KAESER 4413484

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	NORMAL	ABNORMAL
Particles >14µm	ASTM D7647	>80	▲ 124	65	---
Particles >21µm	ASTM D7647	>20	▲ 34	20	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 19/17/14	16/13	---

Customer Id: PROSANCA
Sample No.: KCP49381
Lab Number: 05633660
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

19 Apr 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



26 Apr 2021 Diag: Doug Bogart

VIS DEBRIS



Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

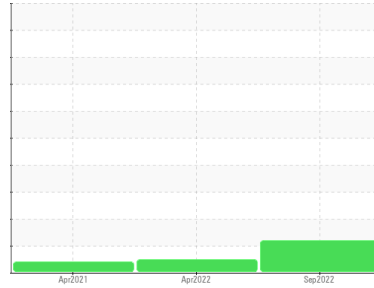
[view report](#)





Machine Id
KAESER 4413484

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)



DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number				KCP49381	KCP44377	KCP31152
Sample Date				05 Sep 2022	19 Apr 2022	26 Apr 2021
Machine Age	hrs			14472	27880	24704
Oil Age	hrs			1000	3000	0
Oil Changed				Changed	Changed	Changed
Sample Status				ATTENTION	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	0	<1	1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	<1	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	<1	0
Lead	ppm	ASTM D5185m	>10	<1	0	<1
Copper	ppm	ASTM D5185m	>50	9	5	3
Tin	ppm	ASTM D5185m	>10	<1	<1	<1
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

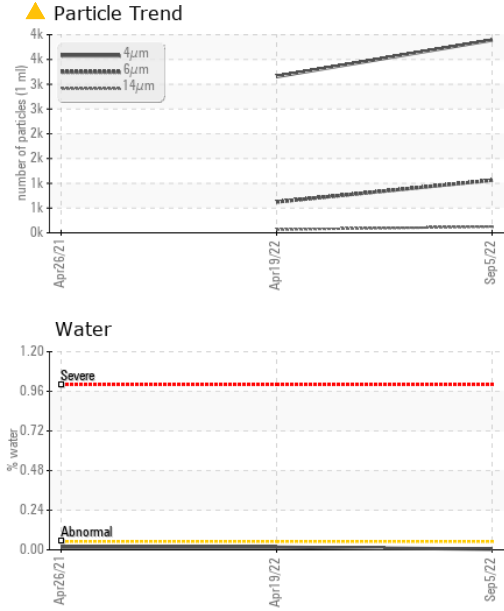
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	90	2	8	28
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	100	<1	35	67
Calcium	ppm	ASTM D5185m	0	0	0	<1
Phosphorus	ppm	ASTM D5185m	0	4	6	72
Zinc	ppm	ASTM D5185m	0	1	8	54
Sulfur	ppm	ASTM D5185m	23500	17372	17093	15670

CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	4	<1	3
Sodium	ppm	ASTM D5185m		0	10	12
Potassium	ppm	ASTM D5185m	>20	1	0	1
Water	%	ASTM D6304	>0.05	0.004	0.016	0.016
ppm Water	ppm	ASTM D6304	>500	47.0	167.8	167.6

FLUID CLEANLINESS		method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647		3892	3154	---
Particles >6µm		ASTM D7647	>1300	1063	623	---
Particles >14µm		ASTM D7647	>80	▲ 124	65	---
Particles >21µm		ASTM D7647	>20	▲ 34	20	---
Particles >38µm		ASTM D7647	>4	4	1	---
Particles >71µm		ASTM D7647	>3	1	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 19/17/14	16/13	---

FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.46	0.37	0.443

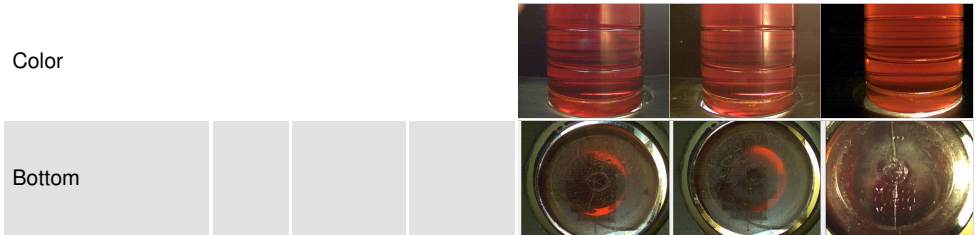
OIL ANALYSIS REPORT



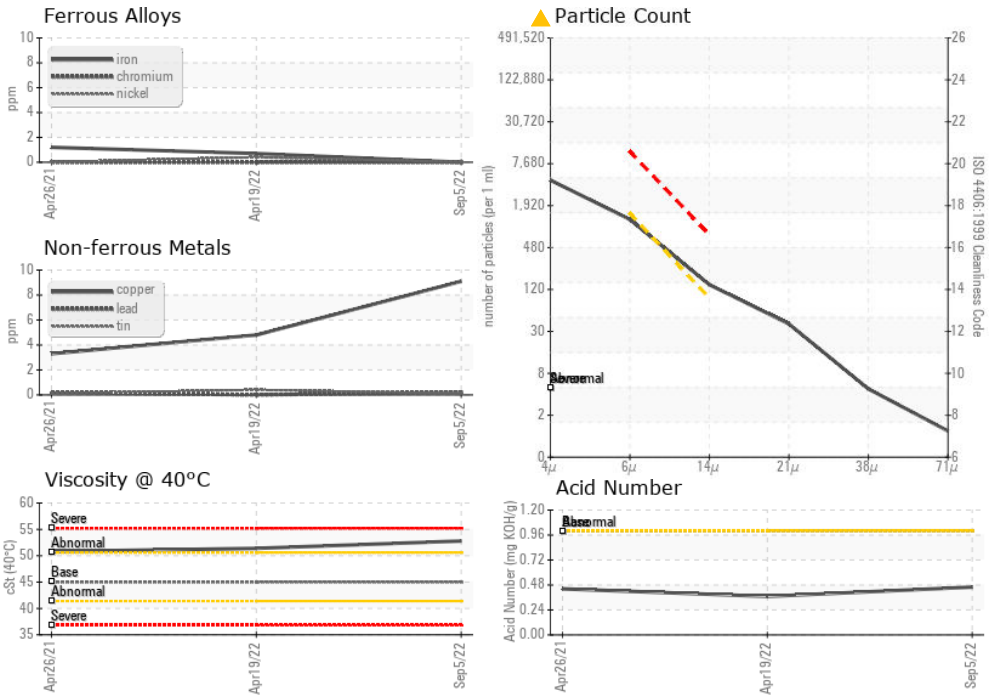
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445 45	52.8	51.4	50.8

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP49381 **Received** : 02 Sep 2022
Lab Number : 05633660 **Diagnosed** : 06 Sep 2022
Unique Number : 10118181 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

PRODIGY SURFACE TECH
 807 ALDO AVE
 SANTA CLARA, CA
 USA 95054
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: