

PROBLEM SUMMARY

Sample Rating Trend

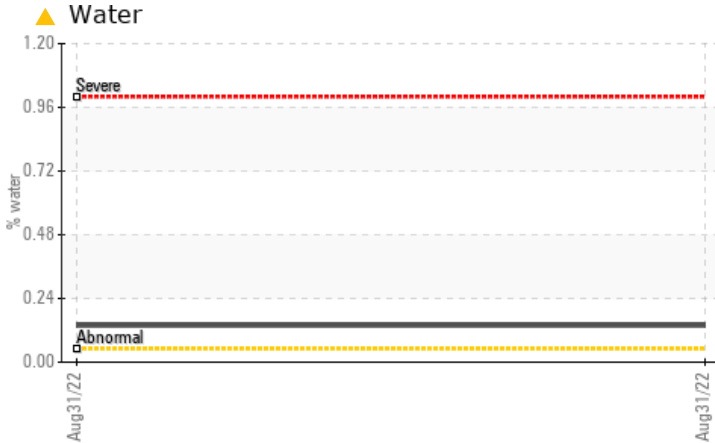


WATER



Machine Id
KAESER 7421538 (S/N 1324)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	---	---
Water	%	ASTM D6304	>0.05	▲ 0.138	---	---
ppm Water	ppm	ASTM D6304	>500	▲ 1387.9	---	---
Debris	scalar	*Visual	NONE	▲ MODER	---	---

Customer Id: WACWACMN
Sample No.: KCP49361
Lab Number: 05635026
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
KAESER 7421538 (S/N 1324)

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			KCP49361	---	---
Sample Date			31 Aug 2022	---	---
Machine Age	hrs		1634	---	---
Oil Age	hrs		1085	---	---
Oil Changed			Changed	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm ASTM D5185m	>50	<1	---	---
Chromium	ppm ASTM D5185m	>10	0	---	---
Nickel	ppm ASTM D5185m	>3	0	---	---
Titanium	ppm ASTM D5185m	>3	0	---	---
Silver	ppm ASTM D5185m	>2	0	---	---
Aluminum	ppm ASTM D5185m	>10	<1	---	---
Lead	ppm ASTM D5185m	>10	<1	---	---
Copper	ppm ASTM D5185m	>50	18	---	---
Tin	ppm ASTM D5185m	>10	0	---	---
Vanadium	ppm ASTM D5185m		0	---	---
Cadmium	ppm ASTM D5185m		0	---	---

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm ASTM D5185m	0	0	---	---
Barium	ppm ASTM D5185m	90	0	---	---
Molybdenum	ppm ASTM D5185m	0	0	---	---
Manganese	ppm ASTM D5185m		<1	---	---
Magnesium	ppm ASTM D5185m	100	16	---	---
Calcium	ppm ASTM D5185m	0	0	---	---
Phosphorus	ppm ASTM D5185m	0	3	---	---
Zinc	ppm ASTM D5185m	0	21	---	---
Sulfur	ppm ASTM D5185m	23500	18126	---	---

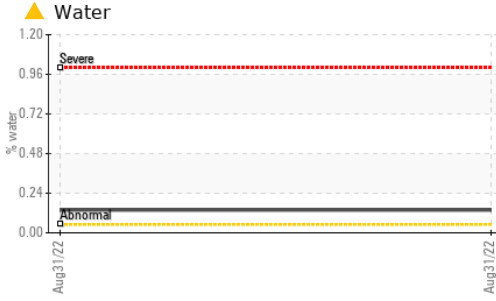
CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm ASTM D5185m	>25	<1	---	---
Sodium	ppm ASTM D5185m		5	---	---
Potassium	ppm ASTM D5185m	>20	1	---	---
Water	% ASTM D6304	>0.05	▲ 0.138	---	---
ppm Water	ppm ASTM D6304	>500	▲ 1387.9	---	---

FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g ASTM D8045	1.0	0.28	---	---

OIL ANALYSIS REPORT



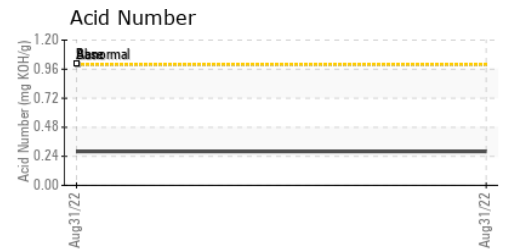
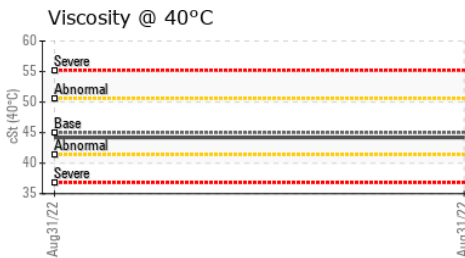
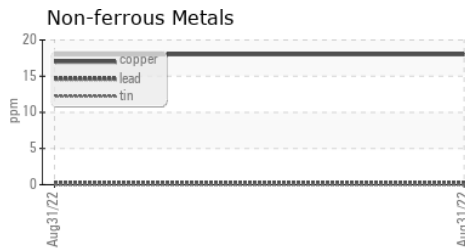
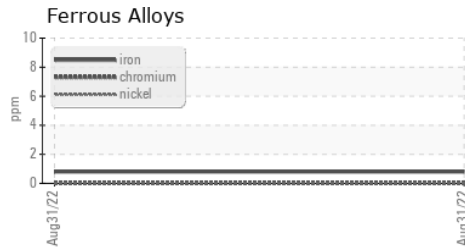
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	▲ MODER	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	45	44.2	---

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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Color					
Bottom					

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP49361 **Received** : 06 Sep 2022
Lab Number : 05635026 **Diagnosed** : 08 Sep 2022
Unique Number : 10124556 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

WACONIA 1 COLLISION
 524 S ELM ST
 WACONIA, MN
 USA 55387
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: