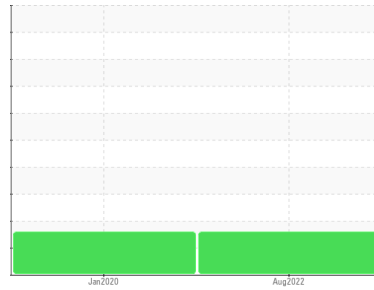


PROBLEM SUMMARY

Sample Rating Trend



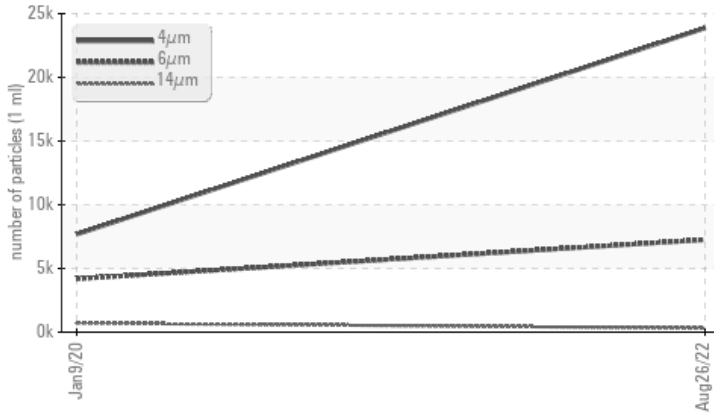
ISO



Machine Id
KAESER ASD 25T 6598952 (S/N 1007)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	---
Particles >6µm	ASTM D7647	>1300	▲ 7256	▲ 4183	---
Particles >14µm	ASTM D7647	>80	▲ 308	▲ 712	---
Particles >21µm	ASTM D7647	>20	▲ 39	▲ 240	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 22/20/15	▲ 19/17	---

Customer Id: INSLES
Sample No.: KCP49344
Lab Number: 05635042
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

09 Jan 2020 Diag: Angela Borella

ISO



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report





Machine Id
KAESER ASD 25T 6598952 (S/N 1007)

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)



DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			KCP49344	KCP23764	---
Sample Date			26 Aug 2022	09 Jan 2020	---
Machine Age	hrs		23232	4033	---
Oil Age	hrs		19199	0	---
Oil Changed			Changed	Changed	---
Sample Status			ABNORMAL	ABNORMAL	---

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >50	<1	1	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m >3	0	<1	---
Titanium	ppm	ASTM D5185m >3	0	0	---
Silver	ppm	ASTM D5185m >2	0	0	---
Aluminum	ppm	ASTM D5185m >10	<1	<1	---
Lead	ppm	ASTM D5185m >10	0	0	---
Copper	ppm	ASTM D5185m >50	10	4	---
Tin	ppm	ASTM D5185m >10	0	0	---
Antimony	ppm	ASTM D5185m	---	<1	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m 0	4	1	---
Barium	ppm	ASTM D5185m 90	0	<1	---
Molybdenum	ppm	ASTM D5185m 0	0	0	---
Manganese	ppm	ASTM D5185m	0	<1	---
Magnesium	ppm	ASTM D5185m 100	0	47	---
Calcium	ppm	ASTM D5185m 0	0	<1	---
Phosphorus	ppm	ASTM D5185m 0	3	3	---
Zinc	ppm	ASTM D5185m 0	<1	61	---
Sulfur	ppm	ASTM D5185m 23500	15816	16980	---

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >25	<1	1	---
Sodium	ppm	ASTM D5185m	1	11	---
Potassium	ppm	ASTM D5185m >20	0	7	---
Water	%	ASTM D6304 >0.05	0.013	0.013	---
ppm Water	ppm	ASTM D6304 >500	134.6	134.9	---

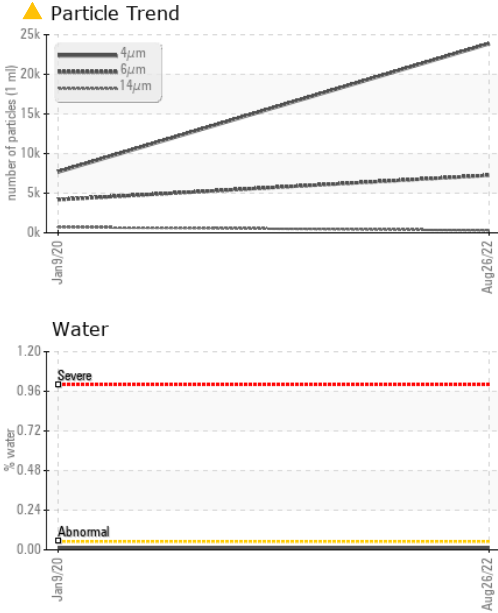
FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		23870	7679	---
Particles >6µm	ASTM D7647	>1300	▲ 7256	▲ 4183	---
Particles >14µm	ASTM D7647	>80	▲ 308	▲ 712	---
Particles >21µm	ASTM D7647	>20	▲ 39	▲ 240	---
Particles >38µm	ASTM D7647	>4	3	▲ 37	---
Particles >71µm	ASTM D7647	>3	1	3	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 22/20/15	▲ 19/17	---

FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.50	0.419	---

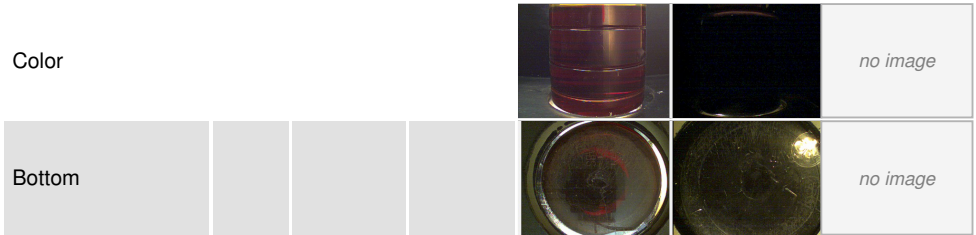
OIL ANALYSIS REPORT



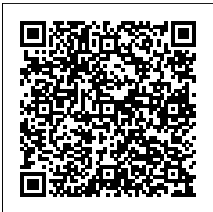
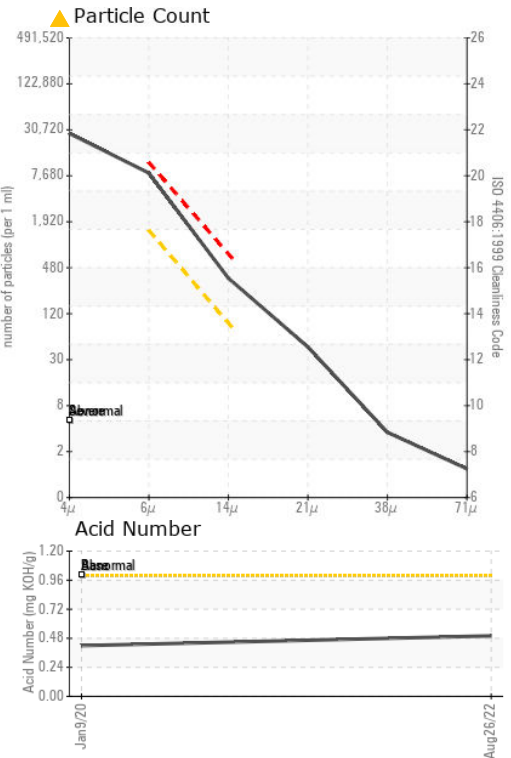
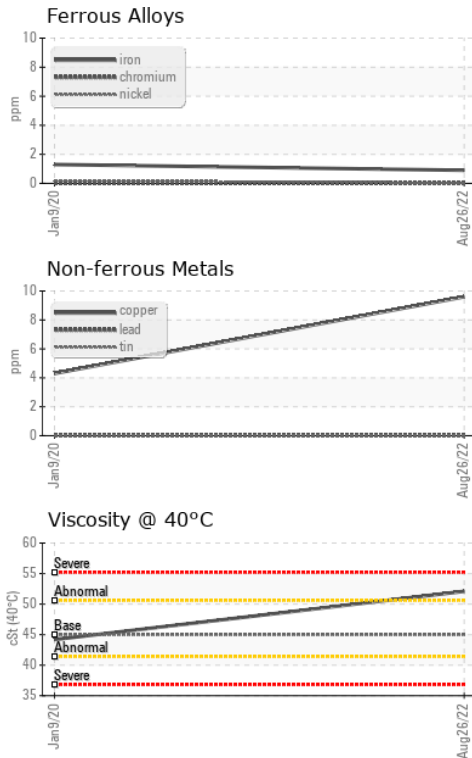
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	45	52.1	44.2

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
---------------	--------	------------	---------	-----------	-----------



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP49344 **Received** : 06 Sep 2022
Lab Number : 05635042 **Diagnosed** : 08 Sep 2022
Unique Number : 10124572 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

INSOLUTION MANUFACTURING
 2364 HWY MN 7
 LESTER PRAIRIE, MN
 USA 55354
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: