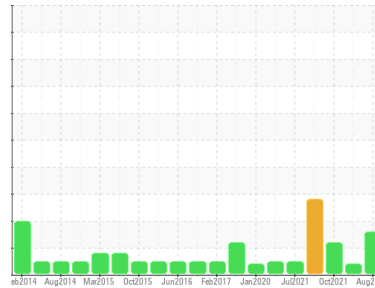


PROBLEM SUMMARY

Sample Rating Trend



ISO



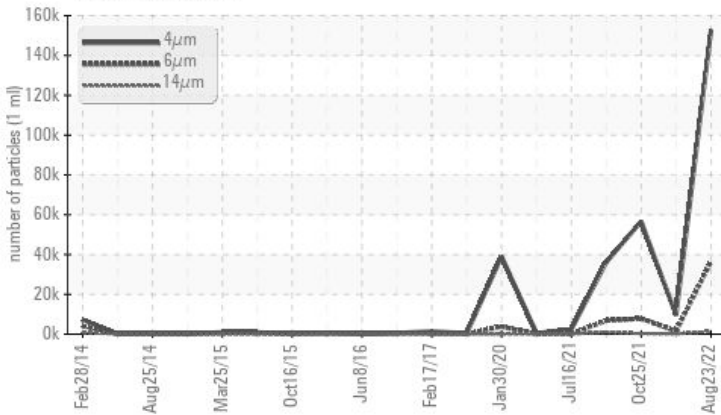
Machine Id
KAESER DSD 250 4800369 (S/N 1050)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ATTENTION	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ 36371	▲ 1549	▲ 7829
Particles >14µm	ASTM D7647	>80	▲ 1391	73	▲ 251
Particles >21µm	ASTM D7647	>20	▲ 129	14	▲ 28
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 24/22/18	▲ 18/13	▲ 20/15

Customer Id: BORPOR
Sample No.: KC92349
Lab Number: 05636537
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

21 Mar 2022 Diag: Jonathan Hester

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



25 Oct 2021 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



04 Aug 2021 Diag: Don Baldrige

VISUAL METAL



We recommend you service the filters on this component. Resample at the next service interval to monitor. Very light concentration of visible metal present. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



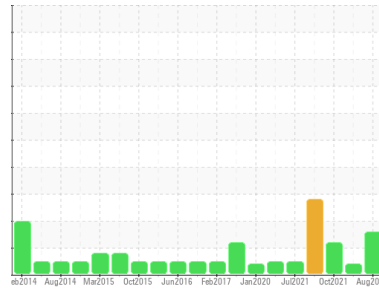
Machine Id
KAESER DSD 250 4800369 (S/N 1050)

Component

Compressor

Fluid

KAESER SIGMA (OEM) S-460 (--- GAL)



DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			KC92349	KC96528	KC98522
Sample Date			23 Aug 2022	21 Mar 2022	25 Oct 2021
Machine Age	hrs		66157	62698	59430
Oil Age	hrs		7263	3804	536
Oil Changed			Changed	Not Changd	Not Changd
Sample Status			ABNORMAL	ATTENTION	ABNORMAL

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >50	1	0	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	<1	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	7	3	1
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	0	50	63
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	0
Magnesium	ppm	ASTM D5185m 90	4	74	75
Calcium	ppm	ASTM D5185m 2	0	3	1
Phosphorus	ppm	ASTM D5185m	<1	0	0
Zinc	ppm	ASTM D5185m	0	0	0

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >25	<1	0	0
Sodium	ppm	ASTM D5185m	3	33	17
Potassium	ppm	ASTM D5185m >20	0	8	2
Water	%	ASTM D6304 >0.05	0.012	0.014	0.040
ppm Water	ppm	ASTM D6304 >500	125.8	146.2	403.6

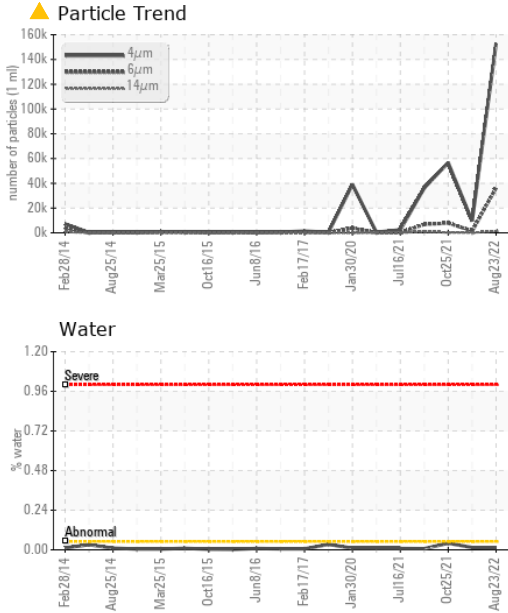
FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		152708	9599	56631
Particles >6µm	ASTM D7647 >1300		▲ 36371	▲ 1549	▲ 7829
Particles >14µm	ASTM D7647 >80		▲ 1391	73	▲ 251
Particles >21µm	ASTM D7647 >20		▲ 129	14	▲ 28
Particles >38µm	ASTM D7647 >4		2	0	0
Particles >71µm	ASTM D7647 >3		0	0	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 24/22/18	▲ 18/13	▲ 20/15

FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.40	0.41	0.436

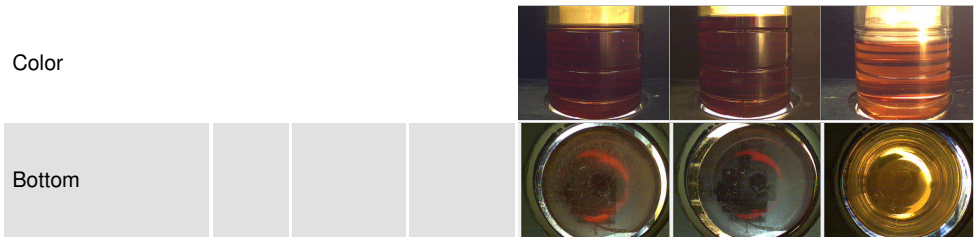
OIL ANALYSIS REPORT



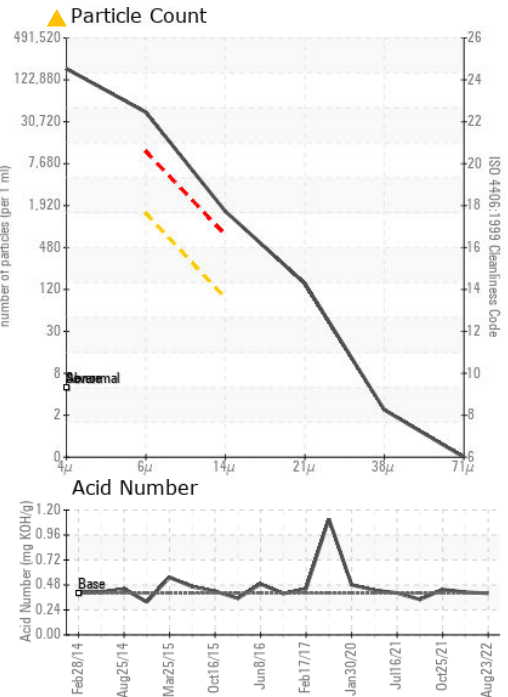
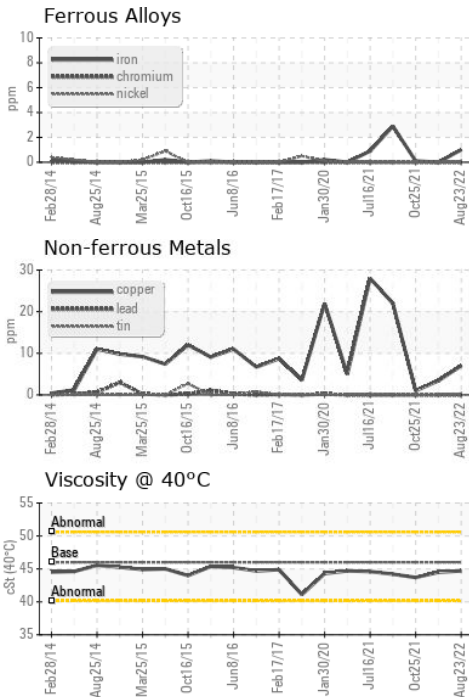
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	VLITE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	44.7	43.7

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : KC92349
 Lab Number : 05636537
 Unique Number : 10126067
 Test Package : IND 2

BOREALIS
 176 THOMAS RD
 PORT MURRAY, NJ
 USA 07865
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: