

PROBLEM SUMMARY

8204087 (S/N 1266)

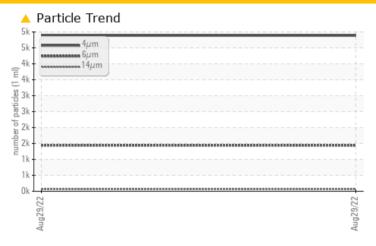
Component

Compressor

KAESER SIGMA (OEM) M-460 (--- GAL)

Sample Rating Trend ISO

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC T	EST RESULTS			
Sample Status			ATTENTION	
Particles >6µm	ASTM D7647	>1300	1441	
Oil Cleanliness	ISO 4406 (c)	>/17/13	19/18/13	

Customer Id: LABNEW Sample No.: KC102927 Lab Number: 05636564 Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS					
Action	Status	Date	Done By	Description	
Change Fluid			?	Oil and filter change at the time of sampling has been noted.	
Change Filter			?	Oil and filter change at the time of sampling has been noted.	

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

T Sample I

Sample Rating Trend

ISO

Machine Id

8204087 (S/N 1266)

Component

Compressor

KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

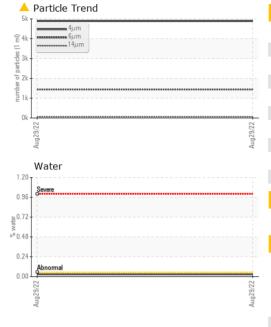
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Aug2022		
SAMPLE INFORM	MATION	method	limit/base	current	history 1	history 2
Sample Number				KC102927		
Sample Date				29 Aug 2022		
Machine Age	hrs			2548		
Oil Age	hrs			2548		
Oil Changed	1110			Changed		
Sample Status				ATTENTION		
WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	1		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	14		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	90	40		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	100	47		
Calcium	ppm	ASTM D5185m	0	4		
Phosphorus	ppm	ASTM D5185m	0	3		
Zinc	ppm	ASTM D5185m	0	19		
CONTAMINANTS	6	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		18		
Potassium	ppm	ASTM D5185m	>20	13		
Water	%	ASTM D6304	>0.05	0.026		
ppm Water	ppm	ASTM D6304	>500	261.8		
FLUID CLEANLIN	IESS	method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647		4886		
Particles >6μm		ASTM D7647	>1300	<u> </u>		
Particles >14μm		ASTM D7647	>80	66		
Particles >21µm		ASTM D7647		7		
Particles >38µm		ASTM D7647	>4	1		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	<u> </u>		
FLUID DEGRADA	ATION	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.31		



OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	LIGHT		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.05	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	IFS	method	limit/base	current	history 1	history 2
					Thotoly 1	11101019 2
Visc @ 40°C	cSt	ASTM D445	45	44.3		
SAMPLE IMAGES	3	method	limit/base	current	history 1	history 2

Ferrous Alloys	▲ Particle Count			
iron	491,520			
•••••• nickel	122,880			
	30,720			
	7,680			
Aug29/22.	s (per 1 ml)			
⊲ Non-ferrous Metals	Aug29/22 number of particles (per 1 ml) 150			
copper	je 120-			
seeseeseesee ja	30-			
	8 Sebreme mal			
Aug29/22	2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 -			
	δ 4μ 6μ 14μ	21μ 38μ 71		
Viscosity @ 40°C	Acid Number			
Severe	1.20 Bbrewmal Bbre			
Abnormal	€ 0.72			
Base Abnormal	a 0.48			
Severe	0.24			





Certificate L2367

Laboratory Sample No. Lab Number Test Package : IND 2

Unique Number : 10126094

: KC102927 : 05636564

Color

Bottom

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received Diagnosed

: 08 Sep 2022 : 09 Sep 2022 Diagnostician : Don Baldridge **LA BELLA STRINGS** 256 BROADWAY NEWBURGH, NY USA 12550

Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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