

PROBLEM SUMMARY

Sample Rating Trend

ISO

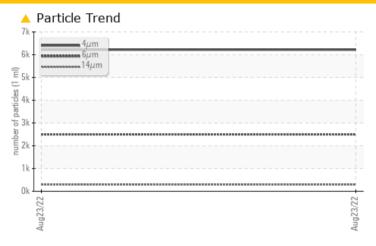
KAESER 8092508

Component

Compressor

KAESER SIGMA (OEM) M-460 (--- QTS)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TE	ST RESULTS			
Sample Status			ABNORMAL	
Particles >6µm	ASTM D7647	>1300	4 2499	
Particles >14μm	ASTM D7647	>80	290	
Particles >21µm	ASTM D7647	>20	<u>^</u> 87	
Particles >38µm	ASTM D7647	>4	<u> </u>	
Particles >71µm	ASTM D7647	>3	△ 3	
Oil Cleanliness	ISO 4406 (c)	>/17/13	20/18/15	

Customer Id: SCOPETCA Sample No.: KCP39783 Lab Number: 05636580 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldridge +1 don.b505@comcast.net

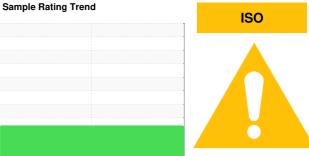
To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDE	O ACTIONS			
Action	Status	Date	Done By	Description
Change Fluid			?	Oil and filter change at the time of sampling has been noted.
Change Filter			?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT



KAESER 8092508

Component

Compressor

KAESER SIGMA (OEM) M-460 (--- QTS)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

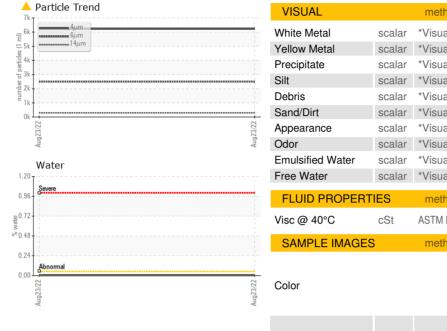
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Aug2022		
SAMPLE INFORM	MATION	method	limit/base	current	history 1	history 2
Sample Number				KCP39783		
Sample Date				23 Aug 2022		
Machine Age	hrs			7021		
Oil Age	hrs			7021		
Oil Changed				Changed		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	>2	<1		
Aluminum		ASTM D5185m		<1		
Lead	ppm	ASTM D5185m	>10	<1		
	ppm					
Copper	ppm		>50	8		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	90	0		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	100	7		
Calcium	ppm	ASTM D5185m	0	0		
Phosphorus	ppm	ASTM D5185m	0	0		
Zinc	ppm	ASTM D5185m	0	4		
Sulfur	ppm	ASTM D5185m	23500	16800		
CONTAMINANTS	;	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	2		
Sodium	ppm	ASTM D5185m	720	4		
Potassium	ppm	ASTM D5185m	>20	1		
Water	%	ASTM D5103111	>0.05	0.003		
ppm Water	ppm	ASTM D6304	>50.03	32.9		
FLUID CLEANLIN		method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647		6220		
Particles >6µm		ASTM D7647	>1300	△ 2499		
Particles >14µm		ASTM D7647	>80	▲ 290		
Particles >14µm		ASTM D7647	>20	▲ 87		
•		ASTM D7647	>4	▲ 13		
Particles >38µm						
Particles >71µm Oil Cleanliness		ASTM D7647	>3	▲ 3 ▲ 20/19/15		
		ISO 4406 (c)	>/17/13	<u>20/18/15</u>		
FLUID DEGRADA	TION	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.22		



OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history 1	history
White Metal	scalar	*Visual	NONE	LIGHT		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	LIGHT		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.05	NEG		
Free Water	scalar	*Visual	70.00	NEG		
FLUID PROPERT		method	limit/base	current	history 1	history
/isc @ 40°C	cSt	ASTM D445	45	44.3		
SAMPLE IMAGES						
SAMPLE IMAGES)	method	limit/base	current	history 1	history
Color					no image	no image
Bottom					no image	no image
GRAPHS						
Ferrous Alloys				Particle Count	t	
I			491,520			
iron chromium			122,880			
- nannananan nickel						
			30,720			+
† ;			7,680			
122				1		
Aug23/22			Aug23/22. Aug23/22. 089 120			····
Non-ferrous Metals			480	1	,	
T.			of pa			
copper copper			· 量 120		,	
tin			30			
-						
				Serese mal		
22						
Aug23/22			Aug23/22			
			₹ 04	μ 6μ	14μ 21μ	38µ 71
Viscosity @ 40°C				Acid Number		
Severe				Basermal		
las s			2 0.96			
		***************************************	5 U./2			
Base			€ 0.40	I .		
Abnormal			≥ _{0.24}	1		
Abnormal Severe			0.120 0.96 0.072 0.48 0.24 0.24			
Q			Aug 23/22 Acid Nu Acid Nu	Aug23/22		





Certificate L2367

Laboratory Sample No. Lab Number Unique Number : 10126110

: KCP39783 : 05636580

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received Diagnosed

: 08 Sep 2022 : 12 Sep 2022 Diagnostician : Don Baldridge

Test Package: IND 2 (Additional Tests: KF, PrtCount)

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

SCOTT LABORATORIES

1480 CADER LN PETALUMA, CA USA 94954

Contact: Service Manager

T: F:

Report Id: SCOPETCA [WUSCAR] 05636580 (Generated: 09/12/2022 10:26:03)

Contact/Location: Service Manager - SCOPETCA