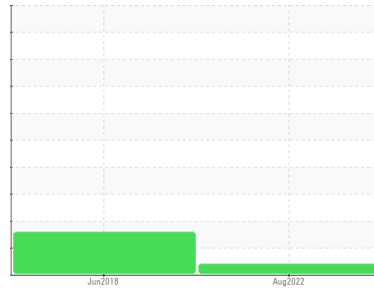


PROBLEM SUMMARY

Sample Rating Trend



VIS DEBRIS



Machine Id
KAESER SK 20T 5520865 (S/N 1543)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	---
Debris	scalar	*Visual	NONE	▲ MODER	VLITE	---

Customer Id: TEXAUSTEX
Sample No.: KCP50534
Lab Number: 05637138
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

27 Jun 2018 Diag: Jonathan Hester

ISO

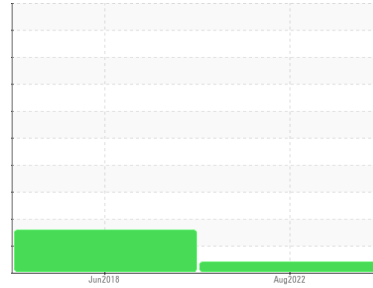


Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Machine Id
KAESER SK 20T 5520865 (S/N 1543)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)



DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

▲ Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			KCP50534	KCP06537	---
Sample Date			17 Aug 2022	27 Jun 2018	---
Machine Age	hrs		2493	815	---
Oil Age	hrs		1678	815	---
Oil Changed			Changed	Changed	---
Sample Status			ABNORMAL	ABNORMAL	---

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >50	3	2	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m >3	0	<1	---
Titanium	ppm	ASTM D5185m >3	0	0	---
Silver	ppm	ASTM D5185m >2	0	0	---
Aluminum	ppm	ASTM D5185m >10	0	0	---
Lead	ppm	ASTM D5185m >10	0	0	---
Copper	ppm	ASTM D5185m >50	8	4	---
Tin	ppm	ASTM D5185m >10	0	0	---
Antimony	ppm	ASTM D5185m	---	2	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m 0	0	<1	---
Barium	ppm	ASTM D5185m 90	0	0	---
Molybdenum	ppm	ASTM D5185m 0	0	<1	---
Manganese	ppm	ASTM D5185m	0	1	---
Magnesium	ppm	ASTM D5185m 100	25	24	---
Calcium	ppm	ASTM D5185m 0	0	2	---
Phosphorus	ppm	ASTM D5185m 0	1	2	---
Zinc	ppm	ASTM D5185m 0	35	78	---
Sulfur	ppm	ASTM D5185m 23500	18401	9192	---

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >25	<1	1	---
Sodium	ppm	ASTM D5185m	17	6	---
Potassium	ppm	ASTM D5185m >20	<1	2	---
Water	%	ASTM D6304 >0.05	0.015	0.019	---
ppm Water	ppm	ASTM D6304 >500	157.6	190	---

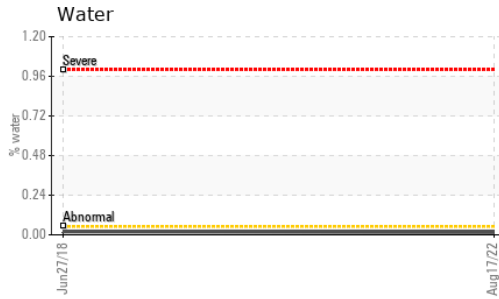
FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		---	19082	---
Particles >6µm	ASTM D7647 >1300		---	▲ 5372	---
Particles >14µm	ASTM D7647 >80		---	▲ 581	---
Particles >21µm	ASTM D7647 >20		---	▲ 200	---
Particles >38µm	ASTM D7647 >4		---	▲ 11	---
Particles >71µm	ASTM D7647 >3		---	1	---
Oil Cleanliness	ISO 4406 (c) >--/17/13		---	▲ 20/16	---

FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.27	0.246	---

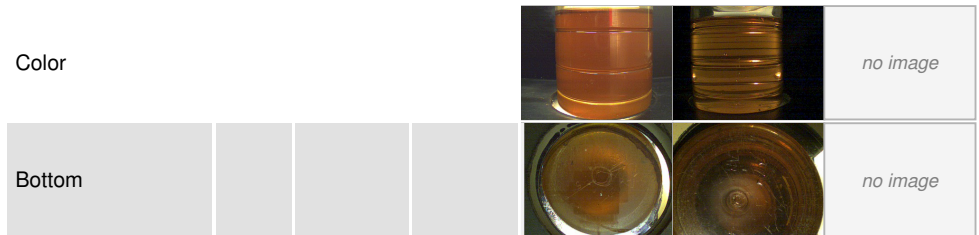
OIL ANALYSIS REPORT



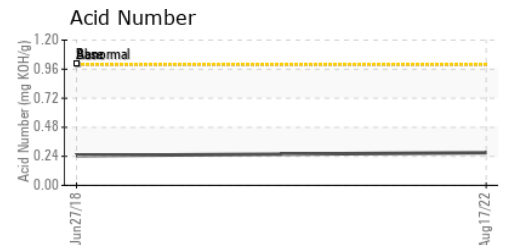
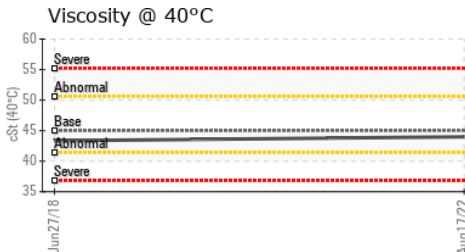
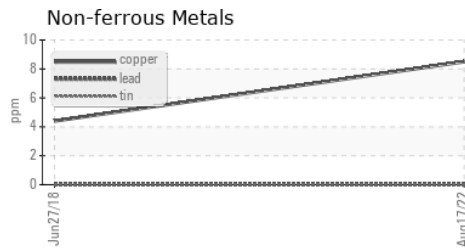
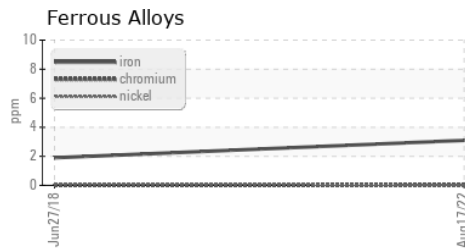
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	▲ MODER	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	45	44.0	43.34

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP50534 **Received** : 08 Sep 2022
Lab Number : 05637138 **Diagnosed** : 09 Sep 2022
Unique Number : 10126668 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

TEXAS HILL COUNTRY SCREEN GRAPHICS
 14121 W HWY 290
 AUSTIN, TX
 USA 78737
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: