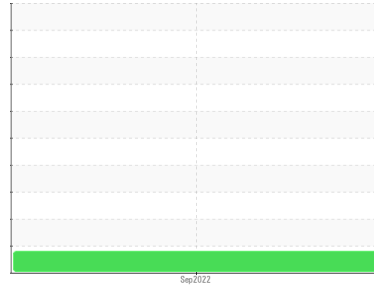


# PROBLEM SUMMARY

Sample Rating Trend



ISO



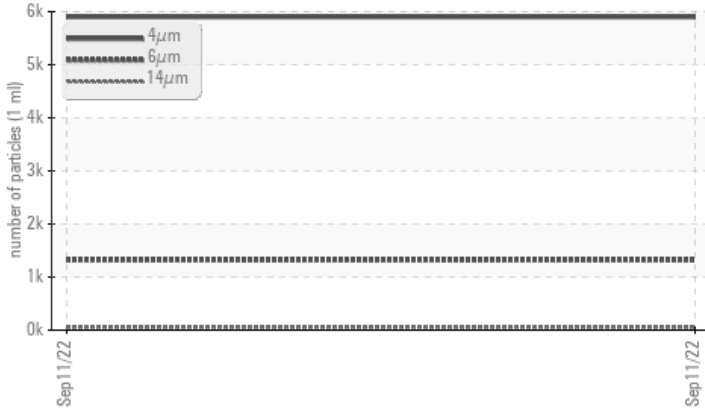
Machine Id  
**1826404 (S/N 1363)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			<b>ATTENTION</b>	---	---
Particles >6µm	ASTM D7647	>1300	▲ <b>1321</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ <b>20/18/13</b>	---	---

Customer Id: TAPSCOCA  
Sample No.: KCP33291  
Lab Number: 05639070  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

## HISTORICAL DIAGNOSIS

# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**1826404 (S/N 1363)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			<b>KCP33291</b>	---	---
Sample Date			<b>11 Sep 2022</b>	---	---
Machine Age	hrs		<b>11814</b>	---	---
Oil Age	hrs		<b>11000</b>	---	---
Oil Changed			<b>Changed</b>	---	---
Sample Status			<b>ATTENTION</b>	---	---

## WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >50	<b>1</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m >3	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m >3	<b>0</b>	---	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >50	<b>13</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m 0	<b>0</b>	---	---
Barium	ppm	ASTM D5185m 90	<b>1</b>	---	---
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m 100	<b>3</b>	---	---
Calcium	ppm	ASTM D5185m 0	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m 0	<b>3</b>	---	---
Zinc	ppm	ASTM D5185m 0	<b>39</b>	---	---
Sulfur	ppm	ASTM D5185m 23500	<b>16741</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	---	---
Sodium	ppm	ASTM D5185m	<b>2</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	---	---
Water	%	ASTM D6304 >0.05	<b>0.011</b>	---	---
ppm Water	ppm	ASTM D6304 >500	<b>117.4</b>	---	---

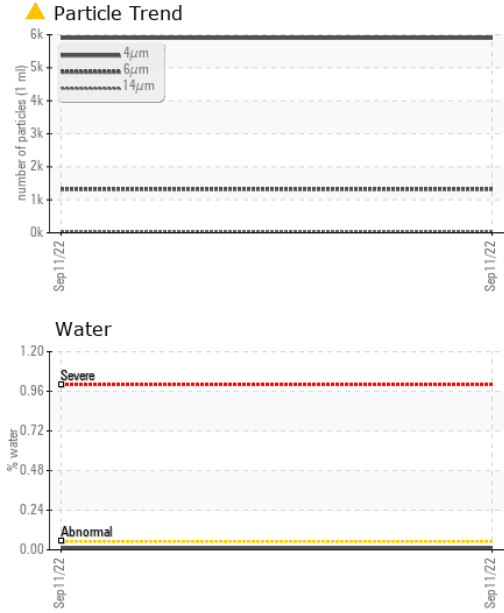
## FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		<b>5899</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>▲ 1321</b>	---	---
Particles >14µm	ASTM D7647	>80	<b>52</b>	---	---
Particles >21µm	ASTM D7647	>20	<b>11</b>	---	---
Particles >38µm	ASTM D7647	>4	<b>4</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>2</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	<b>▲ 20/18/13</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	<b>0.45</b>	---	---

# OIL ANALYSIS REPORT

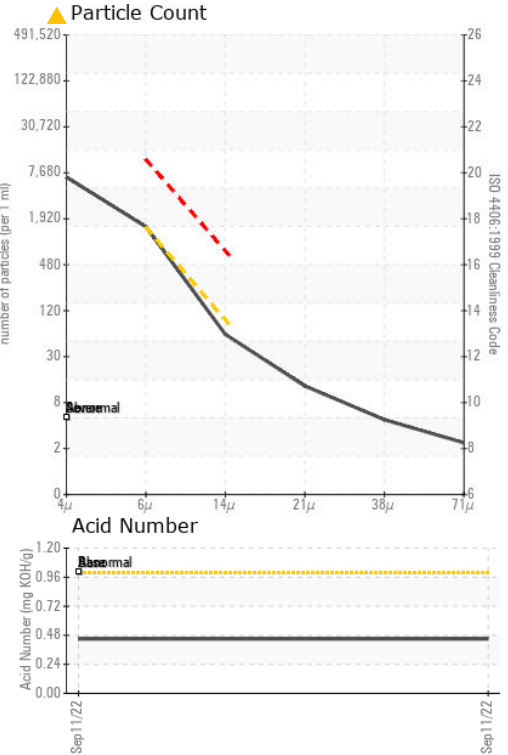
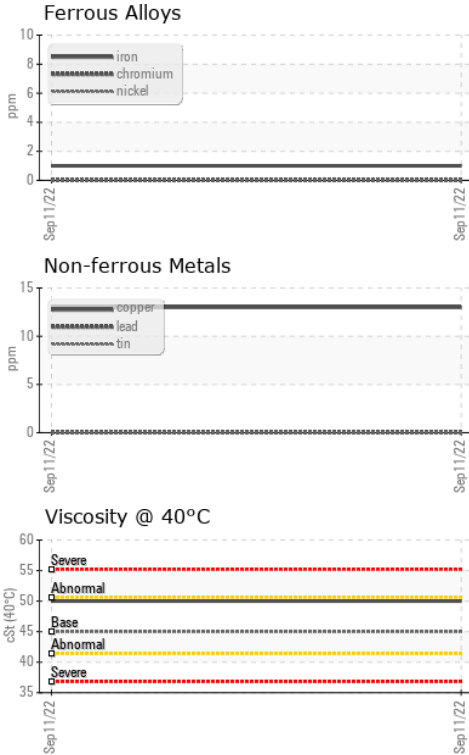


PARAMETER	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

PARAMETER	method	limit/base	current	history 1	history 2
FLUID PROPERTIES					
Visc @ 40°C	cSt	ASTM D445	45	50.0	---

PARAMETER	method	limit/base	current	history 1	history 2
SAMPLE IMAGES					
Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCP33291 **Received** : 12 Sep 2022  
**Lab Number** : 05639070 **Diagnosed** : 14 Sep 2022  
**Unique Number** : 10128600 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**TAPEMATION MACHINING INC**  
 13 JANIS WAY  
 SCOTTS VALLEY, CA  
 USA 95066  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: