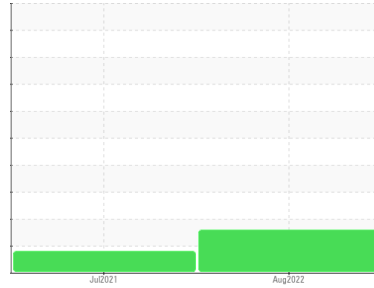


PROBLEM SUMMARY

Sample Rating Trend



ISO

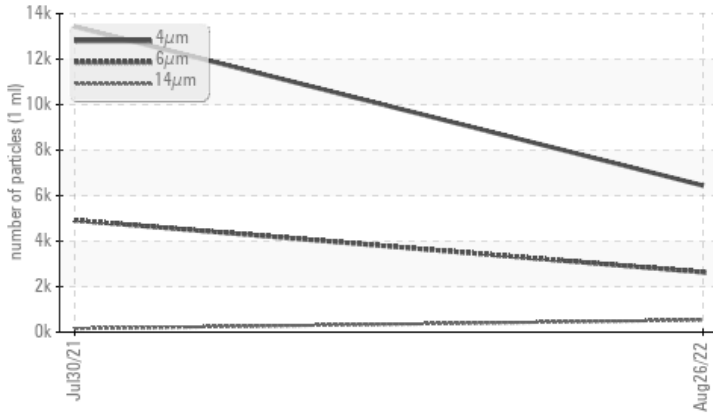


Machine Id
7427415 (S/N 1337)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	---
Particles >6µm	ASTM D7647	>1300	▲ 2634	▲ 4914	---
Particles >14µm	ASTM D7647	>80	▲ 534	▲ 156	---
Particles >21µm	ASTM D7647	>20	▲ 174	27	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/19/16	▲ 19/14	---

Customer Id: PACBELKC
Sample No.: KC107468
Lab Number: 05639100
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

30 Jul 2021 Diag: Angela Borella

ISO



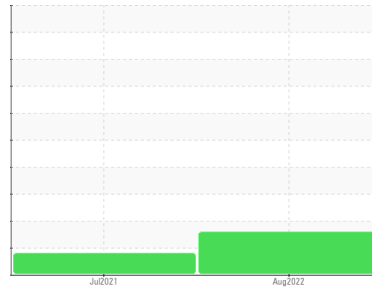
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
7427415 (S/N 1337)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ **Recommendation**

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ **Contamination**

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number				KC107468	KC53694	---
Sample Date				26 Aug 2022	30 Jul 2021	---
Machine Age	hrs			1533	599	---
Oil Age	hrs			934	599	---
Oil Changed				Changed	Changed	---
Sample Status				ABNORMAL	ABNORMAL	---

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	<1	<1	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	0	---
Aluminum	ppm	ASTM D5185m	>10	<1	<1	---
Lead	ppm	ASTM D5185m	>10	0	<1	---
Copper	ppm	ASTM D5185m	>50	<1	<1	---
Tin	ppm	ASTM D5185m	>10	0	0	---
Antimony	ppm	ASTM D5185m		---	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

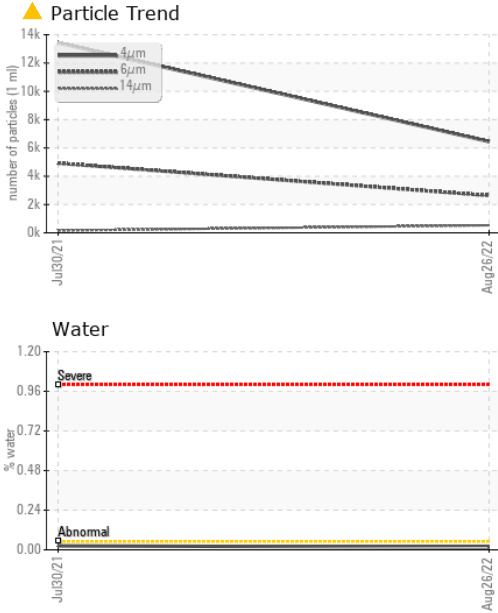
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		0	13	---
Barium	ppm	ASTM D5185m	90	24	40	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		<1	<1	---
Magnesium	ppm	ASTM D5185m	90	71	80	---
Calcium	ppm	ASTM D5185m	2	2	2	---
Phosphorus	ppm	ASTM D5185m		3	3	---
Zinc	ppm	ASTM D5185m		3	0	---

CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	<1	<1	---
Sodium	ppm	ASTM D5185m		12	8	---
Potassium	ppm	ASTM D5185m	>20	4	4	---
Water	%	ASTM D6304	>0.05	0.016	0.024	---
ppm Water	ppm	ASTM D6304	>500	169.6	247.8	---

FLUID CLEANLINESS		method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647		6444	13427	---
Particles >6µm		ASTM D7647	>1300	▲ 2634	▲ 4914	---
Particles >14µm		ASTM D7647	>80	▲ 534	▲ 156	---
Particles >21µm		ASTM D7647	>20	▲ 174	27	---
Particles >38µm		ASTM D7647	>4	2	0	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 20/19/16	▲ 19/14	---

FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.35	0.321	---

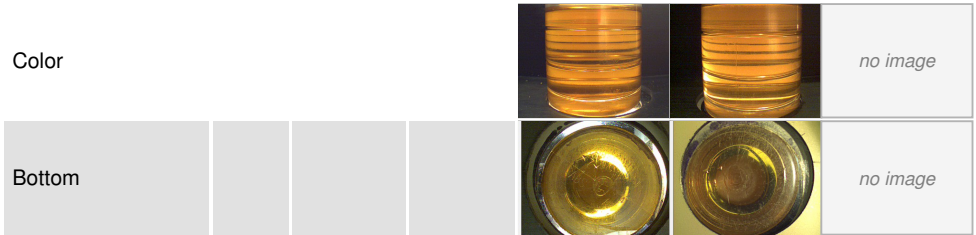
OIL ANALYSIS REPORT



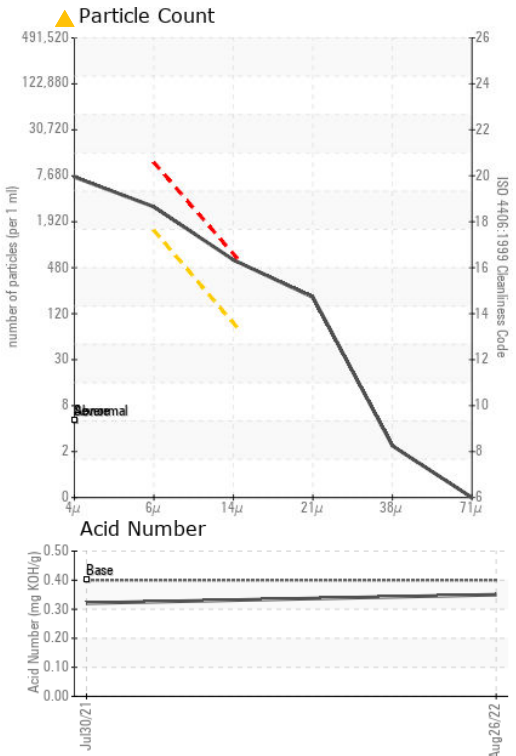
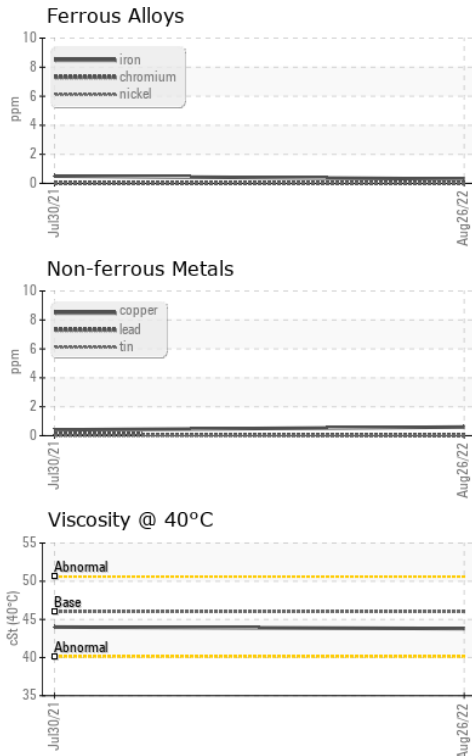
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	43.8	44.0

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC107468 **Received** : 12 Sep 2022
Lab Number : 05639100 **Diagnosed** : 14 Sep 2022
Unique Number : 10128630 **Diagnostician** : Jonathan Hester
Test Package : IND 2

PACIFIC STEEL & RECYCLE
 225 ROCK RD
 BELGRADE, MT
 USA 59714
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: