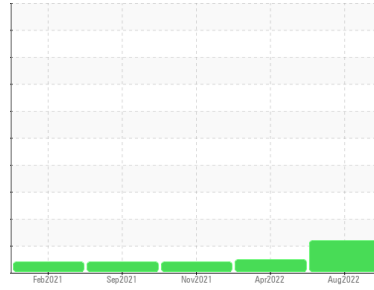


PROBLEM SUMMARY

Sample Rating Trend



ISO



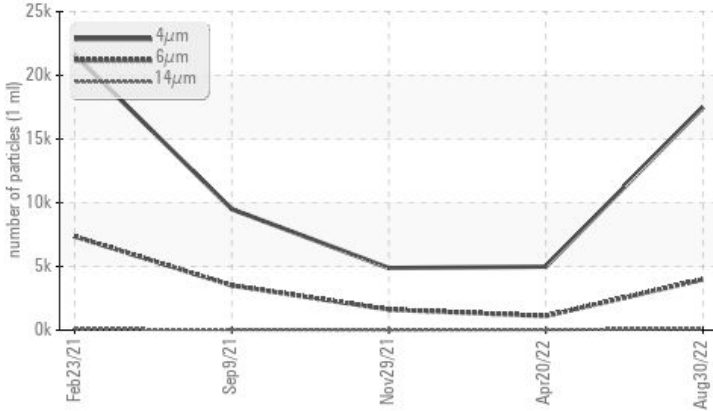
Machine Id
KAESER 7450345

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	ATTENTION
Particles >6µm	ASTM D7647	>1300	▲ 3981	1107	▲ 1615
Particles >14µm	ASTM D7647	>80	▲ 98	37	14
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/19/14	17/12	▲ 18/11

Customer Id: CSUCLE
Sample No.: KC104961
Lab Number: 05639104
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

20 Apr 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



29 Nov 2021 Diag: Don Baldrige

ISO



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



09 Sep 2021 Diag: Don Baldrige

ISO

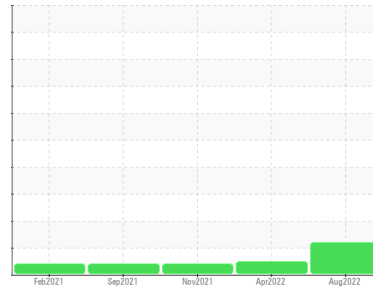


The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Machine Id
KAESER 7450345
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)



DIAGNOSIS

▲ Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			KC104961	KC96209	KC99524
Sample Date			30 Aug 2022	20 Apr 2022	29 Nov 2021
Machine Age	hrs		17327	14254	10850
Oil Age	hrs		6500	3400	6647
Oil Changed			Not Changed	Not Changed	Changed
Sample Status			ABNORMAL	NORMAL	ATTENTION

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >50	0	0	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	<1
Aluminum	ppm	ASTM D5185m >10	<1	0	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	7	4	7
Tin	ppm	ASTM D5185m >10	0	0	<1
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	0	16
Barium	ppm	ASTM D5185m 90	1	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 90	6	0	0
Calcium	ppm	ASTM D5185m 2	<1	0	<1
Phosphorus	ppm	ASTM D5185m	3	0	4
Zinc	ppm	ASTM D5185m	9	0	0

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >25	2	<1	4
Sodium	ppm	ASTM D5185m	4	4	<1
Potassium	ppm	ASTM D5185m >20	0	0	0
Water	%	ASTM D6304 >0.05	0.005	0.003	0.004
ppm Water	ppm	ASTM D6304 >500	58.3	30.7	47.4

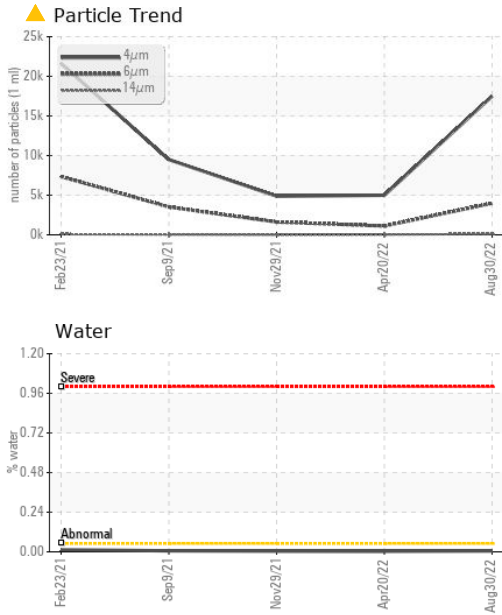
FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		17494	4988	4874
Particles >6µm	ASTM D7647 >1300		▲ 3981	1107	▲ 1615
Particles >14µm	ASTM D7647 >80		▲ 98	37	14
Particles >21µm	ASTM D7647 >20		23	8	0
Particles >38µm	ASTM D7647 >4		1	1	0
Particles >71µm	ASTM D7647 >3		0	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13		▲ 21/19/14	17/12	▲ 18/11

FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.29	0.36	0.274

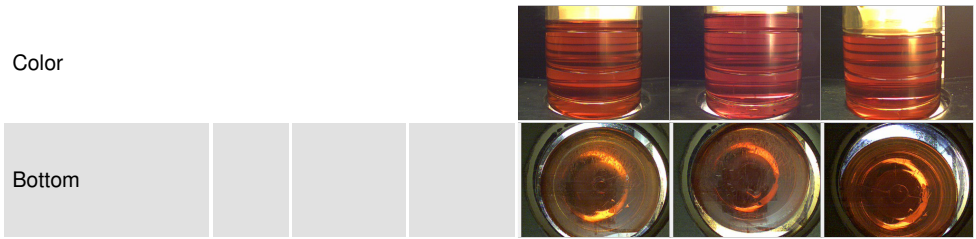
OIL ANALYSIS REPORT



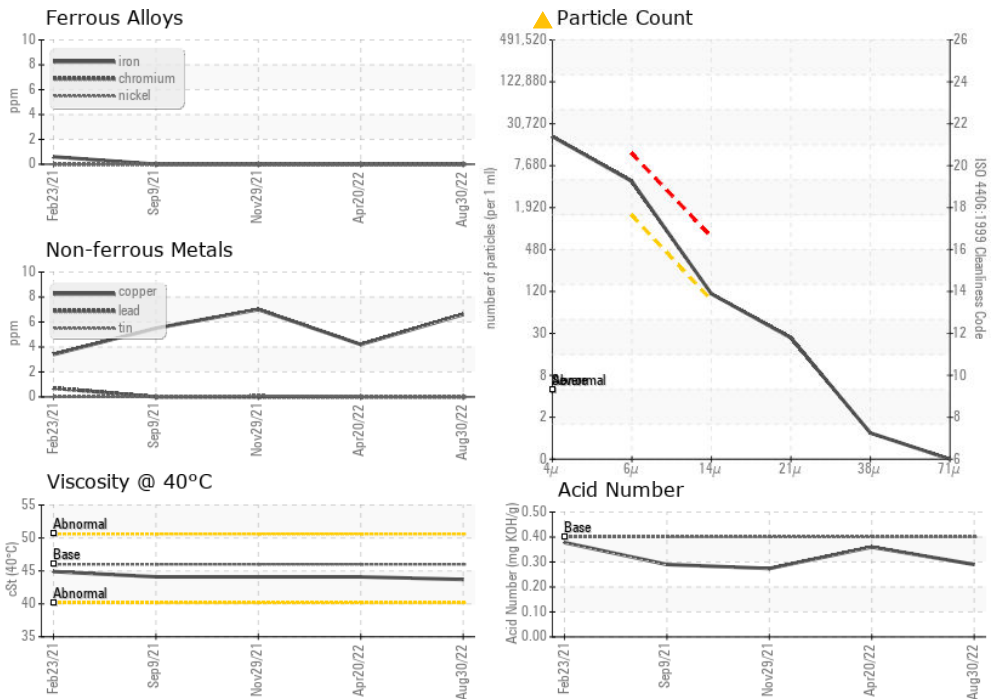
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	43.7	44.1

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC104961
Lab Number : 05639104
Unique Number : 10128634
Test Package : IND 2

CSU - CLEVELAND STATE UNIVERSITY
 2351 EUCLID AVE
 CLEVELAND, OH
 USA 44115
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: