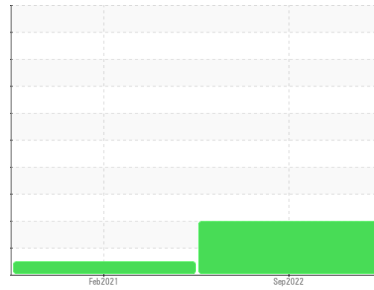


# PROBLEM SUMMARY

Sample Rating Trend



ISO



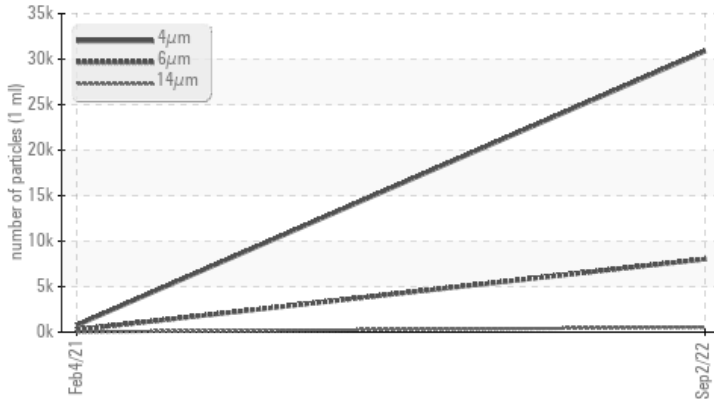
Machine Id  
**6727333 (S/N 1133)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	---
Particles >6µm	ASTM D7647	>1300	▲ <b>8029</b>	262	---
Particles >14µm	ASTM D7647	>80	▲ <b>532</b>	23	---
Particles >21µm	ASTM D7647	>20	▲ <b>143</b>	4	---
Particles >38µm	ASTM D7647	>4	▲ <b>8</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ <b>22/20/16</b>	15/12	---

Customer Id: CIVSTL  
Sample No.: KCP30940  
Lab Number: 05639116  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

## HISTORICAL DIAGNOSIS

04 Feb 2021 Diag: Don Baldrige

NORMAL



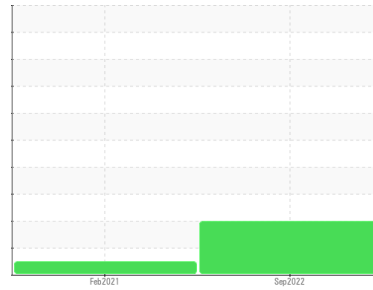
Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



# OIL ANALYSIS REPORT

## Sample Rating Trend



ISO



Machine Id  
**6727333 (S/N 1133)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

### DIAGNOSIS

#### ▲ Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### ▲ Contamination

There is a high amount of particulates present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			<b>KCP30940</b>	KCP27664	---
Sample Date			<b>02 Sep 2022</b>	04 Feb 2021	---
Machine Age	hrs		<b>2787</b>	1239	---
Oil Age	hrs		<b>1500</b>	1239	---
Oil Changed			<b>Not Chngd</b>	Changed	---
Sample Status			<b>ABNORMAL</b>	NORMAL	---

### WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >50	<b>0</b>	3	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m >3	<b>0</b>	<1	---
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	---
Silver	ppm	ASTM D5185m >2	<b>&lt;1</b>	0	---
Aluminum	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	---
Lead	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	---
Copper	ppm	ASTM D5185m >50	<b>29</b>	18	---
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	---
Antimony	ppm	ASTM D5185m	<b>---</b>	0	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	---

### ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m 0	<b>0</b>	11	---
Barium	ppm	ASTM D5185m 90	<b>&lt;1</b>	0	---
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	---
Magnesium	ppm	ASTM D5185m 100	<b>4</b>	23	---
Calcium	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	---
Phosphorus	ppm	ASTM D5185m 0	<b>10</b>	4	---
Zinc	ppm	ASTM D5185m 0	<b>52</b>	78	---
Sulfur	ppm	ASTM D5185m 23500	<b>19145</b>	17429	---

### CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	---
Sodium	ppm	ASTM D5185m	<b>2</b>	10	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	1	---
Water	%	ASTM D6304 >0.05	<b>0.010</b>	0.010	---
ppm Water	ppm	ASTM D6304 >500	<b>109.7</b>	108.2	---

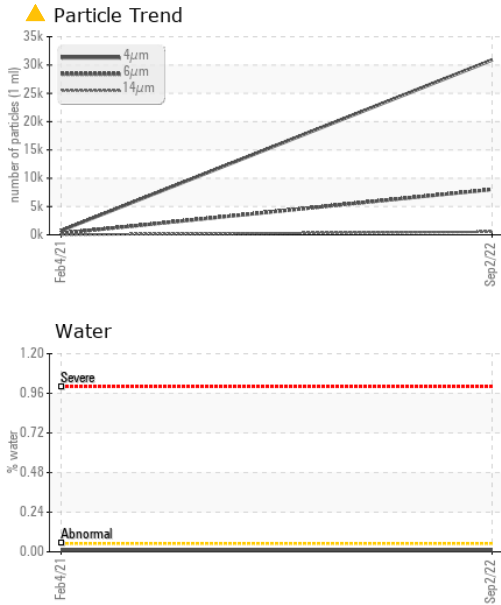
### FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		<b>30884</b>	751	---
Particles >6µm	ASTM D7647	>1300	<b>▲ 8029</b>	262	---
Particles >14µm	ASTM D7647	>80	<b>▲ 532</b>	23	---
Particles >21µm	ASTM D7647	>20	<b>▲ 143</b>	4	---
Particles >38µm	ASTM D7647	>4	<b>▲ 8</b>	0	---
Particles >71µm	ASTM D7647	>3	<b>1</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	<b>▲ 22/20/16</b>	15/12	---

### FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	<b>0.34</b>	0.262	---

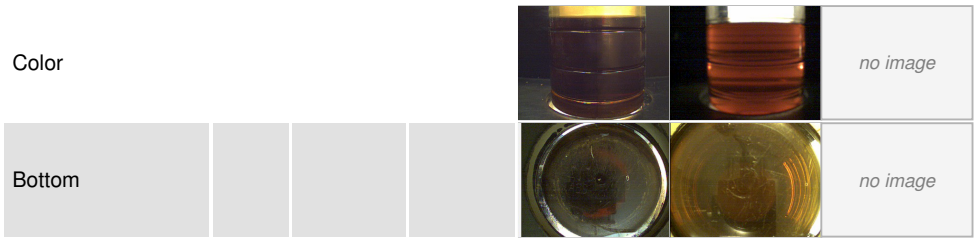
# OIL ANALYSIS REPORT



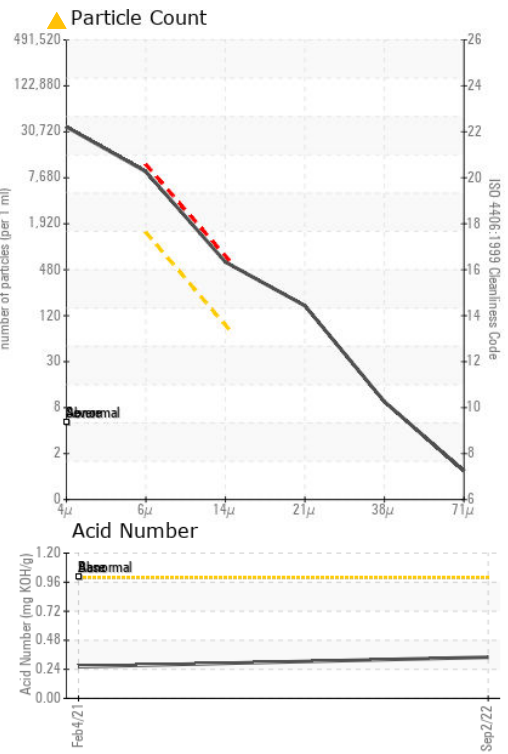
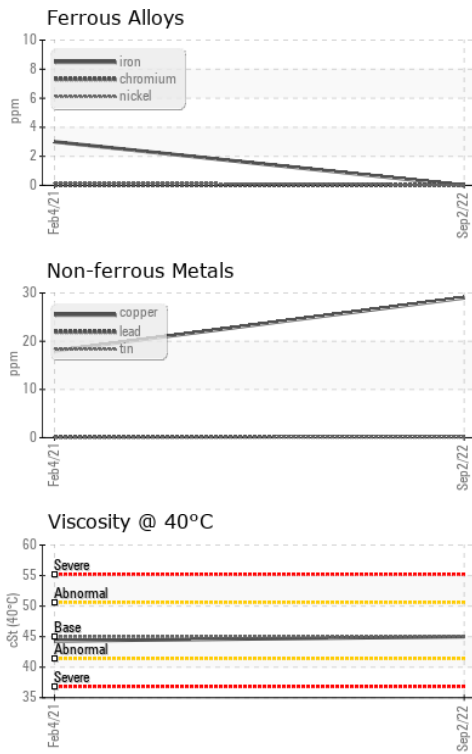
VISUAL	method	limit/base	current	history 1	history 2	
White Metal	scalar	*Visual	NONE	<b>LIGHT</b>	NONE	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	---
Free Water	scalar	*Visual		<b>NEG</b>	NEG	---

FLUID PROPERTIES	method	limit/base	current	history 1	history 2	
Visc @ 40°C	cSt	ASTM D445	45	<b>45.0</b>	44.3	---

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCP30940 **Received** : 12 Sep 2022  
**Lab Number** : 05639116 **Diagnosed** : 14 Sep 2022  
**Unique Number** : 10128646 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**CIVIL LIFE BREWERY**  
 3714 HOLT ST  
 ST LOUIS, MO  
 USA 63116  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)