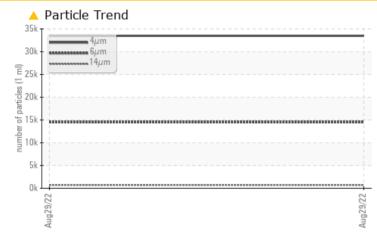


# **PROBLEM SUMMARY**

# KAESER 5739849

Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

### COMPONENT CONDITION SUMMARY



#### RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL					
Particles >6µm	ASTM D7647	>1300	<u> </u>					
Particles >14µm	ASTM D7647	>80	<u> </u>					
Particles >21µm	ASTM D7647	>20	<u> </u>					
Particles >38µm	ASTM D7647	>4	<u> </u>					
Oil Cleanliness	ISO 4406 (c)	>/17/13	<u> </u>					

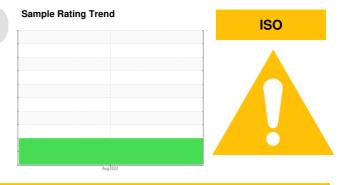
Customer Id: KCSBUR Sample No.: KCP33416 Lab Number: 05639673 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com



There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



## **OIL ANALYSIS REPORT**

#### Sample Rating Trend

ISO

Machine Id **KAESER 5739849** Component

#### Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

#### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of particulates present in the oil.

#### Fluid Condition

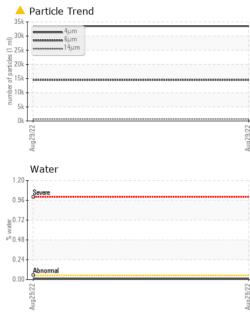
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	ATION	method	limit/base	current	history 1	history 2
Sample Number				KCP33416		
Sample Date				29 Aug 2022		
Machine Age	hrs			2252		
Oil Age	hrs			2252		
Oil Changed				Not Changd		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	<1		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m		13		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium		ASTM D5185m	>10	0		
Cadmium	ppm ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	90	0		
Molybdenum	ppm	ASTM D5185m	00	0		
Manganese	ppm	ASTM D5185m		۰ <1		
Magnesium	ppm	ASTM D5185m	90	13		
Calcium	ppm	ASTM D5185m		0		
			2	2		
Phosphorus	ppm	ASTM D5185m				
Zinc	ppm	ASTM D5185m		63		
Sulfur	ppm	ASTM D5185m		17590		
CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		8		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.05	0.009		
	ppm	ASTM D6304	>500	96.2		
		ASTM D6304 method	>500 limit/base	96.2 current	 history 1	 history 2
ppm Water FLUID CLEANLIN Particles >4µm		method ASTM D7647	limit/base	current 33494	 history 1 	history 2
ppm Water FLUID CLEANLIN Particles >4μm Particles >6μm		method	limit/base	current		
ppm Water FLUID CLEANLIN Particles >4µm		method ASTM D7647	limit/base	current 33494		
ppm Water FLUID CLEANLIN Particles >4μm Particles >6μm Particles >14μm		method ASTM D7647 ASTM D7647	limit/base	current 33494 ▲ 14501		
ppm Water FLUID CLEANLIN Particles >4μm Particles >6μm		method ASTM D7647 ASTM D7647 ASTM D7647	limit/base >1300 >80	current 33494 ▲ 14501 ▲ 712		
ppm Water FLUID CLEANLIN Particles >4μm Particles >6μm Particles >14μm Particles >21μm		method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	limit/base >1300 >80 >20 >4	current     33494     ▲ 14501     ▲ 712     ▲ 135		
ppm Water FLUID CLEANLIN Particles >4μm Particles >6μm Particles >14μm Particles >21μm Particles >38μm		method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	limit/base >1300 >80 >20 >4	current   33494   14501   712   135   5		
ppm Water FLUID CLEANLIN Particles >4μm Particles >6μm Particles >14μm Particles >21μm Particles >38μm Particles >71μm	IESS	method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	limit/base >1300 >80 >20 >4 >3	current   33494   14501   712   135   5   0	  	

Contact/Location: Service Manager - KCSBUR



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**OIL ANALYSIS REPORT** VISUAL limit/base method current history 1 White Metal \*Visual NONE NONE scalar Yellow Metal scalar \*Visual NONE NONE

	i oliotti illottal		1100101				
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
Aug29/22	Appearance	scalar	*Visual	NORML	NORML		
Augi	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.05	NEG		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPER	TIES	method	limit/base	current	history 1	history 2
	Visc @ 40°C	cSt	ASTM D445	46	43.6		
	SAMPLE IMAGE	S	method	limit/base	current	history 1	history 2
Aug29/22	Color					no image	no image
	Bottom					no image	no image
	GRAPHS						
	Ferrous Alloys			_	Particle Coun	t	
	<sup>10</sup> iron			491,520	Ĩ		T26
	8 constant of the second secon			122,880	-		-24
				20.720			
	2			30,720			-22
			****	7,680			-20
	Aug29/22			Aug29272 22/62014 Aug29272 120			
	Augé			Aug29 38 (per 1	1		+10
	Non-ferrous Meta	als		10 480	)-	~	+16
	15 copper			jo jo jo 120			-10 -18 -16 -14
	10 -				1		1
				- 30	)-		12
	5						10
	0				<b>Bereve</b> mal		
					2+		
	Aug29/22			Aug29/22			
	Viscosity @ 40°C				4μ 6μ	14µ 21µ	38µ 71µ
	55 T			0.50	Acid Number		
	50 - Abnormal				Base	*****	****
000				Ē0.30	,		
10	± 45 •			- 문 0.20	,		
	40 - Abnormal			(b)H0, 0.40 W0,	)-		
	35						
	Aug29/22			Aug 29/22	Aug29/22		
				Bng	Aug		
	Aug						
ratory	: WearCheck USA -	501 Madis	son Ave., Ca	ary, NC 27513	3	KC`S PA	INT SHOP LL
ole No.	: WearCheck USA - : KCP33416	501 Madis Received	<b>d</b> : 13	Sep 2022	3		<b>INT SHOP LL</b> E RENFRO S
ratory ole No. Number Number	: WearCheck USA -	Received Diagnos	<b>d</b> : 13	Sep 2022 Sep 2022	3	1420	

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F:

Certificate L2367

Contact/Location: Service Manager - KCSBUR

history 2