

# **PROBLEM SUMMARY**

V

Sample Rating Trend

ISO

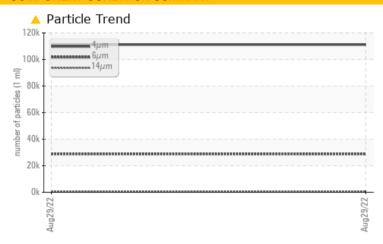
# KAESER 5739848

Component

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

## **COMPONENT CONDITION SUMMARY**



### RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS					
Sample Status			ABNORMAL		
Particles >6µm	ASTM D7647	>1300	<b>28842</b>		
Particles >14µm	ASTM D7647	>80	<b>A</b> 851		
Particles >21µm	ASTM D7647	>20	<b>148</b>		
Particles >38μm	ASTM D7647	>4	<u>^</u> 8		
Oil Cleanliness	ISO 4406 (c)	>/17/13	<u> 24/22/17</u>		

Customer Id: KCSBUR Sample No.: KCP33415 Lab Number: 05639674 Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 dougb@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED	ACTIONS			
Action	Status	Date	Done By	Description
Change Fluid			?	Oil and filter change at the time of sampling has been noted.
Change Filter			?	Oil and filter change at the time of sampling has been noted.

# HISTORICAL DIAGNOSIS



# **OIL ANALYSIS REPORT**



ISO

# **KAESER 5739848**

Component

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

## **DIAGNOSIS**

#### Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

## Contamination

There is a high amount of particulates present in the oil.

#### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Aug2022		
SAMPLE INFORM	MATION	method	limit/base	current	history 1	history 2
Sample Number				KCP33415		
Sample Number				29 Aug 2022		
Machine Age	hrs			3768		
Oil Age	hrs			2995		
Oil Changed	1110			Changed		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	2		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	37		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	90	0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	90	0		
Calcium	ppm	ASTM D5185m	2	0		
Phosphorus	ppm	ASTM D5185m		3		
Zinc	ppm	ASTM D5185m		4		
Sulfur	ppm	ASTM D5185m		16835		
CONTAMINANTS	;	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.05	0.004		
ppm Water	ppm	ASTM D6304	>500	42.2		
FLUID CLEANLIN	IESS	method	limit/base	current	history 1	history 2
Particles >4μm		ASTM D7647		111156		
Particles >6µm		ASTM D7647	>1300	<b>28842</b>		
Particles >14µm		ASTM D7647	>80	<u></u> 851		
Particles >21µm		ASTM D7647	>20	<u> 148</u>		
Particles >38µm		ASTM D7647	>4	<u>^</u> 8		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	<b>24/22/17</b>		
FLUID DEGRADA	TION	method	limit/base	current	history 1	history 2
A : I N I (ANI)	1/011/	ACTA DOGAE	0.4	0.20		

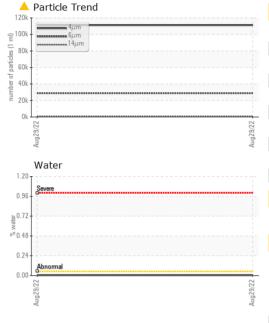
Acid Number (AN)

mg KOH/g ASTM D8045 0.4

0.30



## **OIL ANALYSIS REPORT**



VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	LIGHT		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
<b>Emulsified Water</b>	scalar	*Visual	>0.05	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	TES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	43.5		
SAMPLE IMAGES	3	method	limit/base	current	history 1	history 2

GRAPHS Ferrous Alloys	▲ Particle Count	
rerrous Alloys	491,520 491,520	
ananananana chromium	122,880	
	30,720	
2	7,680	
Aug29/22	s (per 1 ml)	
Non-ferrous Metals	Aug 29/22 Aug 29/22 100   10	
copper	120-	
nonconstruction tin	30-	
	8 Bbrevernal	
Aug 29/72	2	
Viscosity @ 40°C	Q 6 14 14 Acid Number	21μ 38μ 7
1		
Abnormal Base	0.40 Base	
	(S) 0.50 H) 0.40 E 0.30 E 0.20 H) 0.10 H 0.10	
Abnomal	S 0.10	
Aug28/22 +	Aug29/22 +	





Laboratory Sample No. Lab Number Unique Number : 10129204

Color

**Bottom** 

: KCP33415 : 05639674

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received Diagnosed

: 13 Sep 2022 : 14 Sep 2022 Diagnostician : Doug Bogart

**Test Package**: IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) KC'S PAINT SHOP LLC 1420 E RENFRO ST BURLESON, TX

USA 76028

Contact: Service Manager

T: F:

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