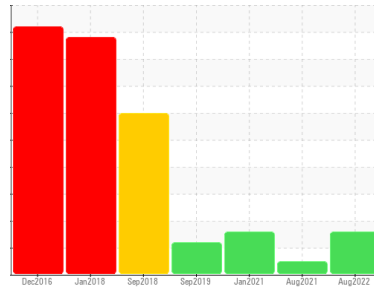


# PROBLEM SUMMARY

Sample Rating Trend



ISO



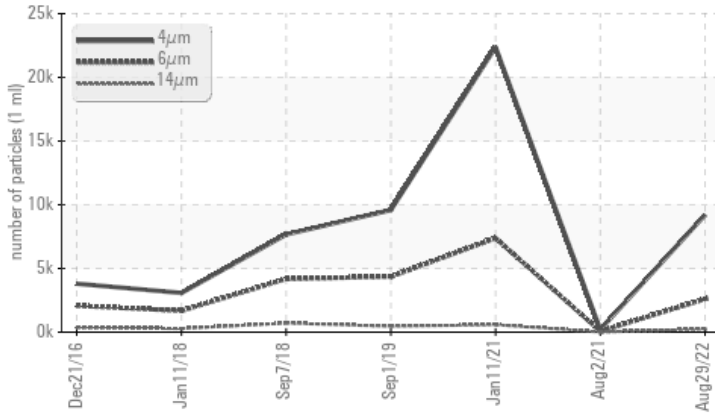
Machine Id  
**KAESER SX 7.5 5274405 (S/N 1123)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ 2603	73	▲ 7384
Particles >14µm	ASTM D7647	>80	▲ 241	9	▲ 580
Particles >21µm	ASTM D7647	>20	▲ 59	2	▲ 126
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/19/15	13/10	▲ 20/16

Customer Id: MCCABS  
Sample No.: KCP37374  
Lab Number: 05640377  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

## HISTORICAL DIAGNOSIS

### 02 Aug 2021 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



### 11 Jan 2021 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



### 01 Sep 2019 Diag: Doug Bogart

ISO



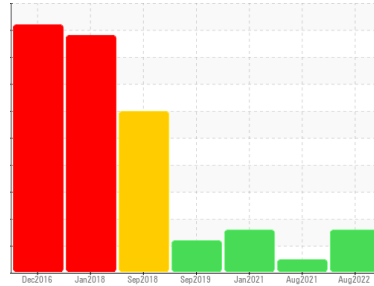
No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



Machine Id  
**KAESER SX 7.5 5274405 (S/N 1123)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**



## DIAGNOSIS

### ▲ Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history 1	history 2
Sample Number		<b>KCP37374</b>	KC65019	KCP27221
Sample Date		<b>29 Aug 2022</b>	02 Aug 2021	11 Jan 2021
Machine Age	hrs	<b>11406</b>	9777	9060
Oil Age	hrs	<b>0</b>	0	1500
Oil Changed		<b>Changed</b>	Not Changd	Changed
Sample Status		<b>ABNORMAL</b>	NORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history 1	history 2
Iron	ppm ASTM D5185m >50	<1	0	0
Chromium	ppm ASTM D5185m >10	0	0	0
Nickel	ppm ASTM D5185m >3	0	0	0
Titanium	ppm ASTM D5185m >3	0	0	0
Silver	ppm ASTM D5185m >2	<1	0	0
Aluminum	ppm ASTM D5185m >10	<1	0	0
Lead	ppm ASTM D5185m >10	0	0	0
Copper	ppm ASTM D5185m >50	12	0	15
Tin	ppm ASTM D5185m >10	<1	0	0
Antimony	ppm ASTM D5185m	---	0	0
Vanadium	ppm ASTM D5185m	0	0	0
Cadmium	ppm ASTM D5185m	0	0	0

## ADDITIVES

method	limit/base	current	history 1	history 2
Boron	ppm ASTM D5185m	0	0	0
Barium	ppm ASTM D5185m 90	0	68	0
Molybdenum	ppm ASTM D5185m	0	0	0
Manganese	ppm ASTM D5185m	0	0	0
Magnesium	ppm ASTM D5185m 90	4	74	7
Calcium	ppm ASTM D5185m 2	0	0	0
Phosphorus	ppm ASTM D5185m	2	0	11
Zinc	ppm ASTM D5185m	32	0	46
Sulfur	ppm ASTM D5185m	15794	16011	16825

## CONTAMINANTS

method	limit/base	current	history 1	history 2
Silicon	ppm ASTM D5185m >25	<1	0	0
Sodium	ppm ASTM D5185m	1	1	5
Potassium	ppm ASTM D5185m >20	<1	0	<1
Water	% ASTM D6304 >0.05	0.007	0.034	0.007
ppm Water	ppm ASTM D6304 >500	76.7	347.1	75.9

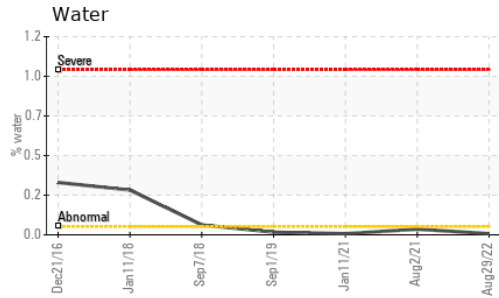
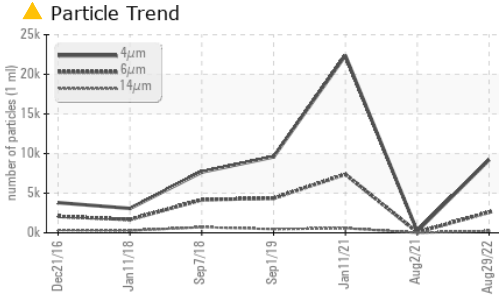
## FLUID CLEANLINESS

method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647	9202	209	22373
Particles >6µm	ASTM D7647 >1300	▲ 2603	73	▲ 7384
Particles >14µm	ASTM D7647 >80	▲ 241	9	▲ 580
Particles >21µm	ASTM D7647 >20	▲ 59	2	▲ 126
Particles >38µm	ASTM D7647 >4	1	0	▲ 5
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 20/19/15	13/10	▲ 20/16

## FLUID DEGRADATION

method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g ASTM D8045 0.4	0.21	0.354	0.191

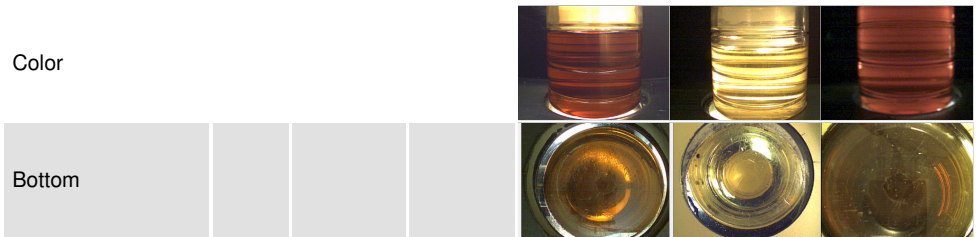
# OIL ANALYSIS REPORT



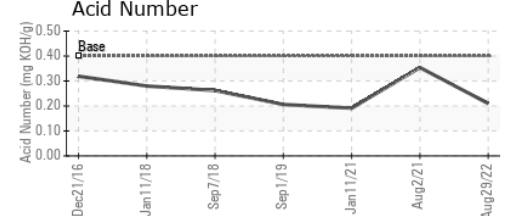
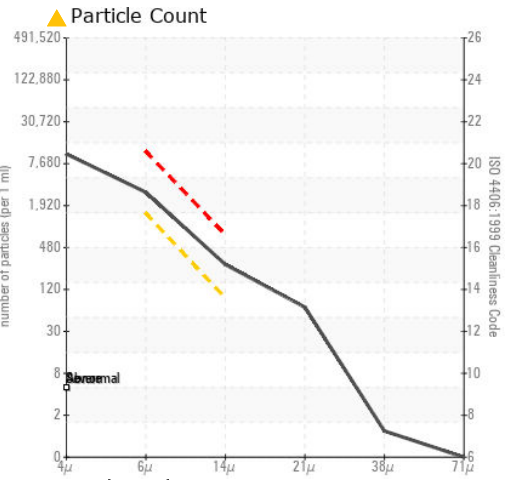
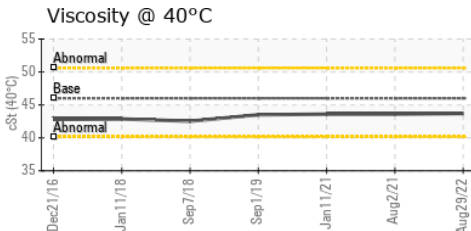
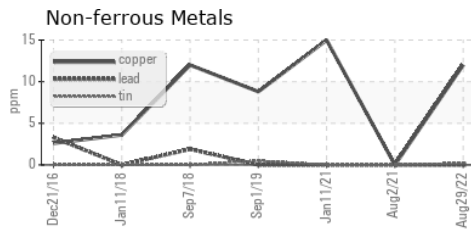
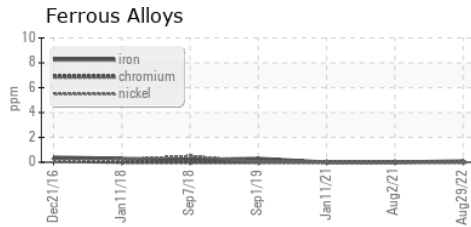
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445 46	43.7	43.6	43.6

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCP37374 **Received** : 13 Sep 2022  
**Lab Number** : 05640377 **Diagnosed** : 15 Sep 2022  
**Unique Number** : 10129907 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**MCCARTHY TIRE**  
 123 PLEASANT AVE  
 ABSECON, NJ  
 USA 08201  
 Contact: CHRISTIE SILVER  
 csilver@mccarthytire.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: