

PROBLEM SUMMARY

Sample Rating Trend



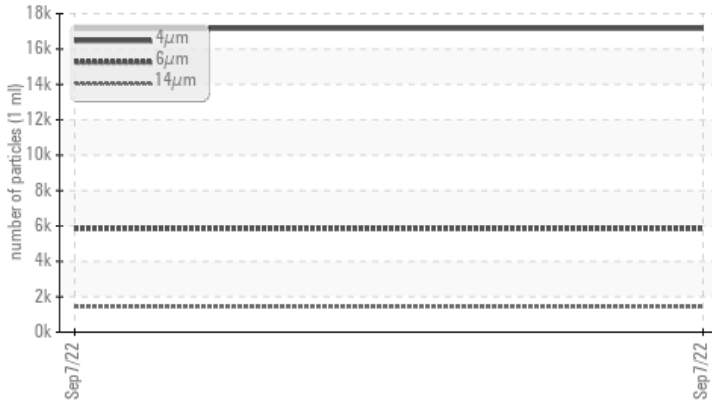
ISO



Machine Id
KAESER AS 25T 6574969 (S/N 1133)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

Oil and filter change at the time of sampling has been noted.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	---	---
Particles >6µm	ASTM D7647	>1300	▲ 5849	---	---
Particles >14µm	ASTM D7647	>80	▲ 1440	---	---
Particles >21µm	ASTM D7647	>20	▲ 516	---	---
Particles >38µm	ASTM D7647	>4	▲ 52	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/20/18	---	---

Customer Id: COARIV
Sample No.: KC104579
Lab Number: 05641009
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
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angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

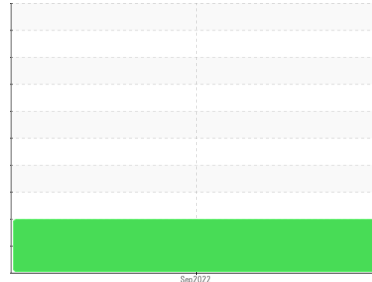
RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER AS 25T 6574969 (S/N 1133)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)

DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			KC104579	---	---
Sample Date			07 Sep 2022	---	---
Machine Age	hrs		8832	---	---
Oil Age	hrs		0	---	---
Oil Changed			Changed	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >50	<1	---	---
Chromium	ppm	ASTM D5185m >10	0	---	---
Nickel	ppm	ASTM D5185m >3	0	---	---
Titanium	ppm	ASTM D5185m >3	0	---	---
Silver	ppm	ASTM D5185m >2	0	---	---
Aluminum	ppm	ASTM D5185m >10	2	---	---
Lead	ppm	ASTM D5185m >10	0	---	---
Copper	ppm	ASTM D5185m >50	17	---	---
Tin	ppm	ASTM D5185m >10	<1	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m 90	<1	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	0	---	---
Magnesium	ppm	ASTM D5185m 90	5	---	---
Calcium	ppm	ASTM D5185m 2	<1	---	---
Phosphorus	ppm	ASTM D5185m	30	---	---
Zinc	ppm	ASTM D5185m	39	---	---

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >25	<1	---	---
Sodium	ppm	ASTM D5185m	3	---	---
Potassium	ppm	ASTM D5185m >20	0	---	---
Water	%	ASTM D6304 >0.05	0.009	---	---
ppm Water	ppm	ASTM D6304 >500	98.0	---	---

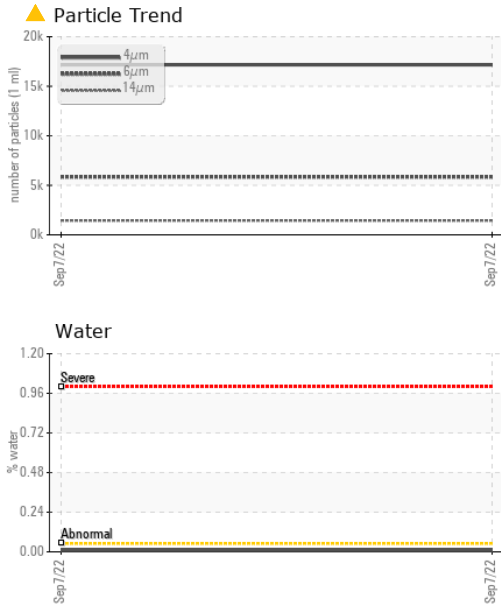
FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		17163	---	---
Particles >6µm	ASTM D7647	>1300	▲ 5849	---	---
Particles >14µm	ASTM D7647	>80	▲ 1440	---	---
Particles >21µm	ASTM D7647	>20	▲ 516	---	---
Particles >38µm	ASTM D7647	>4	▲ 52	---	---
Particles >71µm	ASTM D7647	>3	3	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/20/18	---	---

FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.30	---	---

OIL ANALYSIS REPORT



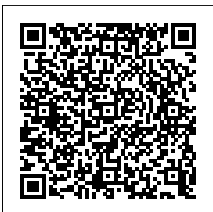
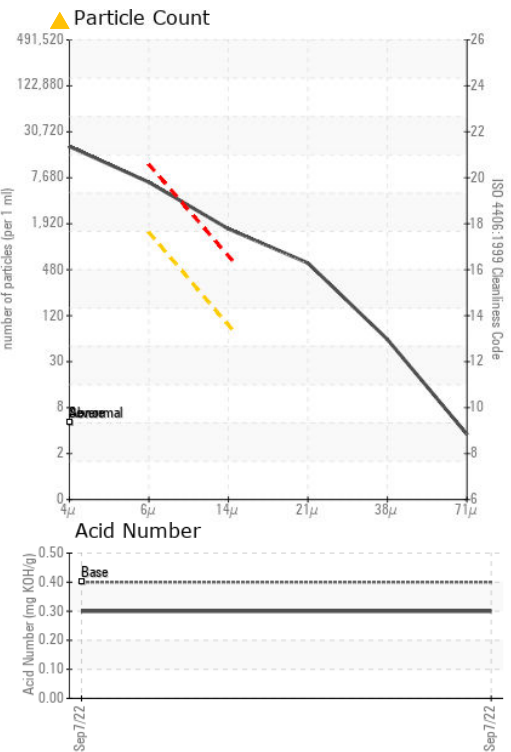
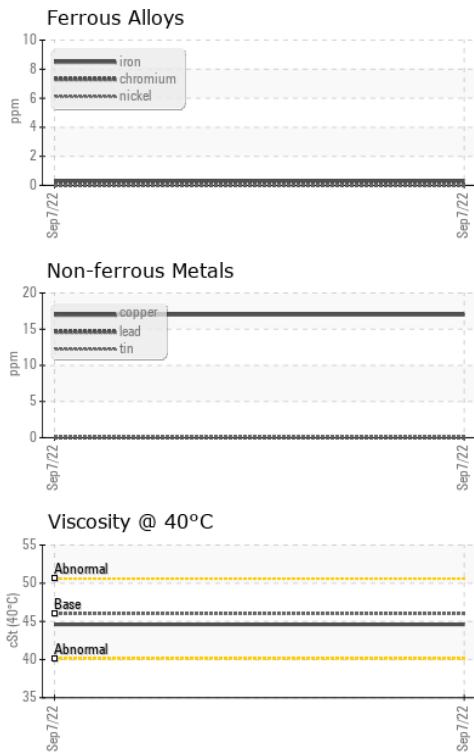
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	44.6	---

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC104579 **Received** : 14 Sep 2022
Lab Number : 05641009 **Diagnosed** : 15 Sep 2022
Unique Number : 10130539 **Diagnostician** : Angela Borella
Test Package : IND 2

COASTAL MILLWORKS INC
 3810 CONSUMER ST
 RIVIERA BEACH, FL
 USA 33404
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: