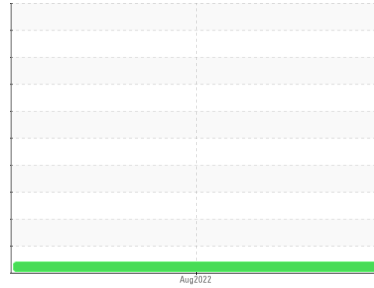


PROBLEM SUMMARY

Sample Rating Trend



VIS DEBRIS



Machine Id
1674
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL		---	---
Debris	scalar *Visual	NONE	▲ MODER	---	---

Customer Id: FKIMIA
Sample No.: KC96124
Lab Number: 05641011
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

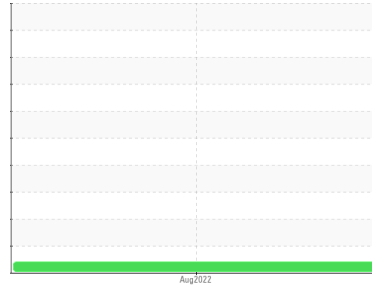
RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Machine Id

1674

Component

Compressor

Fluid

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			KC96124	---	---
Sample Date			25 Aug 2022	---	---
Machine Age	hrs		5861	---	---
Oil Age	hrs		5861	---	---
Oil Changed			Changed	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >50	0	---	---
Chromium	ppm	ASTM D5185m >10	0	---	---
Nickel	ppm	ASTM D5185m >3	0	---	---
Titanium	ppm	ASTM D5185m >3	0	---	---
Silver	ppm	ASTM D5185m >2	0	---	---
Aluminum	ppm	ASTM D5185m >10	0	---	---
Lead	ppm	ASTM D5185m >10	0	---	---
Copper	ppm	ASTM D5185m >50	8	---	---
Tin	ppm	ASTM D5185m >10	0	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m 90	<1	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	0	---	---
Magnesium	ppm	ASTM D5185m 90	1	---	---
Calcium	ppm	ASTM D5185m 2	0	---	---
Phosphorus	ppm	ASTM D5185m	4	---	---
Zinc	ppm	ASTM D5185m	0	---	---

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >25	<1	---	---
Sodium	ppm	ASTM D5185m	<1	---	---
Potassium	ppm	ASTM D5185m >20	0	---	---
Water	%	ASTM D6304 >0.05	0.006	---	---
ppm Water	ppm	ASTM D6304 >500	63.7	---	---

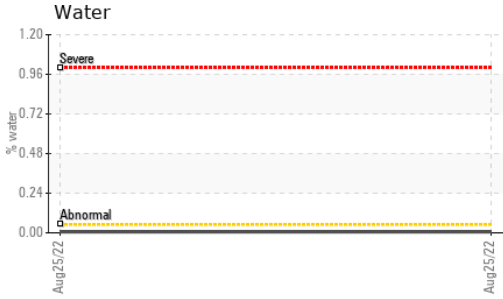
FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.36	---	---

VISUAL

	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual NONE	NONE	---	---
Yellow Metal	scalar	*Visual NONE	NONE	---	---
Precipitate	scalar	*Visual NONE	NONE	---	---
Silt	scalar	*Visual NONE	NONE	---	---
Debris	scalar	*Visual NONE	▲ MODER	---	---
Sand/Dirt	scalar	*Visual NONE	NONE	---	---
Appearance	scalar	*Visual NORML	NORML	---	---
Odor	scalar	*Visual NORML	NORML	---	---
Emulsified Water	scalar	*Visual >0.05	NEG	---	---
Free Water	scalar	*Visual	NEG	---	---

OIL ANALYSIS REPORT

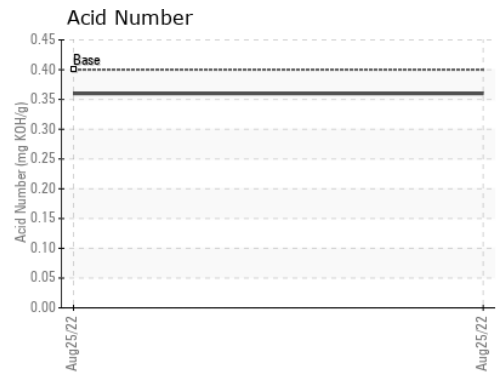
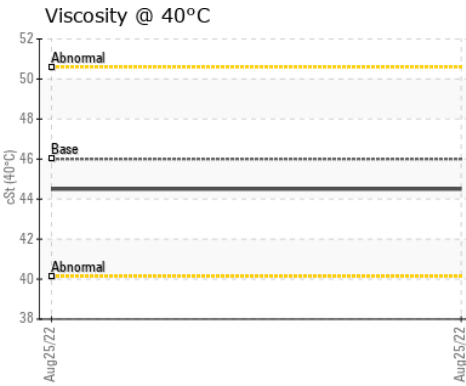
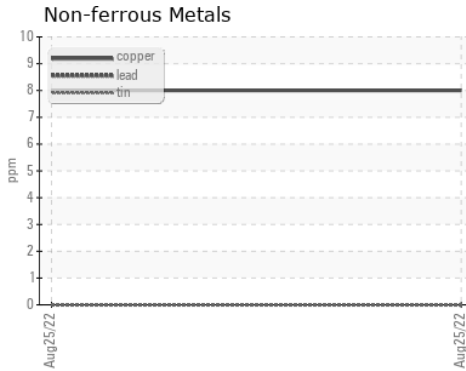
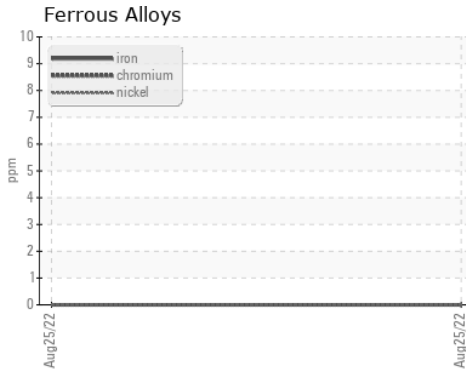


FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445 46	44.5	---	---

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC96124 **Received** : 14 Sep 2022
Lab Number : **05641011** **Diagnosed** : 15 Sep 2022
Unique Number : 10130541 **Diagnostician** : Angela Borella
Test Package : IND 2

FK IRON
 1771 NW 79TH AVE
 MIAMI, FL
 USA 33126
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: