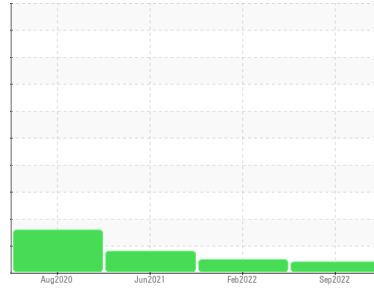


PROBLEM SUMMARY

Sample Rating Trend



VIS DEBRIS



Machine Id
6932601 (S/N 1542)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL	NORMAL	ATTENTION
Debris	scalar *Visual	▲ MODER	NONE	NONE

Customer Id: TRICLE
Sample No.: KCP49292
Lab Number: 05643060
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

03 Feb 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



09 Jun 2021 Diag: Don Baldrige

ISO



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



19 Aug 2020 Diag: Angela Borella

ISO

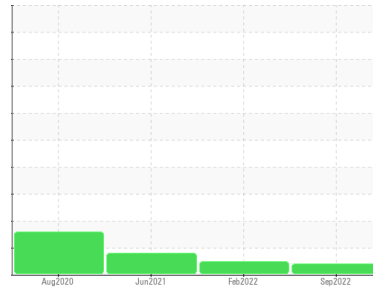


No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Machine Id
6932601 (S/N 1542)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)



DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

▲ Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			KCP49292	KCP38215	KCP35608
Sample Date			12 Sep 2022	03 Feb 2022	09 Jun 2021
Machine Age	hrs		10483	7642	5851
Oil Age	hrs		2700	2791	3308
Oil Changed			Changed	Not Changd	Changed
Sample Status			ABNORMAL	NORMAL	ATTENTION

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm ASTM D5185m	>50	0	<1	<1
Chromium	ppm ASTM D5185m	>10	0	0	0
Nickel	ppm ASTM D5185m	>3	0	0	0
Titanium	ppm ASTM D5185m	>3	0	0	0
Silver	ppm ASTM D5185m	>2	<1	0	<1
Aluminum	ppm ASTM D5185m	>10	<1	1	<1
Lead	ppm ASTM D5185m	>10	0	0	0
Copper	ppm ASTM D5185m	>50	20	10	10
Tin	ppm ASTM D5185m	>10	0	0	<1
Antimony	ppm ASTM D5185m		---	0	0
Vanadium	ppm ASTM D5185m		0	0	0
Cadmium	ppm ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm ASTM D5185m	0	0	0	<1
Barium	ppm ASTM D5185m	90	0	0	0
Molybdenum	ppm ASTM D5185m	0	0	0	0
Manganese	ppm ASTM D5185m		0	0	0
Magnesium	ppm ASTM D5185m	100	0	16	2
Calcium	ppm ASTM D5185m	0	0	0	0
Phosphorus	ppm ASTM D5185m	0	3	5	5
Zinc	ppm ASTM D5185m	0	0	50	0
Sulfur	ppm ASTM D5185m	23500	17682	16597	17403

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm ASTM D5185m	>25	<1	1	1
Sodium	ppm ASTM D5185m		0	6	<1
Potassium	ppm ASTM D5185m	>20	0	2	<1
Water	% ASTM D6304	>0.05	0.008	0.010	0.010
ppm Water	ppm ASTM D6304	>500	88.8	102.2	108.0

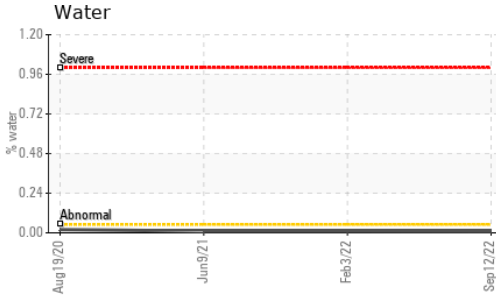
FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		---	2256	3146
Particles >6µm	ASTM D7647	>1300	---	537	1064
Particles >14µm	ASTM D7647	>80	---	45	▲ 101
Particles >21µm	ASTM D7647	>20	---	15	▲ 26
Particles >38µm	ASTM D7647	>4	---	0	1
Particles >71µm	ASTM D7647	>3	---	0	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	---	16/13	▲ 17/14

FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g ASTM D8045	1.0	0.45	0.44	0.411

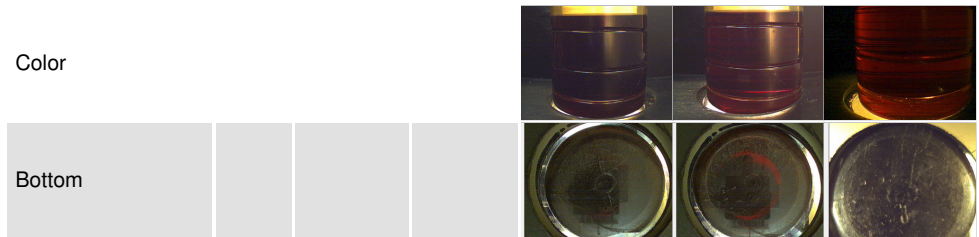
OIL ANALYSIS REPORT



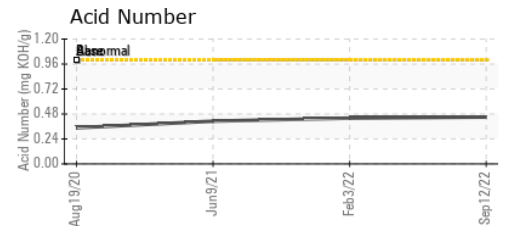
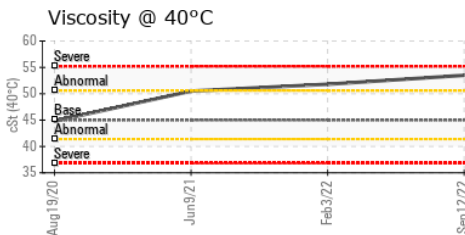
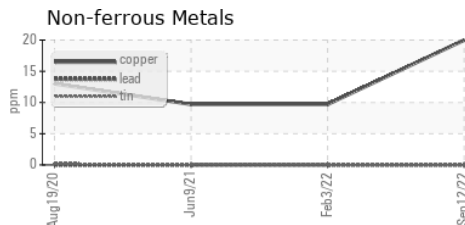
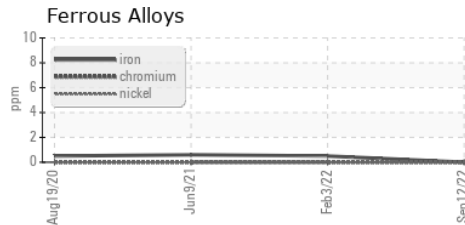
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	▲ MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	45	53.5	51.8

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP49292 **Received** : 15 Sep 2022
Lab Number : 05643060 **Diagnosed** : 19 Sep 2022
Unique Number : 10137599 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

TRIUMPH SHEETS
 4100 OLD TASSO RD NE
 CLEVELAND, TN
 USA 37312
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: