

PROBLEM SUMMARY

Sample Rating Trend

ISO

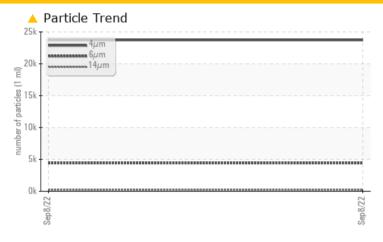
 $^{\text{Machine Id}}_{6693920}$ (S/N 1926)

Component

Compressor

KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TE	ST RESULTS			
Sample Status			ABNORMAL	
Particles >6µm	ASTM D7647	>1300	4415	
Particles >14µm	ASTM D7647	>80	4 240	
Particles >21µm	ASTM D7647	>20	^ 73	
Oil Cleanliness	ISO 4406 (c)	>/17/13	22/19/15	

Customer Id: CANDEN Sample No.: KCP50172 Lab Number: 05644887 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Angela Borella +1 800-237-1369 angela.borella@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED	ACTIONS			
Action	Status	Date	Done By	Description
Change Fluid		;	?	Oil and filter change at the time of sampling has been noted.
Change Filter			?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Machine Id

6693920 (S/N 1926)

Componen

Compressor

KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Sep2022		
SAMPLE INFORM	MATION	method	limit/base	current	history 1	history 2
Sample Number				KCP50172		
Sample Date				08 Sep 2022		
Machine Age	hrs			2626		
Oil Age	hrs			2626		
Oil Changed				Changed		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	<1		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	9		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	90	0		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	100	4		
Calcium	ppm	ASTM D5185m	0	0		
Phosphorus	ppm	ASTM D5185m	0	3		
Zinc	ppm	ASTM D5185m	0	11		
Sulfur	ppm	ASTM D5185m	23500	16798		
CONTAMINANTS	3	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		2		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.05	0.011		
ppm Water	ppm	ASTM D6304	>500	115.3		
FLUID CLEANLIN	IESS	method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647		23720		
Particles >6µm		ASTM D7647	>1300	<u>4415</u>		
Particles >14µm		ASTM D7647	>80	<u>^</u> 240		
Particles >21µm		ASTM D7647	>20	<u>^</u> 73		
Particles >38µm		ASTM D7647	>4	3		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	<u>22/19/15</u>		
FLUID DEGRADA	ATION	method	limit/base	current	history 1	history 2
Acid Number (AN)	ma K∩H/a	ASTM D8045	1.0	0.34		

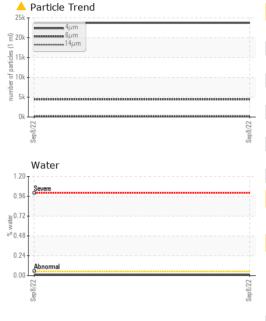
Acid Number (AN)

mg KOH/g ASTM D8045 1.0

0.34



OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	LIGHT		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.05	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	TES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	45	45.3		
SAMPLE IMAGES	3	method	limit/base	current	history 1	history 2

Color		no image	no image
Bottom		no image	no image
GRAPHS			

Ferrous Alloys	Particle Count	
iron	491,520	
**************************************	122,880	
1	30,720	
L	7.680	
Sep8/22	Sep 8/22	
Non-ferrous Metals	Sep8722 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
copper	120	_
- second till ISA	30	
	8 Jabrese mal	
727		
Sep 8/72	2 Sep 8/72	
Viscosity @ 40°C	4μ 6μ 14μ Δcid Number	21μ 38μ 7
Severe	1.20 Raspirmal 0.09 P.0.09 P.0	•••••
Abnormal Base Abnormal	₩ 0.72	
Base Abnormal	ag 0.48	
Severe	₹ 0.24	
- Sep 8/22	Sep 8/72 +	





Certificate L2367

Laboratory Sample No. Lab Number Unique Number : 10139426

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : KCP50172 : 05644887

Received

: 19 Sep 2022 Diagnosed : 20 Sep 2022 Diagnostician : Angela Borella

Test Package: IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) **CANNABIS CORP**

5290 E 43RD AVE DENVER, CO USA 80216

Contact: Service Manager

T: F: