

PROBLEM SUMMARY

Sample Rating Trend

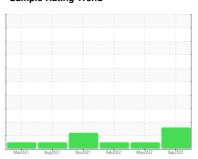
WATER

Built for a lifetime.

KAESER DSD 200 2619862 (S/N 1003)

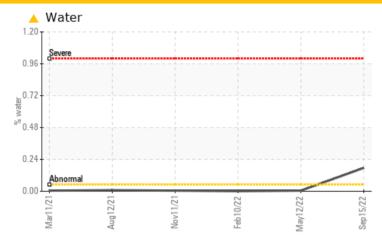
Compressor

KAESER SIGMA (OEM) S-460 (--- QTS)





COMPONENT CONDITION SUMMARY



RECOMMENDATION

The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC 1	EST RE	SULTS					
Sample Status				ABNORMAL	NORMAL	NORMAL	
Water	%	ASTM D6304	>0.05	△ 0.176	0.005	0.001	
ppm Water	ppm	ASTM D6304	>500	1760	56.1	13.8	

Customer Id: KRAORW Sample No.: KC104510 Lab Number: 05646594 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 ihester@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

12 May 2022 Diag: Don Baldridge

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



10 Feb 2022 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



11 Nov 2021 Diag: Doug Bogart

ISO



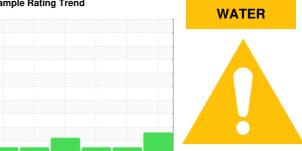
No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend



KAESER DSD 200 2619862 (S/N 1003)

Compressor

KAESER SIGMA (OEM) S-460 (--- QTS)

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

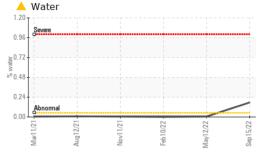
Fluid Condition

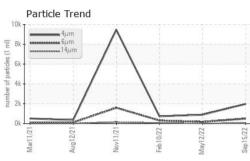
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample Number Sample Date IS Sep 2022 10 Feb 2025 10 Feb 2025			Mar2021	Aug2021 Nov202	1 Feb2022 May2022	Sep2022		
Sample Date	SAMPLE INFORM	MATION	method	limit/base	current	history 1	history 2	
Machine Age hrs 1869 1869 5791 2000	Sample Number				KC104510	KC95144	KC96486	
1869 5791 2000 Not Changed Not Changed Not Changed Not Changed Not Changed North Changed	Sample Date				15 Sep 2022	12 May 2022	10 Feb 2022	
Not Changed Sample Status	Machine Age	hrs			54405	53536	52331	
MEAR METALS method limit/base current history 1 history 3 Iron ppm ASTM D5185m >50 0 0 0 Chromium ppm ASTM D5185m >10 0 0 0 Nickel ppm ASTM D5185m >3 0 0 0 Silver ppm ASTM D5185m >3 0 0 0 Aluminum ppm ASTM D5185m >10 0 0 <1	Oil Age	hrs			1869	5791	2000	
WEAR METALS method limit/base current history 1 history 2 Iron ppm ASTM D5185m >50 0 0 0 Chromium ppm ASTM D5185m >10 0 0 0 Nickel ppm ASTM D5185m >3 0 0 0 0 Silver ppm ASTM D5185m >3 0 0 0 0 1 Aluminum ppm ASTM D5185m >10 0 0 -1 0 0 -1 0 0 -1 0 0 -1 0 0 -1 0	Oil Changed				Not Changd	Not Changd	Not Changd	
Iron	Sample Status				ABNORMAL	NORMAL	NORMAL	
Chromium ppm ASTM D5185m >10 0 0 0 Nickel ppm ASTM D5185m >3 0 0 0 Titanium ppm ASTM D5185m >3 0 0 0 Silver ppm ASTM D5185m >20 0 <1 0 Aluminum ppm ASTM D5185m >10 0 0 <1 Lead ppm ASTM D5185m >10 0 0 <1 Lead ppm ASTM D5185m >10 0 0 <1 Lead ppm ASTM D5185m >10 0 0 0 Copper ppm ASTM D5185m 0 0 0 0 Vanadium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 Boron ppm ASTM D5185m 0 0 0 0	WEAR METALS		method	limit/base	current	history 1	history 2	
Nickel ppm ASTM DS185m >3 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Iron	ppm	ASTM D5185m	>50	0	0	0	
Description	Chromium	ppm	ASTM D5185m	>10	0	0	0	
Silver	Nickel	ppm	ASTM D5185m	>3	0	0	0	
Aluminum ppm ASTM D5185m >10 0 0 <1 Lead ppm ASTM D5185m >10 0 0 0 Copper ppm ASTM D5185m >550 7 4 2 Tin ppm ASTM D5185m >10 0 0 0 Antimony ppm ASTM D5185m 0 0 0 0 Vanadium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 ADITIVES method limit/base current history 1 history 3 Boron ppm ASTM D5185m 0 0 0 0 ADITIVES method limit/base current history 1 history 3 Boron ppm ASTM D5185m 0 0 0 0 Magnalesium ppm ASTM D5185m 0 0 0 0<	Titanium	ppm	ASTM D5185m	>3	0		0	
Lead ppm ASTM D5185m >10 0 0 0 Copper ppm ASTM D5185m >50 7 4 2 Tin ppm ASTM D5185m >10 0 0 0 Vanadium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 ADITIVES method limit/base current history 1 history 3 Boron ppm ASTM D5185m 0 0 0 0 Barium ppm ASTM D5185m 90 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 0 0 Manganese ppm ASTM D5185m 90 0 0 0 0 Manganese ppm ASTM D5185m 90 0 0 0 0 Phosphorus ppm ASTM D5185m <td>Silver</td> <td>ppm</td> <td>ASTM D5185m</td> <td>>2</td> <td>0</td> <td><1</td> <td>0</td>	Silver	ppm	ASTM D5185m	>2	0	<1	0	
Copper ppm ASTM D5185m >50 7 4 2 Tin ppm ASTM D5185m >10 0 0 0 Antimony ppm ASTM D5185m 0 0 0 0 Vanadium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 ADDITIVES method limit/base current history 1 history 1 Boron ppm ASTM D5185m 0 0 0 0 Barium ppm ASTM D5185m 90 0 0 0 Manganese ppm ASTM D5185m 0 0 0 0 Magnesium ppm ASTM D5185m 90 0 0 0 Zinc ppm ASTM D5185m 2 0 0 0 Zinc ppm ASTM D5185m 2 0 0 0 <td>Aluminum</td> <td>ppm</td> <td>ASTM D5185m</td> <td>>10</td> <td>0</td> <td>0</td> <td><1</td>	Aluminum	ppm	ASTM D5185m	>10	0	0	<1	
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Antimony	Copper	ppm	ASTM D5185m	>50	7	4	2	
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ADDITIVES	Vanadium	ppm	ASTM D5185m		0	0	0	
Boron ppm ASTM D5185m 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Cadmium	ppm	ASTM D5185m		0	0	0	
Barium ppm ASTM D5185m 90 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	ADDITIVES		method	limit/base	current	history 1	history 2	
Molybdenum ppm ASTM D5185m 0 0 0 Manganese ppm ASTM D5185m 0 0 0 Magnesium ppm ASTM D5185m 2 0 0 0 Calcium ppm ASTM D5185m 2 0 0 0 Phosphorus ppm ASTM D5185m 2 0 0 0 Zinc ppm ASTM D5185m 0 0 0 0 CONTAMINANTS method limit/base current history 1 history 2 Silicon ppm ASTM D5185m 25 0 0 0 CONTAMINANTS method limit/base current history 1 history 3 Silicon ppm ASTM D5185m >25 0 0 0 CONTAMINANTS method limit/base current history 1 history 3 Silicon ppm ASTM D5185m >25 0 0 0	Boron	ppm	ASTM D5185m		0	<1	<1	
Manganese ppm ASTM D5185m 0 0 0 Magnesium ppm ASTM D5185m 90 0 0 0 Calcium ppm ASTM D5185m 2 0 0 0 Phosphorus ppm ASTM D5185m <1 12 0 Zinc ppm ASTM D5185m 0 0 0 CONTAMINANTS method limit/base current history 1 history 3 Silicon ppm ASTM D5185m >25 0 0 0 Godium ppm ASTM D5185m >25 0 0 0 Potassium ppm ASTM D5185m >20 0 0 0 Water % ASTM D5185m >20 0 0 0 Potassium ppm ASTM D5185m >20 0 0 0 Water % ASTM D6304 >0.05 0.176 0.005 0.001 <th c<="" td=""><td>Barium</td><td>ppm</td><td>ASTM D5185m</td><td>90</td><td>0</td><td>0</td><td>0</td></th>	<td>Barium</td> <td>ppm</td> <td>ASTM D5185m</td> <td>90</td> <td>0</td> <td>0</td> <td>0</td>	Barium	ppm	ASTM D5185m	90	0	0	0
Magnesium ppm ASTM D5185m 90 0 0 0 Calcium ppm ASTM D5185m 2 0 0 0 Phosphorus ppm ASTM D5185m 2 0 0 0 Zinc ppm ASTM D5185m 0 0 0 0 CONTAMINANTS method limit/base current history 1 history 3 Silicon ppm ASTM D5185m >25 0 0 0 Sodium ppm ASTM D5185m >25 0 0 0 Potassium ppm ASTM D5185m >20 0 0 0 Water % ASTM D5185m >20 0 0 0 0 Water % ASTM D5185m >20 0 0 0 0 Water % ASTM D5185m >20 0 0 0 0 Particles >4µm ASTM D6304 >0	Molybdenum	ppm	ASTM D5185m		0	0	0	
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Phosphorus ppm ASTM D5185m <1 12 0 Zinc ppm ASTM D5185m 0 0 0 CONTAMINANTS method limit/base current history 1 history 3 Silicon ppm ASTM D5185m >25 0 0 0 Sodium ppm ASTM D5185m >20 0 0 0 Potassium ppm ASTM D5185m >20 0 0 0 Water % ASTM D6304 >0.05 ▲ 0.176 0.005 0.001 Water % ASTM D6304 >500 ▲ 1760 56.1 13.8 FLUID CLEANLINESS method limit/base current history 1 history 3 Particles >4µm ASTM D7647 >1980 895 730 Particles >6µm ASTM D7647 >80 53 10 57 Particles >21µm ASTM D7647 >20 15 4 18 <	Magnesium	ppm		90				
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CONTAMINANTS method limit/base current history 1 history 2 Silicon ppm ASTM D5185m >25 0 0 0 Sodium ppm ASTM D5185m 0 <1	Phosphorus	ppm	ASTM D5185m					
Silicon ppm ASTM D5185m >25 0 0 0 0 Sodium ppm ASTM D5185m 0 <1 0 Potassium ppm ASTM D5185m >20 0 0 0 Water % ASTM D6304 >0.05 ▲ 0.176 0.005 0.001 ppm Water ppm ASTM D6304 >500 ▲ 1760 56.1 13.8 FLUID CLEANLINESS method limit/base current history 1 history 3 Particles >4µm ASTM D7647 1980 895 730 Particles >6µm ASTM D7647 >1300 500 171 310 Particles >14µm ASTM D7647 >80 53 10 57 Particles >21µm ASTM D7647 >20 15 4 18 Particles >38µm ASTM D7647 >4 1 0 0 Particles >71µm ASTM D7647 >3 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 18/16/13 17/15/10 15/13 FLUID DEGRADATION method limit/base current history 1 history 2	Zinc	ppm	ASTM D5185m		0	0	0	
Sodium ppm ASTM D5185m 0 <1 0 Potassium ppm ASTM D5185m >20 0 0 0 Water % ASTM D6304 >0.05 ▲ 0.176 0.005 0.001 opm Water ppm ASTM D6304 >500 ▲ 1760 56.1 13.8 FLUID CLEANLINESS method limit/base current history 1 history 2 Particles >4μm ASTM D7647 1980 895 730 Particles >6μm ASTM D7647 >1300 500 171 310 Particles >14μm ASTM D7647 >80 53 10 57 Particles >21μm ASTM D7647 >20 15 4 18 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 18/16/13 17/15/10 15/13 FLUID DEGRADATION method limit/base current history 1 history 2 <td>CONTAMINANTS</td> <td></td> <td>method</td> <td>limit/base</td> <td>current</td> <td>history 1</td> <td>history 2</td>	CONTAMINANTS		method	limit/base	current	history 1	history 2	
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opm Water ppm ASTM D6304 >500 ▲ 1760 56.1 13.8 FLUID CLEANLINESS method limit/base current history 1 history 2 Particles >4μm ASTM D7647 1980 895 730 Particles >6μm ASTM D7647 >1300 500 171 310 Particles >14μm ASTM D7647 >80 53 10 57 Particles >21μm ASTM D7647 >20 15 4 18 Particles >38μm ASTM D7647 >4 1 0 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 18/16/13 17/15/10 15/13 FLUID DEGRADATION method limit/base current history 1 history 2	Potassium	ppm	ASTM D5185m	>20	0	0	0	
FLUID CLEANLINESS method limit/base current history 1 history 2 Particles >4μm ASTM D7647 1980 895 730 Particles >6μm ASTM D7647 >1300 500 171 310 Particles >14μm ASTM D7647 >80 53 10 57 Particles >21μm ASTM D7647 >20 15 4 18 Particles >38μm ASTM D7647 >4 1 0 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 18/16/13 17/15/10 15/13 FLUID DEGRADATION method limit/base current history 1 history 2	Water	%	ASTM D6304	>0.05	<u> </u>	0.005	0.001	
Particles >4μm ASTM D7647 1980 895 730 Particles >6μm ASTM D7647 >1300 500 171 310 Particles >14μm ASTM D7647 >80 53 10 57 Particles >21μm ASTM D7647 >20 15 4 18 Particles >38μm ASTM D7647 >4 1 0 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 18/16/13 17/15/10 15/13 FLUID DEGRADATION method limit/base current history 1 history 2	opm Water	ppm	ASTM D6304	>500	1760	56.1	13.8	
Particles >6μm ASTM D7647 >1300 500 171 310 Particles >14μm ASTM D7647 >80 53 10 57 Particles >21μm ASTM D7647 >20 15 4 18 Particles >38μm ASTM D7647 >4 1 0 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 18/16/13 17/15/10 15/13 FLUID DEGRADATION method limit/base current history 1 history 2	FLUID CLEANLIN	IESS	method	limit/base	current	history 1	history 2	
Particles >14μm ASTM D7647 >80 53 10 57 Particles >21μm ASTM D7647 >20 15 4 18 Particles >38μm ASTM D7647 >4 1 0 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 18/16/13 17/15/10 15/13 FLUID DEGRADATION method limit/base current history 1 history 2						895	730	
Particles >21μm ASTM D7647 >20 15 4 18 Particles >38μm ASTM D7647 >4 1 0 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 18/16/13 17/15/10 15/13 FLUID DEGRADATION method limit/base current history 1 history 2	Particles >6µm		ASTM D7647	>1300	500	171	310	
Particles >38μm ASTM D7647 >4 1 0 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 18/16/13 17/15/10 15/13 FLUID DEGRADATION method limit/base current history 1 history 2	Particles >14μm		ASTM D7647	>80	53		57	
Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >/17/13 18/16/13 17/15/10 15/13 FLUID DEGRADATION method limit/base current history 1 history 2	Particles >21µm		ASTM D7647	>20	15			
Oil Cleanliness ISO 4406 (c) >/17/13 18/16/13 17/15/10 15/13 FLUID DEGRADATION method limit/base current history 1 history 2	Particles >38μm							
FLUID DEGRADATION method limit/base current history 1 history 2	Particles >71μm		ASTM D7647	>3	0	0	0	
	Oil Cleanliness		ISO 4406 (c)	>/17/13	18/16/13	17/15/10	15/13	
Acid Number (AN) mg KOH/g ASTM D8045 0.4 0.53 0.54 0.80	FLUID DEGRADA	TION	method	limit/base	current	history 1	history 2	
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.53	0.54	0.80	

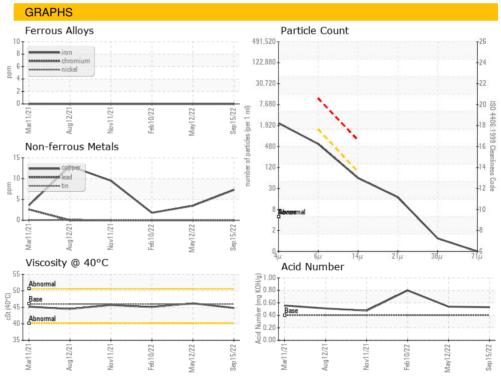


OIL ANALYSIS REPORT





VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	0.2%	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPER	TIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	44.8	46.2	45.1
SAMPLE IMAGE	S	method	limit/base	current	history 1	history 2
Color						
Bottom						







Certificate L2367

Laboratory Sample No. Lab Number **Unique Number** Test Package : IND 2

: KC104510 : 05646594 : 10141133

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 20 Sep 2022 Diagnosed Diagnostician : Jonathan Hester

: 22 Sep 2022

KRAFTMAID 150 GRAND VALLEY AVENUE

ORWELL, OH USA 44076

Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:

F: