

# **PROBLEM SUMMARY**

KAESER 6320380 (S/N 1076)

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

Sample Rating Trend **VIS DEBRIS** 

## **COMPONENT CONDITION SUMMARY**

No relevant graphs to display

#### RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS						
Sample Status				<b>ABNORMAL</b>		
Debris	scalar	*Visual	NONE	▲ LIGHT		

Customer Id: GREMONKC Sample No.: KCP50108 Lab Number: 05646644 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 ihester@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Alert			?	We were unable to perform a particle count due to a high concentration of particles present in this sample.		

# HISTORICAL DIAGNOSIS



# **OIL ANALYSIS REPORT**

Sample Rating Trend

**VIS DEBRIS** 

# KAESER 6320380 (S/N 1076)

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

### **DIAGNOSIS**

#### Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

#### Wear

All component wear rates are normal.

#### Contamination

Light concentration of visible dirt/debris present in the oil.

#### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Sep 2022		
SAMPLE INFORM	MATION	method	limit/base	current	history 1	history 2
Sample Number				KCP50108		
Sample Date				07 Sep 2022		
Machine Age	hrs			29381		
Oil Age	hrs			3000		
Oil Changed				Not Changd		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	4		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	90	26		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	90	122		
Calcium	ppm	ASTM D5185m	2	5		
Phosphorus	ppm	ASTM D5185m		2		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		16801		
CONTAMINANTS	;	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		26		
Potassium	ppm	ASTM D5185m	>20	1		
Water	%	ASTM D6304	>0.05	0.043		
ppm Water	ppm	ASTM D6304	>500	430.4		

Acid Number (AN)

mg KOH/g ASTM D8045 0.4

0.41



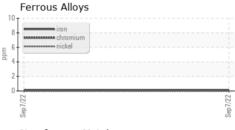
## **OIL ANALYSIS REPORT**



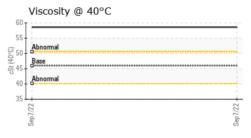
VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	MODER		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	▲ LIGHT		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
<b>Emulsified Water</b>	scalar	*Visual	>0.05	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	58.6		
SAMPLE IMAGES		method	limit/base	current	history 1	history 2

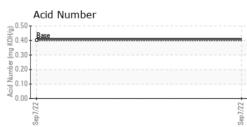
Color	no image	no image
Bottom	no image	no image

#### **GRAPHS**



		Non-ferrous Metals
	<sup>10</sup> T	
	8	copper
		reserves   SSC
ppm	6+	energeness till
d	4	
	,	
	4	1
	0 T	
		ep 7/22
		Sep 7/22
		·, ·









Certificate L2367

Laboratory Sample No. Lab Number Unique Number : 10141183

: KCP50108 : 05646644

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received : 20 Sep 2022 Diagnosed

: 22 Sep 2022 Diagnostician : Jonathan Hester

**Test Package**: IND 2 (Additional Tests: KF, PrtCount) To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**GREINER BIO-ONE INC** 

4238 CAPITAL DR MONROE, NC USA 28110

Contact: Service Manager

T:

F: