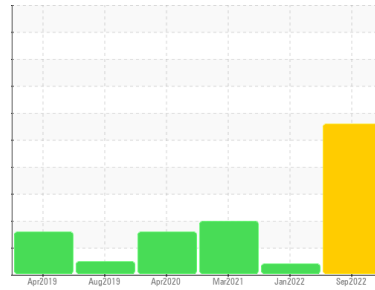


PROBLEM SUMMARY

Sample Rating Trend



WATER

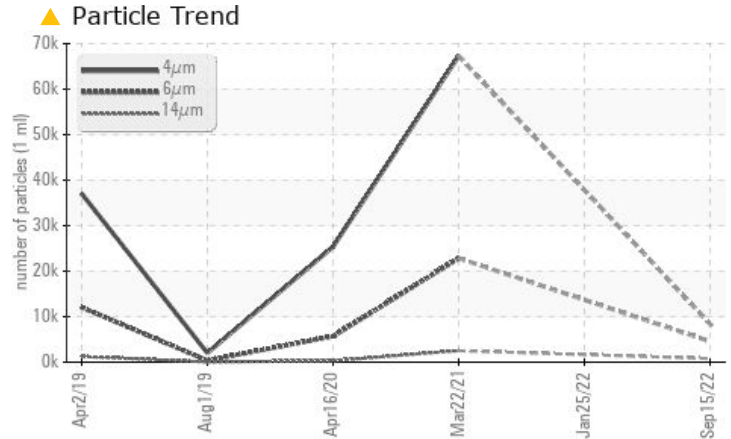
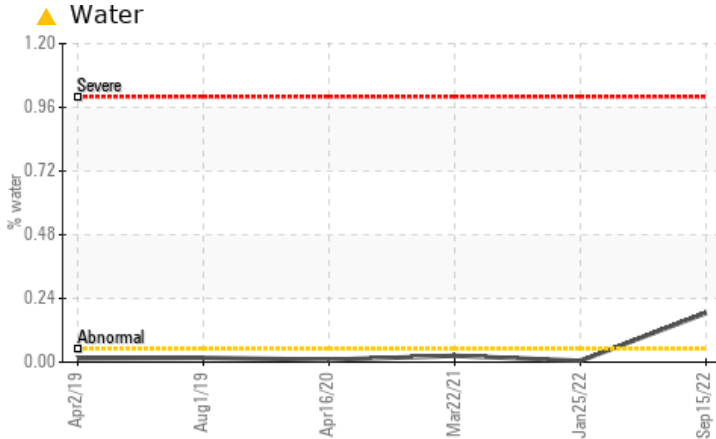


Machine Id
KAESER DSD 200 3178241 (S/N 1005)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Water	%	ASTM D6304	>0.05	▲ 0.185	0.005	0.024
ppm Water	ppm	ASTM D6304	>500	▲ 1850	54.0	242.3
Particles >6µm		ASTM D7647	>1300	▲ 4577	---	▲ 22831
Particles >14µm		ASTM D7647	>80	▲ 779	---	▲ 2510
Particles >21µm		ASTM D7647	>20	▲ 262	---	▲ 839
Particles >38µm		ASTM D7647	>4	▲ 41	---	▲ 40
Particles >71µm		ASTM D7647	>3	▲ 4	---	▲ 2
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 20/19/17	---	▲ 22/19
Free Water	scalar	*Visual		▲ 1.0	NEG	NEG

Customer Id: METMONKCP
Sample No.: KCP46829
Lab Number: 05647881
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

25 Jan 2022 Diag: Angela Borella

VIS DEBRIS



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



22 Mar 2021 Diag: Jonathan Hester

ISO



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



16 Apr 2020 Diag: Angela Borella

ISO



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



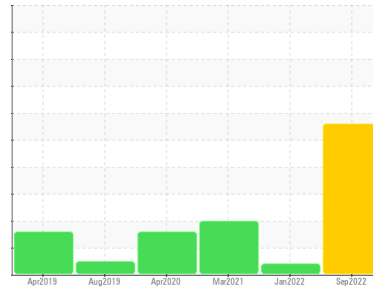
Machine Id
KAESER DSD 200 3178241 (S/N 1005)

Component

Compressor

Fluid

KAESER SIGMA (OEM) S-460 (--- GAL)



DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil. Free water present. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history 1	history 2
Sample Number		KCP46829	KCP34971	KCP11124
Sample Date		15 Sep 2022	25 Jan 2022	22 Mar 2021
Machine Age	hrs	18790	16475	12023
Oil Age	hrs	3000	4000	3000
Oil Changed		Not Changed	Changed	Not Changed
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history 1	history 2
Iron ppm ASTM D5185m	>50	<1	<1	<1
Chromium ppm ASTM D5185m	>10	0	0	0
Nickel ppm ASTM D5185m	>3	0	0	0
Titanium ppm ASTM D5185m	>3	0	0	<1
Silver ppm ASTM D5185m	>2	<1	<1	<1
Aluminum ppm ASTM D5185m	>10	0	0	<1
Lead ppm ASTM D5185m	>10	0	<1	0
Copper ppm ASTM D5185m	>50	3	8	2
Tin ppm ASTM D5185m	>10	<1	0	<1
Antimony ppm ASTM D5185m		---	<1	0
Vanadium ppm ASTM D5185m		0	0	0
Cadmium ppm ASTM D5185m		0	0	0

ADDITIVES

method	limit/base	current	history 1	history 2
Boron ppm ASTM D5185m		0	0	8
Barium ppm ASTM D5185m	90	0	<1	0
Molybdenum ppm ASTM D5185m		0	0	0
Manganese ppm ASTM D5185m		<1	0	<1
Magnesium ppm ASTM D5185m	90	16	4	32
Calcium ppm ASTM D5185m	2	0	<1	0
Phosphorus ppm ASTM D5185m		1	11	2
Zinc ppm ASTM D5185m		21	19	24
Sulfur ppm ASTM D5185m		20971	14512	13039

CONTAMINANTS

method	limit/base	current	history 1	history 2
Silicon ppm ASTM D5185m	>25	<1	<1	0
Sodium ppm ASTM D5185m		2	0	13
Potassium ppm ASTM D5185m	>20	2	<1	<1
Water % ASTM D6304	>0.05	▲ 0.185	0.005	0.024
ppm Water ppm ASTM D6304	>500	▲ 1850	54.0	242.3

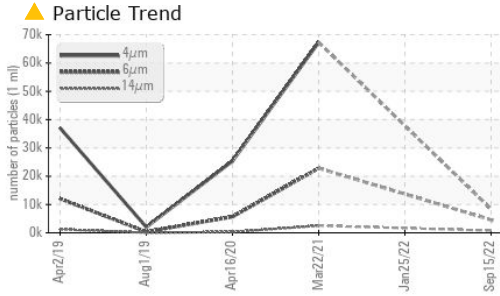
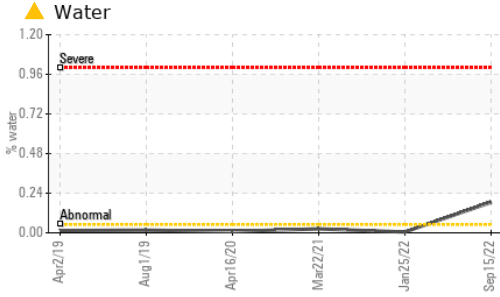
FLUID CLEANLINESS

method	limit/base	current	history 1	history 2
Particles >4µm ASTM D7647		8402	---	67300
Particles >6µm ASTM D7647	>1300	▲ 4577	---	▲ 22831
Particles >14µm ASTM D7647	>80	▲ 779	---	▲ 2510
Particles >21µm ASTM D7647	>20	▲ 262	---	▲ 839
Particles >38µm ASTM D7647	>4	▲ 41	---	▲ 40
Particles >71µm ASTM D7647	>3	▲ 4	---	▲ 2
Oil Cleanliness ISO 4406 (c)	>--/17/13	▲ 20/19/17	---	▲ 22/19

FLUID DEGRADATION

method	limit/base	current	history 1	history 2
Acid Number (AN) mg KOH/g ASTM D8045	0.4	0.38	0.35	0.369

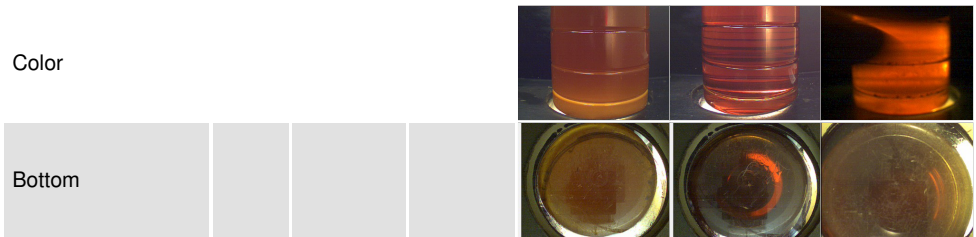
OIL ANALYSIS REPORT



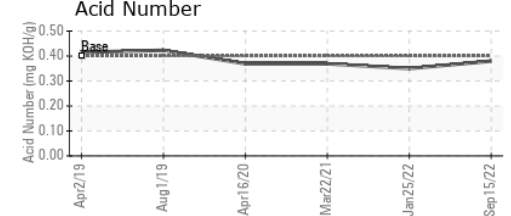
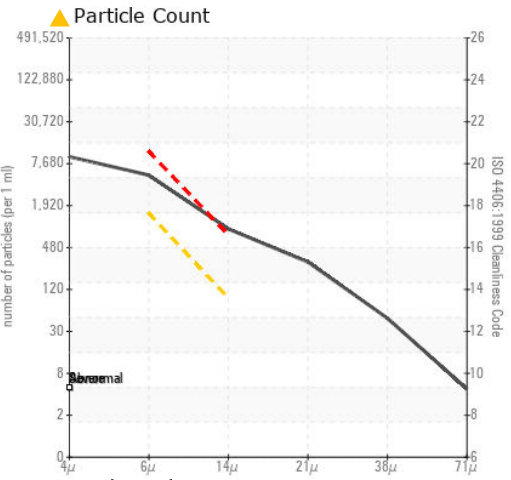
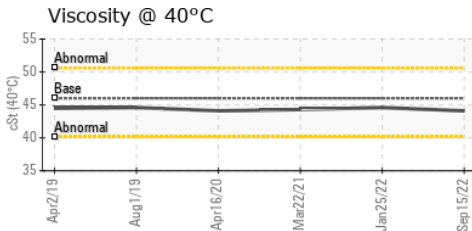
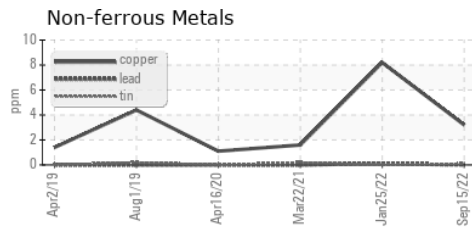
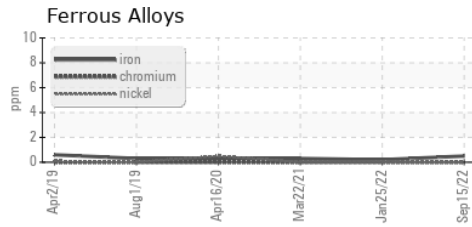
PARAMETER	VISUAL	method	limit/base	current	history 1	history 2
White Metal		scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal		scalar	*Visual	NONE	NONE	NONE
Precipitate		scalar	*Visual	NONE	NONE	NONE
Silt		scalar	*Visual	NONE	NONE	NONE
Debris		scalar	*Visual	NONE	LIGHT	▲ MODER
Sand/Dirt		scalar	*Visual	NONE	NONE	NONE
Appearance		scalar	*Visual	NORML	NORML	NORML
Odor		scalar	*Visual	NORML	NORML	NORML
Emulsified Water		scalar	*Visual	>0.05	NEG	NEG
Free Water		scalar	*Visual	▲ 1.0	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445 46	44.1	44.6	44.3

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP46829 **Received** : 21 Sep 2022
Lab Number : 05647881 **Diagnosed** : 26 Sep 2022
Unique Number : 10142420 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

METAL RECYCLING SERVICES - MONROE
 PO BOX 812
 MONROE, NC
 USA 28111
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: