KAESER COMPRESSORS®
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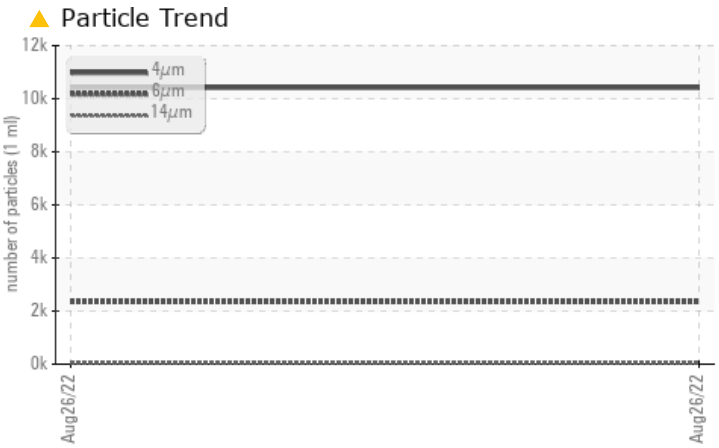
PROBLEM SUMMARY

Sample Rating Trend

ISO

Machine Id
7659483 (S/N 1165)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	---	---
Particles >6µm		ASTM D7647	>1300	▲ 2348	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 21/18/13	---	---

Customer Id: ENVLEV
Sample No.: KCP51821
Lab Number: 05648334
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

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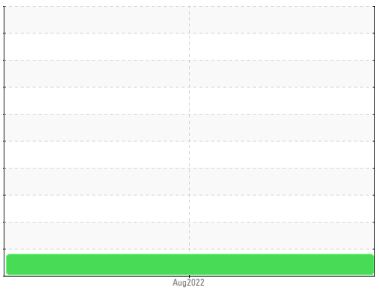
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
7659483 (S/N 1165)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number				**KCP51821**	---	---
Sample Date				**26 Aug 2022**	---	---
Machine Age	hrs			**237**	---	---
Oil Age	hrs			**237**	---	---
Oil Changed				**Changed**	---	---
Sample Status				**ATTENTION**	---	---

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	**<1**	---	---
Chromium	ppm	ASTM D5185m	>10	**0**	---	---
Nickel	ppm	ASTM D5185m	>3	**<1**	---	---
Titanium	ppm	ASTM D5185m	>3	**0**	---	---
Silver	ppm	ASTM D5185m	>2	**0**	---	---
Aluminum	ppm	ASTM D5185m	>10	**<1**	---	---
Lead	ppm	ASTM D5185m	>10	**0**	---	---
Copper	ppm	ASTM D5185m	>50	**<1**	---	---
Tin	ppm	ASTM D5185m	>10	**0**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		**0**	---	---
Barium	ppm	ASTM D5185m		**0**	---	---
Molybdenum	ppm	ASTM D5185m		**0**	---	---
Manganese	ppm	ASTM D5185m		**<1**	---	---
Magnesium	ppm	ASTM D5185m		**11**	---	---
Calcium	ppm	ASTM D5185m		**0**	---	---
Phosphorus	ppm	ASTM D5185m	500	**351**	---	---
Zinc	ppm	ASTM D5185m		**7**	---	---
Sulfur	ppm	ASTM D5185m		**6795**	---	---

CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	**<1**	---	---
Sodium	ppm	ASTM D5185m		**2**	---	---
Potassium	ppm	ASTM D5185m	>20	**2**	---	---
Water	%	ASTM D6304	>0.05	**0.008**	---	---
ppm Water	ppm	ASTM D6304	>500	**88.2**	---	---

FLUID CLEANLINESS	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		**10418**	---	---
Particles >6µm	ASTM D7647	>1300	▲ **2348**	---	---
Particles >14µm	ASTM D7647	>80	**46**	---	---
Particles >21µm	ASTM D7647	>20	**6**	---	---
Particles >38µm	ASTM D7647	>4	**1**	---	---
Particles >71µm	ASTM D7647	>3	**0**	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ **21/18/13**	---	---

FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	**1.09**	---	---

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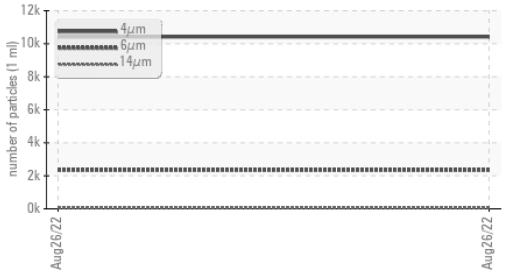
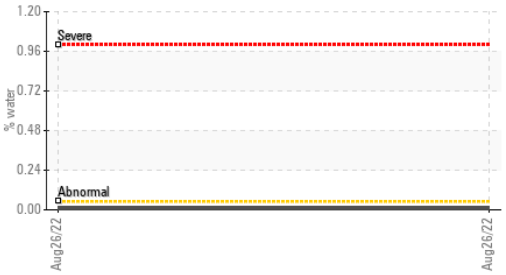
OIL ANALYSIS REPORT

Particle Trend

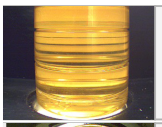
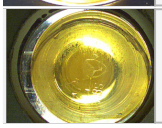


Water



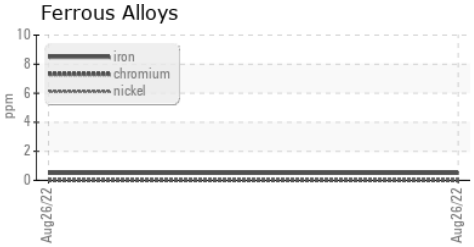
VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.05	**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	**47.1**	---	---

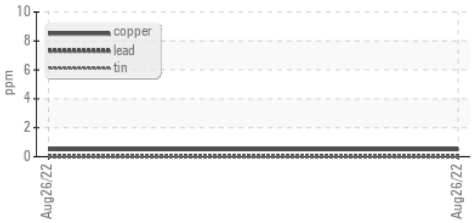
SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

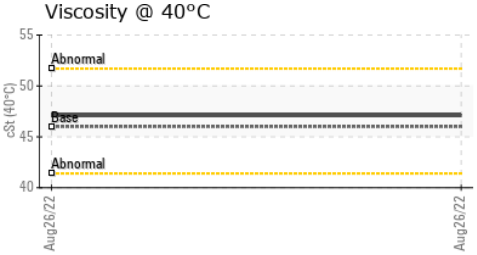
Ferrous Alloys



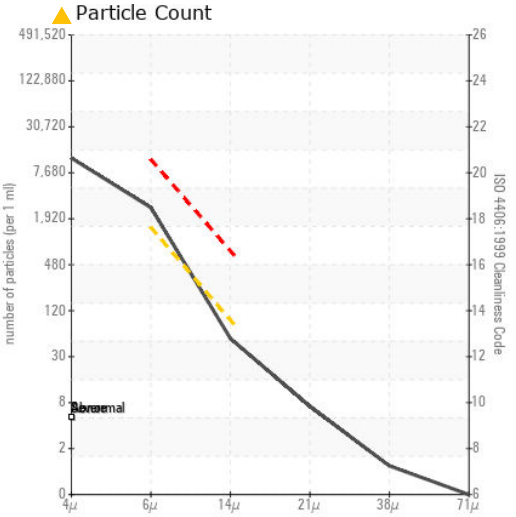
Non-ferrous Metals



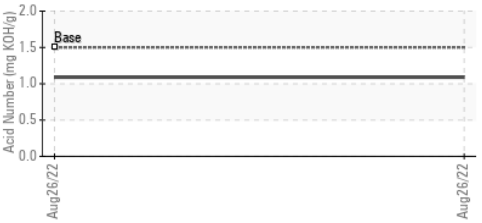
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP51821 **Received** : 22 Sep 2022
Lab Number : 05648334 **Diagnosed** : 24 Sep 2022
Unique Number : 10142873 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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