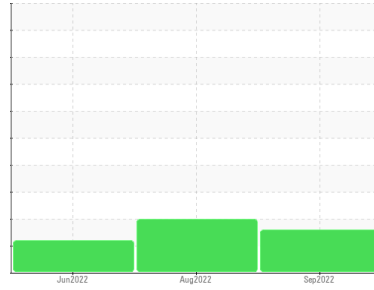


# PROBLEM SUMMARY

Sample Rating Trend



ISO



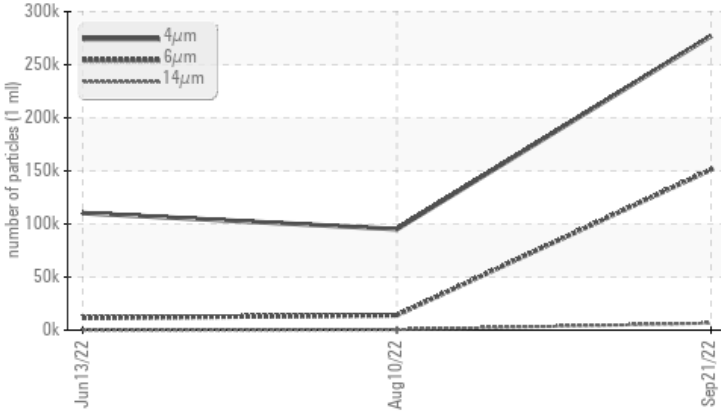
Machine Id  
**KAESER SFC 132S 6241799 (S/N 1608)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) FG-460 (--- QTS)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ 151111	▲ 14117	▲ 11569
Particles >14µm	ASTM D7647	>80	▲ 6601	▲ 513	▲ 87
Particles >21µm	ASTM D7647	>20	▲ 516	▲ 83	8
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 25/24/20	▲ 24/21/16	▲ 24/21/14

Customer Id: VPEGAR  
Sample No.: KCP51324  
Lab Number: 05648336  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

## HISTORICAL DIAGNOSIS

### 10 Aug 2022 Diag: Jonathan Hester

ISO



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 13 Jun 2022 Diag: Doug Bogart

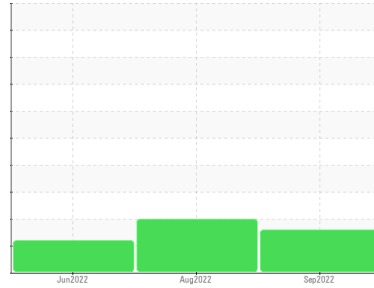
ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. The wear metal levels do not reflect the reported failure. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report





Machine Id  
**KAESER SFC 132S 6241799 (S/N 1608)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) FG-460 (--- QTS)**

## DIAGNOSIS

### ▲ Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

The aluminum level is abnormal. All other component wear rates are normal.

### ▲ Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			<b>KCP51324</b>	KCP50691	KCP36429
Sample Date			<b>21 Sep 2022</b>	10 Aug 2022	13 Jun 2022
Machine Age	hrs		<b>32050</b>	31822	31254
Oil Age	hrs		<b>237</b>	1367	1059
Oil Changed			<b>N/A</b>	Changed	Not Changed
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >50	<b>26</b>	7	6
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m >10	<b>19</b>	2	1
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>7</b>	6	5
Tin	ppm	ASTM D5185m >10	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Calcium	ppm	ASTM D5185m	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m 500	<b>391</b>	13	15
Zinc	ppm	ASTM D5185m	<b>296</b>	6	7
Sulfur	ppm	ASTM D5185m	<b>2347</b>	1444	1623

## CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >25	<b>2</b>	0	<1
Sodium	ppm	ASTM D5185m	<b>6</b>	2	0
Potassium	ppm	ASTM D5185m >20	<b>3</b>	0	<1
Water	%	ASTM D6304 >0.05	<b>0.006</b>	0.008	0.001
ppm Water	ppm	ASTM D6304 >500	<b>61.9</b>	84.1	3.1

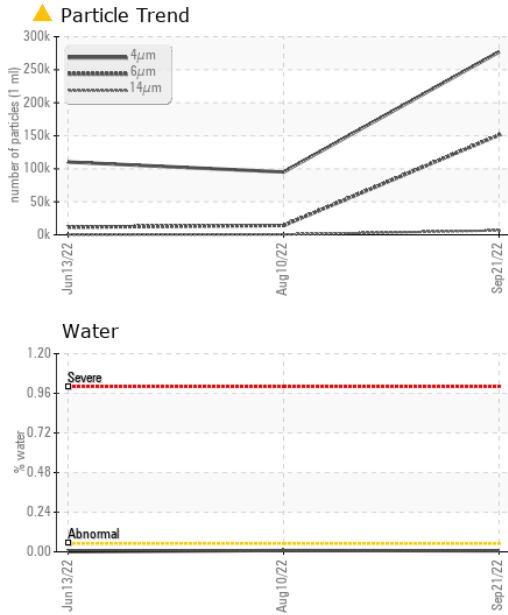
## FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		<b>277039</b>	95086	110257
Particles >6µm	ASTM D7647	>1300	▲ <b>151111</b>	▲ 14117	▲ 11569
Particles >14µm	ASTM D7647	>80	▲ <b>6601</b>	▲ 513	▲ 87
Particles >21µm	ASTM D7647	>20	▲ <b>516</b>	▲ 83	8
Particles >38µm	ASTM D7647	>4	<b>4</b>	▲ 6	1
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ <b>25/24/20</b>	▲ 24/21/16	▲ 24/21/14

## FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.5	<b>0.78</b>	0.204	0.15

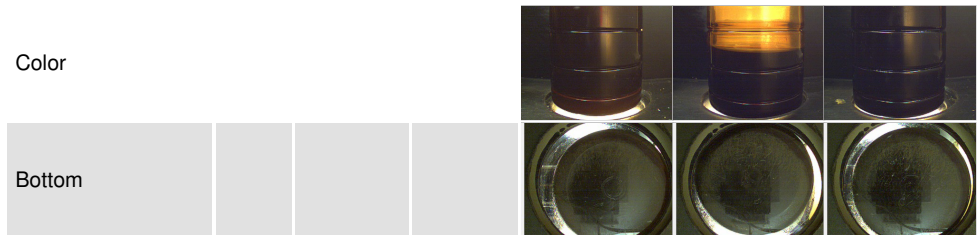
# OIL ANALYSIS REPORT



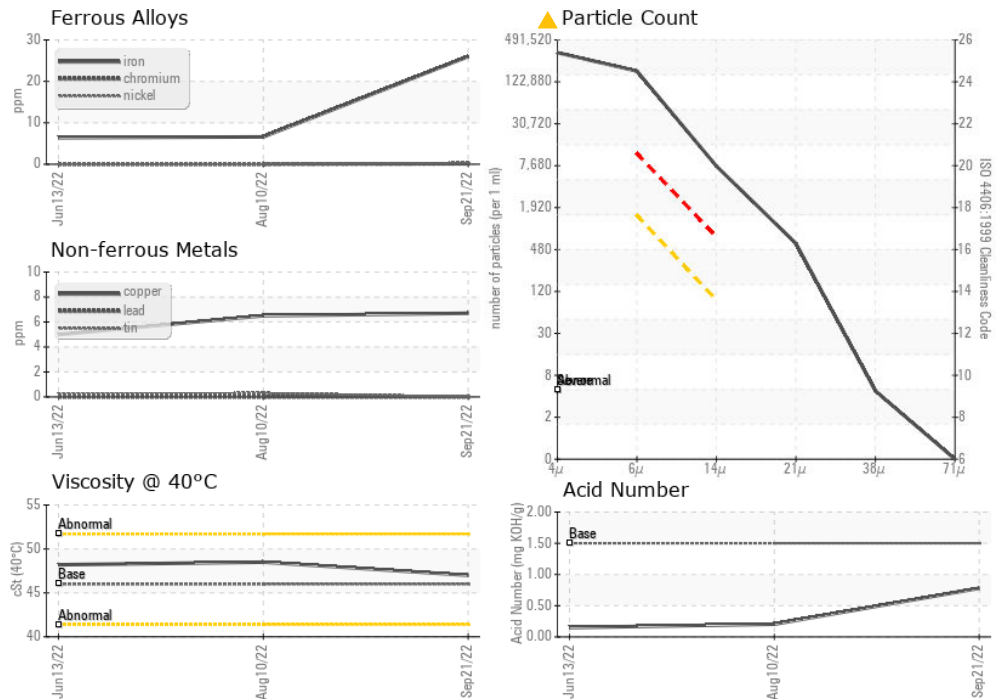
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	VLITE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445 46	47.0	48.5	48.2

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCP51324 **Received** : 22 Sep 2022  
**Lab Number** : 05648336 **Diagnosed** : 24 Sep 2022  
**Unique Number** : 10142875 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**VPET USA INC**  
 3839 DISTRIBUTION DR  
 GARLAND, TX  
 USA 75041  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: