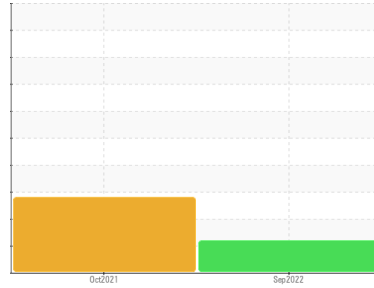


PROBLEM SUMMARY

Sample Rating Trend



ISO



Machine Id
KAESER 4738396

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- QTS)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	---
Particles >6µm	ASTM D7647	>1300	▲ 2523	---	---
Particles >14µm	ASTM D7647	>80	▲ 98	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/19/14	---	---

Customer Id: ZERSANCA
Sample No.: KCP50134
Lab Number: 05648943
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

31 Oct 2021 Diag: Jonathan Hester

WATER



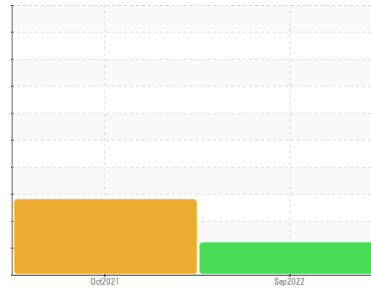
Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Appearance is hazy. There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER 4738396
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- QTS)

DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			KCP50134	KCP39909	---
Sample Date			21 Sep 2022	31 Oct 2021	---
Machine Age	hrs		49780	0	---
Oil Age	hrs		5000	4000	---
Oil Changed			Changed	Changed	---
Sample Status			ABNORMAL	ABNORMAL	---

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm ASTM D5185m	>50	0	0	---
Chromium	ppm ASTM D5185m	>10	0	0	---
Nickel	ppm ASTM D5185m	>3	0	<1	---
Titanium	ppm ASTM D5185m	>3	0	0	---
Silver	ppm ASTM D5185m	>2	0	0	---
Aluminum	ppm ASTM D5185m	>10	0	0	---
Lead	ppm ASTM D5185m	>10	0	0	---
Copper	ppm ASTM D5185m	>50	12	13	---
Tin	ppm ASTM D5185m	>10	0	0	---
Antimony	ppm ASTM D5185m		---	0	---
Vanadium	ppm ASTM D5185m		0	0	---
Cadmium	ppm ASTM D5185m		0	0	---

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm ASTM D5185m	0	0	17	---
Barium	ppm ASTM D5185m	90	0	0	---
Molybdenum	ppm ASTM D5185m	0	0	<1	---
Manganese	ppm ASTM D5185m		0	0	---
Magnesium	ppm ASTM D5185m	100	0	0	---
Calcium	ppm ASTM D5185m	0	0	0	---
Phosphorus	ppm ASTM D5185m	0	11	0	---
Zinc	ppm ASTM D5185m	0	31	60	---
Sulfur	ppm ASTM D5185m	23500	20652	28333	---

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm ASTM D5185m	>25	1	<1	---
Sodium	ppm ASTM D5185m		0	<1	---
Potassium	ppm ASTM D5185m	>20	0	3	---
Water	% ASTM D6304	>0.05	0.013	▲ 0.115	---
ppm Water	ppm ASTM D6304	>500	137.2	▲ 1150	---

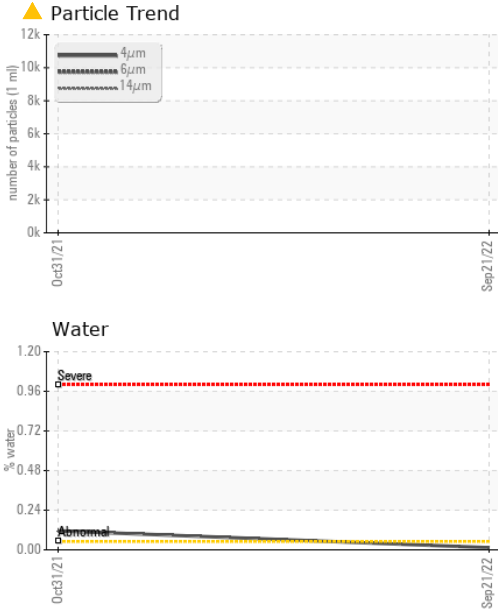
FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		11590	---	---
Particles >6µm	ASTM D7647	>1300	▲ 2523	---	---
Particles >14µm	ASTM D7647	>80	▲ 98	---	---
Particles >21µm	ASTM D7647	>20	15	---	---
Particles >38µm	ASTM D7647	>4	1	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/19/14	---	---

FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g ASTM D8045	1.0	0.45	0.424	---

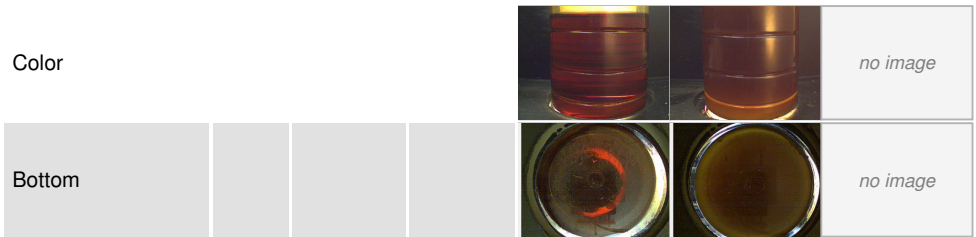
OIL ANALYSIS REPORT



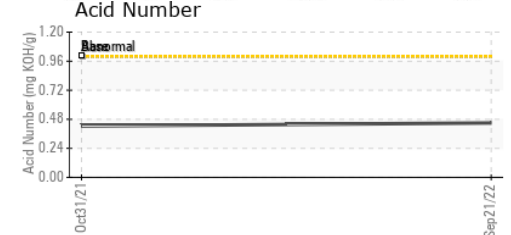
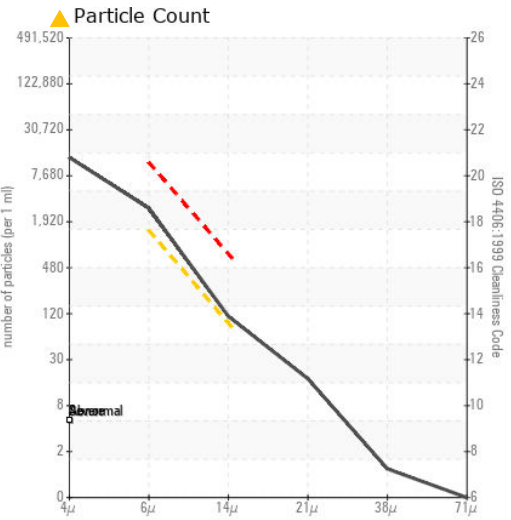
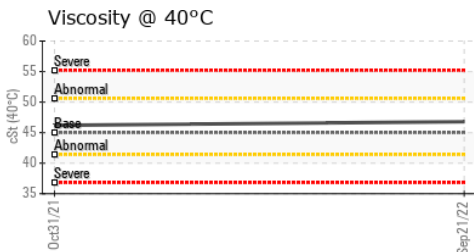
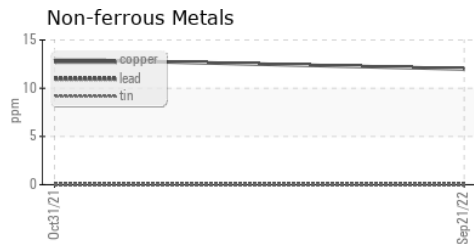
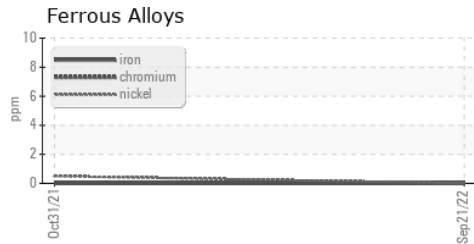
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	▲ HAZY
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	0.2%
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	45	46.8	46.2

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP50134 **Received** : 22 Sep 2022
Lab Number : 05648943 **Diagnosed** : 26 Sep 2022
Unique Number : 10143482 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

ZERO WASTE ENERGY
 685 LOS ESTEROS RD
 SAN JOSE, CA
 USA 95134
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: