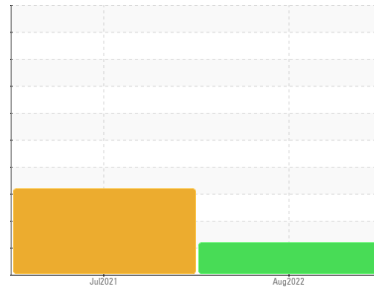


PROBLEM SUMMARY

Sample Rating Trend



ISO

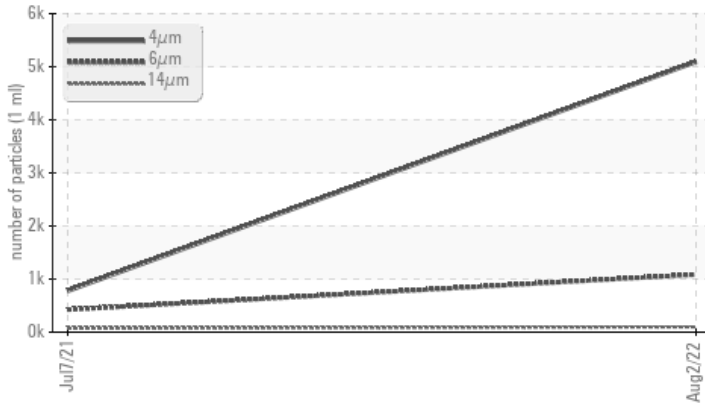


Machine Id
2524451 (S/N 1043)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ABNORMAL	---
Particles >14µm	ASTM D7647	>80	▲ 97	72	---
Particles >21µm	ASTM D7647	>20	▲ 22	24	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/17/14	16/13	---

Customer Id: LEVBUF
Sample No.: KCP50695
Lab Number: 05648955
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

07 Jul 2021 Diag: Doug Bogart

WATER

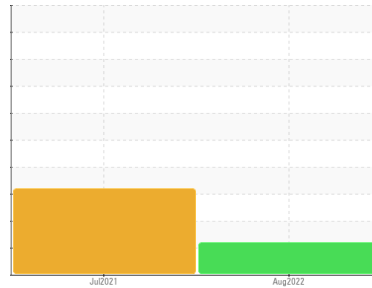


Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition. All component wear rates are normal. Excessive free water present. There is a moderate concentration of water present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid.

view report



Machine Id
2524451 (S/N 1043)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)



DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			KCP50695	KCP42250	---
Sample Date			02 Aug 2022	07 Jul 2021	---
Machine Age	hrs		23639	22173	---
Oil Age	hrs		1500	5150	---
Oil Changed			Changed	Changed	---
Sample Status			ATTENTION	ABNORMAL	---

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >50	<1	2	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m >3	<1	0	---
Titanium	ppm	ASTM D5185m >3	0	0	---
Silver	ppm	ASTM D5185m >2	0	<1	---
Aluminum	ppm	ASTM D5185m >10	0	<1	---
Lead	ppm	ASTM D5185m >10	0	0	---
Copper	ppm	ASTM D5185m >50	5	20	---
Tin	ppm	ASTM D5185m >10	0	0	---
Antimony	ppm	ASTM D5185m	---	<1	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	0	<1	---

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	24	---
Barium	ppm	ASTM D5185m 90	0	0	---
Molybdenum	ppm	ASTM D5185m	0	0	---
Manganese	ppm	ASTM D5185m	<1	<1	---
Magnesium	ppm	ASTM D5185m 90	47	26	---
Calcium	ppm	ASTM D5185m 2	2	<1	---
Phosphorus	ppm	ASTM D5185m	11	9	---
Zinc	ppm	ASTM D5185m	27	19	---
Sulfur	ppm	ASTM D5185m	20970	16161	---

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >25	<1	<1	---
Sodium	ppm	ASTM D5185m	10	6	---
Potassium	ppm	ASTM D5185m >20	6	7	---
Water	%	ASTM D6304 >0.05	0.042	▲ 0.465	---
ppm Water	ppm	ASTM D6304 >500	425.1	▲ 4647	---

FLUID CLEANLINESS

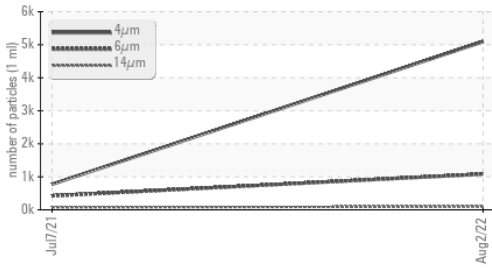
	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647		5094	776	---
Particles >6µm	ASTM D7647 >1300		1084	423	---
Particles >14µm	ASTM D7647 >80		▲ 97	72	---
Particles >21µm	ASTM D7647 >20		▲ 22	24	---
Particles >38µm	ASTM D7647 >4		2	4	---
Particles >71µm	ASTM D7647 >3		0	0	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/17/14	16/13	---

FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.32	0.459	---

OIL ANALYSIS REPORT

▲ Particle Trend



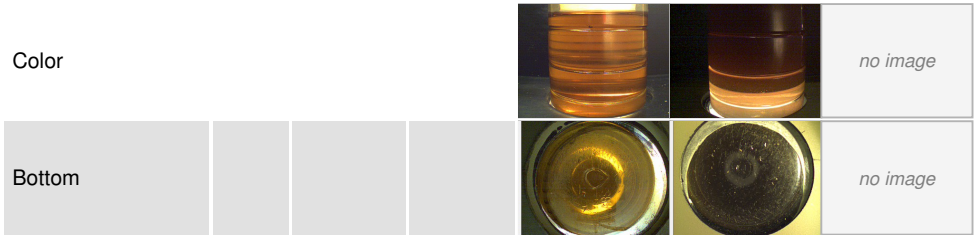
Water



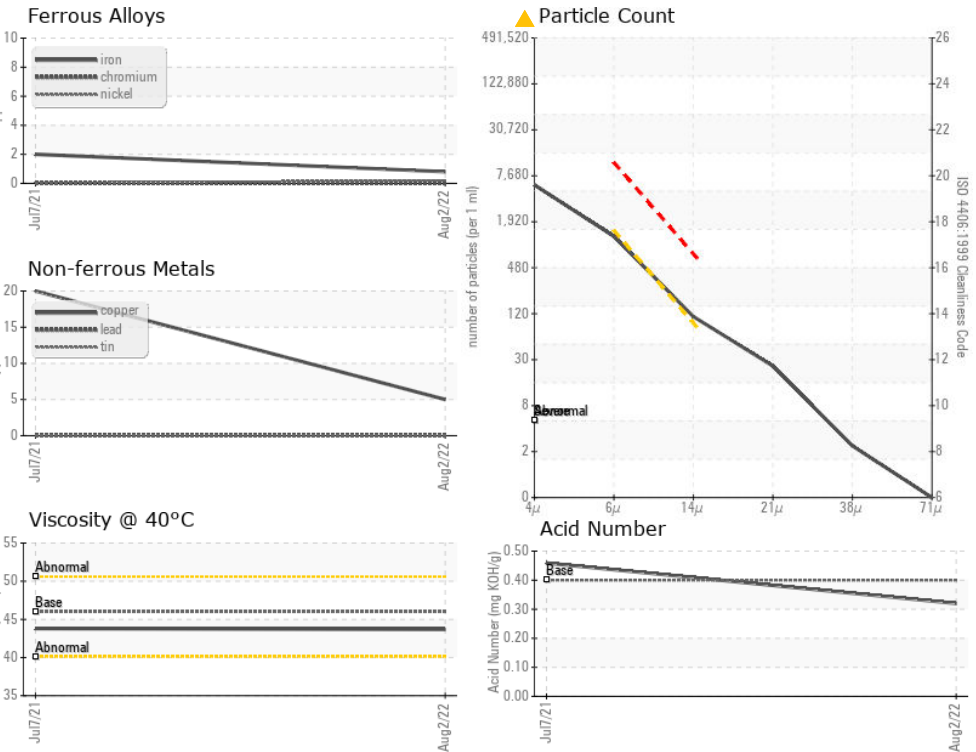
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	▲ >10%

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	43.7	43.8

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP50695 **Received** : 22 Sep 2022
Lab Number : 05648955 **Diagnosed** : 26 Sep 2022
Unique Number : 10143494 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

LEVOLOR INC
 1750 SATELITE BLVD
 BUFORD, GA
 USA 30518
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: