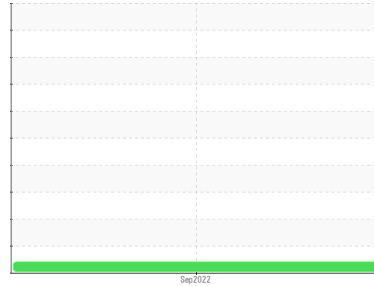


# PROBLEM SUMMARY

Sample Rating Trend



**VIS DEBRIS**



Machine Id  
**KAESER SK 18 1428433 (S/N 184521)**  
Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

No relevant graphs to display

## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

## PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	---	---
Debris	scalar	*Visual	NONE	▲ LIGHT	---	---

**Customer Id:** SUNCAMCA  
**Sample No.:** KCP30908  
**Lab Number:** 05648956  
**Test Package:** IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

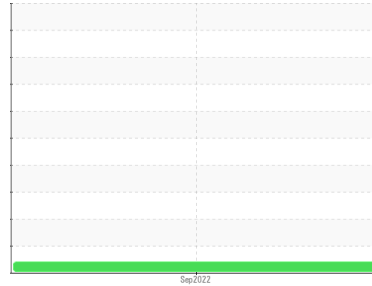
## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

## HISTORICAL DIAGNOSIS

# OIL ANALYSIS REPORT

Sample Rating Trend



**VIS DEBRIS**



Machine Id  
**KAESER SK 18 1428433 (S/N 184521)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

### Wear

All component wear rates are normal.

### ▲ Contamination

Light concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number			<b>KCP30908</b>	---	---
Sample Date			<b>21 Sep 2022</b>	---	---
Machine Age	hrs		<b>8661</b>	---	---
Oil Age	hrs		<b>8000</b>	---	---
Oil Changed			<b>Changed</b>	---	---
Sample Status			<b>ABNORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm ASTM D5185m	>50	<b>1</b>	---	---
Chromium	ppm ASTM D5185m	>10	<b>0</b>	---	---
Nickel	ppm ASTM D5185m	>3	<b>0</b>	---	---
Titanium	ppm ASTM D5185m	>3	<b>0</b>	---	---
Silver	ppm ASTM D5185m	>2	<b>0</b>	---	---
Aluminum	ppm ASTM D5185m	>10	<b>4</b>	---	---
Lead	ppm ASTM D5185m	>10	<b>&lt;1</b>	---	---
Copper	ppm ASTM D5185m	>50	<b>5</b>	---	---
Tin	ppm ASTM D5185m	>10	<b>&lt;1</b>	---	---
Vanadium	ppm ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm ASTM D5185m		<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm ASTM D5185m	0	<b>0</b>	---	---
Barium	ppm ASTM D5185m	90	<b>0</b>	---	---
Molybdenum	ppm ASTM D5185m	0	<b>0</b>	---	---
Manganese	ppm ASTM D5185m		<b>&lt;1</b>	---	---
Magnesium	ppm ASTM D5185m	100	<b>31</b>	---	---
Calcium	ppm ASTM D5185m	0	<b>3</b>	---	---
Phosphorus	ppm ASTM D5185m	0	<b>40</b>	---	---
Zinc	ppm ASTM D5185m	0	<b>104</b>	---	---
Sulfur	ppm ASTM D5185m	23500	<b>21072</b>	---	---

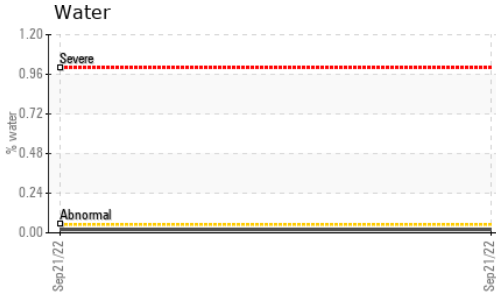
## CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm ASTM D5185m	>25	<b>3</b>	---	---
Sodium	ppm ASTM D5185m		<b>8</b>	---	---
Potassium	ppm ASTM D5185m	>20	<b>&lt;1</b>	---	---
Water	% ASTM D6304	>0.05	<b>0.020</b>	---	---
ppm Water	ppm ASTM D6304	>500	<b>201.3</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g ASTM D8045	1.0	<b>0.39</b>	---	---

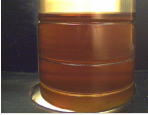

# OIL ANALYSIS REPORT



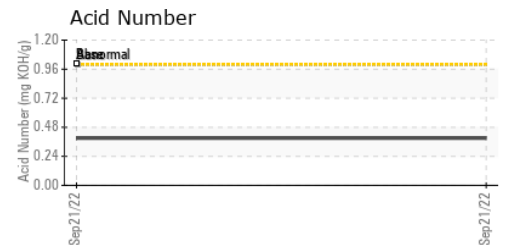
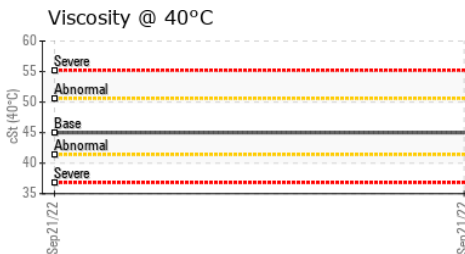
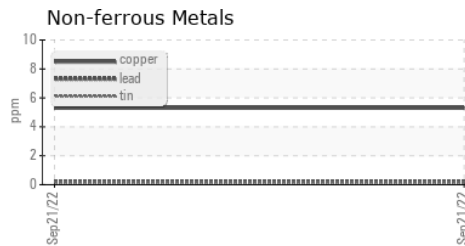
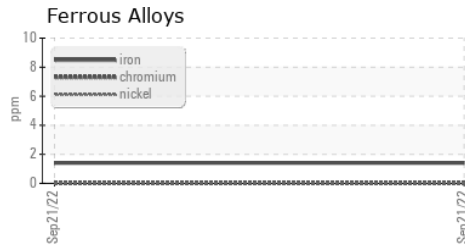
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	<b>MODER</b>	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---
Debris	scalar	*Visual	NONE	<b>▲ LIGHT</b>	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	---
Free Water	scalar	*Visual		<b>NEG</b>	---

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	45	<b>45.0</b>	---

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCP30908 **Received** : 22 Sep 2022  
**Lab Number** : 05648956 **Diagnosed** : 26 Sep 2022  
**Unique Number** : 10143495 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**SUNSTONE CONSTRUCTION**  
 176 GILMAN AVE  
 CAMPBELL, CA  
 USA 95008  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: